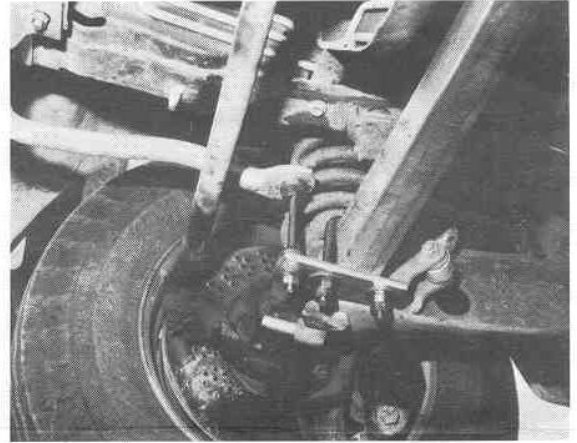
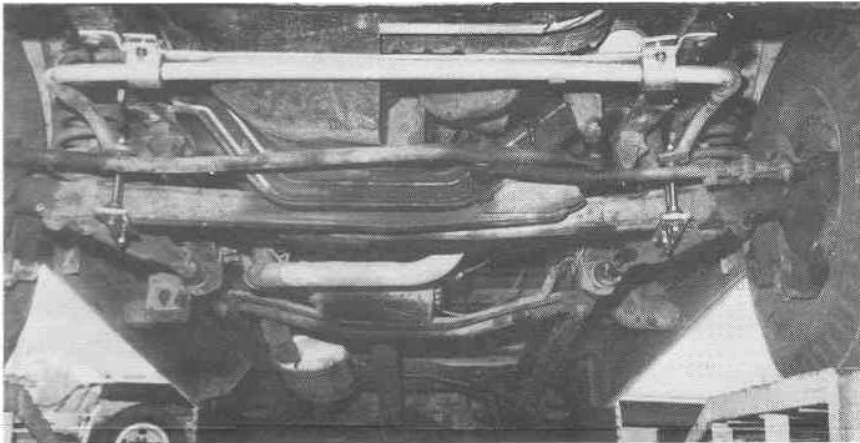




HELLWIG INSTALLATION INSTRUCTIONS

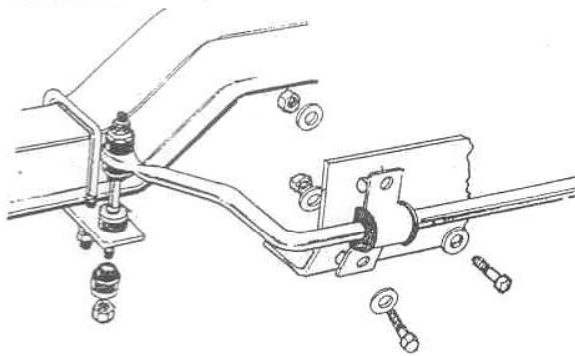
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READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION

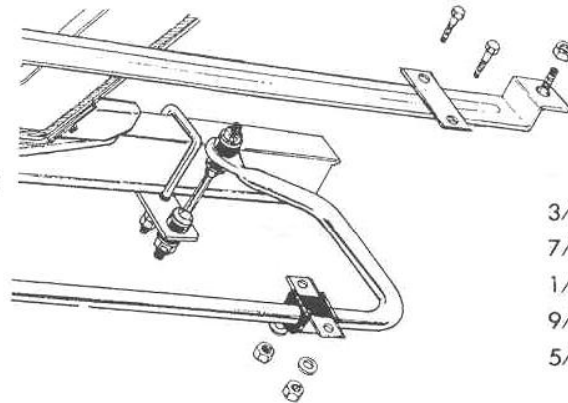


1

WITH FACTORY CROSSMEMBER



WITHOUT FACTORY CROSSMEMBER



2

TORQUE RATINGS

3/8 Inch	35 ft. lbs.
7/16 Inch	45 ft. lbs.
1/2 Inch	75 ft. lbs.
9/16 Inch	90 ft. lbs.
5/8 Inch	120 ft. lbs.

NOTE: This unit is designed to replace the factory installed front anti-sway bar, or as an addition if one is not factory installed.

1. Remove the factory installed front anti-sway bar and all mounting hardware. Leave the factory installed large crossmember bolted to the frame.
2. If no factory installed crossmember exists, mount the crossmember provided to the forward most mount holes in the frame. Center and tighten completely.
3. As per Photo #1 and the diagrams, place the D-shaped bushings on the bar to line up with the mount holes on the factory crossmember or the flat areas on the crossmember provided.
4. Using the diagrams, mount the bar to the crossmember using the U-plates, flat plates, nuts, bolts and washers provided. LEAVE LOOSE AT THIS TIME.
5. As in the photo and diagrams, mount the flat plates to the bottom of the I-beams with the U-bolts. LEAVE LOOSE AT THIS TIME.
6. Moving the bar side to side and the U-bolts, align the bar to be as centered as possible. Install the end links between the bar ends and the flat plates so the end links are as straight up and down as possible.
7. Torque all mounting hardware to the specified rate. Double nut the I-beam U-bolts.
8. Bounce the vehicle and turn the wheels full lock left and right checking for clearance on all undercarriage components.
9. Recheck your installation after one week of driving and every thirty (30) days thereafter.

IMPORTANT NOTE: Be sure to complete the instruction sheet provided with the anti-sway bar, torque all mounting hardware to the specified rate and recheck your installation for proper clearances.

ATTENTION INSTALLER: BE SURE THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS, WARNING CARDS, AND THE WARRANTY FORM.