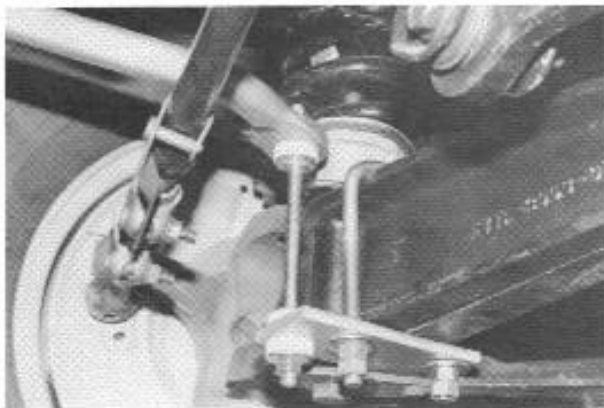
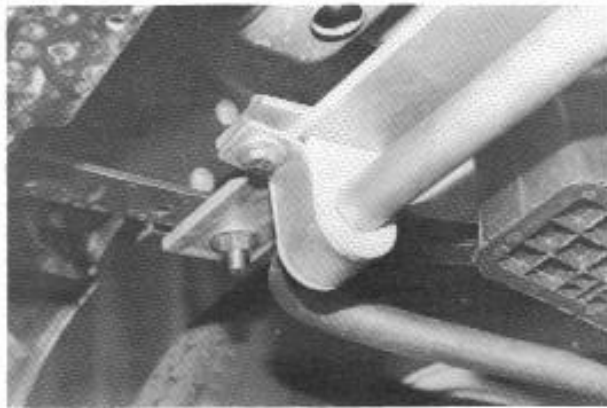


HELLWIG INSTALLATION INSTRUCTIONS



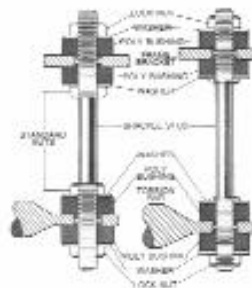
1



3



2



CAUTION
Stay Clear of Brake Lines

1. As in Photos #1 and 2 install the U-bolts and plates over the I-beams on left and right sides of vehicle. Leave loose.
2. As in Photos 2 and 3, install the cross member and tighten to 100 ft. lbs. torque.
3. Install the poly bushings on the anti-sway bar and position the bar as shown in Photos 2 and 3. Install plates and U-strap. Do not tighten.
4. Install the shackle as shown in line drawing and Photo #1. Do not overtighten. Tighten self locking nuts to compress the poly bushing approximately 1/16".
5. Align the shackle to a vertical position by moving the U-bolt assembly and crossmember hardware. Tighten the U bolt to 80 ft. lbs. torque and double nut. Tighten the U plate assembly just until the bushing compresses and plate ears begin to flex. Double nut this assembly.
6. Check clearance on all under carriage components. Turn front wheels full lock left then right making sure a minimum of 1" clearance is maintained between the steering tie rod and the anti-sway arm. Bounce the vehicle for further checks.
7. Be sure all nuts, bolts and U-bolts are securely tightened. Check to see that wires, fuel lines, brake lines, etc., are clear of this installation.
8. Recheck your installation after one weeks driving and periodically thereafter, (every thirty days).