

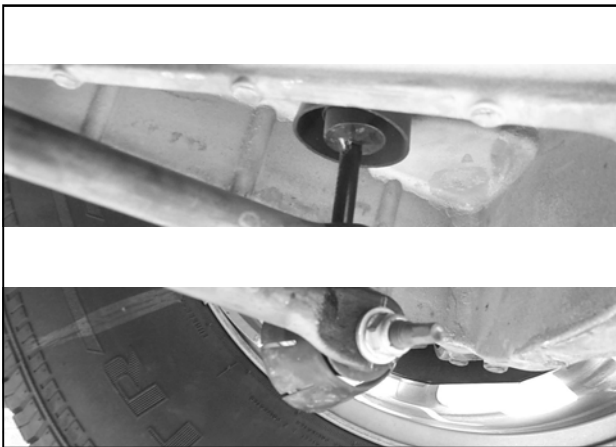
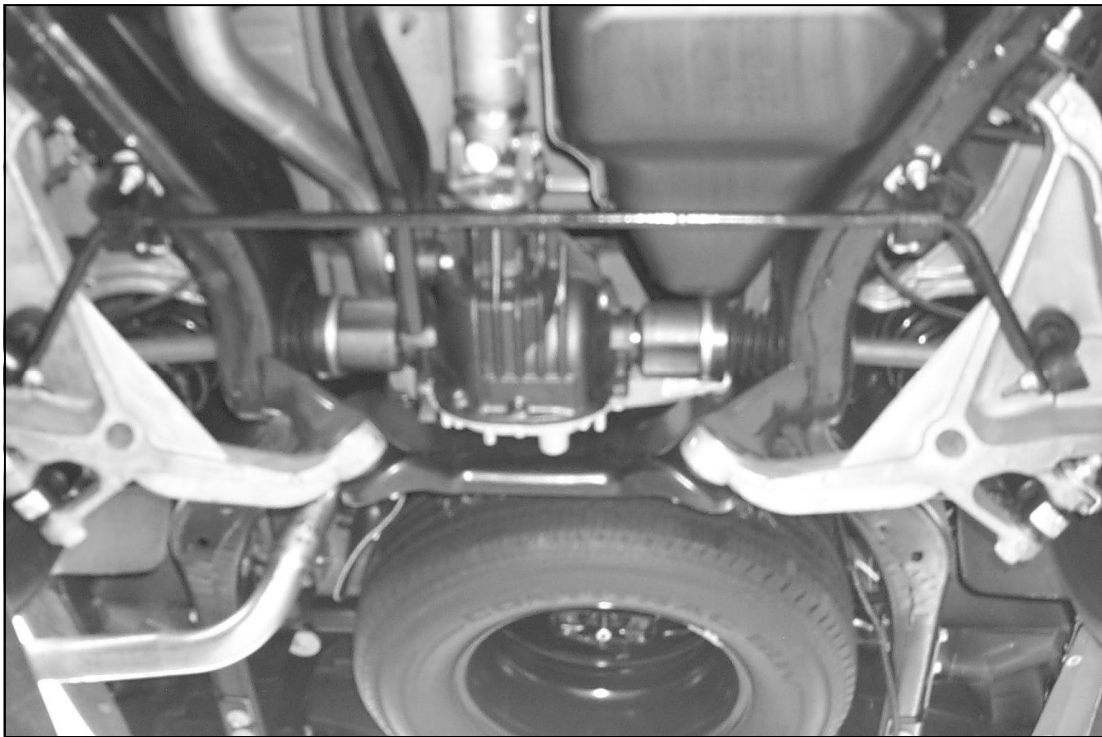
# Hellwig PRODUCTS.com

559-734-7451 800-367-5480 FAX 559-734-7460

## INSTALLATION INSTRUCTIONS REAR STABILIZER BAR (2003 + ) 2X4 & 4x4 EXPEDITION WITH REAR COIL SPRINGS

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



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## TORQUE TABLE

**BOLT SIZE:** 3/8" = 20-30 ft. lbs. – 7/16" = 35-45 ft. lbs. – 1/2" = 50-70 ft. lbs. – 9/16" = 70-90 ft. lbs.

**SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.**

**NOTE: THIS ANTI-SWAY BAR IS DESIGNED TO REPLACE THE FACTORY INSTALLED SWAY BAR USING THE FACTORY SUPPLIED U-PLATE BOLTS AND END LINKS.**

1. Remove the factory installed rear anti-sway bar from factory mounts and end links. (DO NOT DISCARD THE FACTORY U-PLATE MOUNTING BOLTS AS YOU WILL REUSE THEM TO INSTALL THE NEW SWAY BAR AS WELL AS THE FACTORY END-LINKS).
2. Lubricate the D-shaped poly bushings and install on the sway bar in approximately the same location as the factory mounts. To ease installation of bushing, use coined end of sway bar to spread bushing at split and slide bushing onto bar. Install using supplied U-plates and the factory supplied nuts. **LEAVE LOOSE AT THIS TIME** . Attach the factory end link assemblies using factory supplied nuts. Torque all mounting hardware and end links to factory specifications.
3. Remove the factory installed D-shaped bushings and U-plates from the **FRONT SWAY BAR**, (save the hex nuts as you will reuse them later). Lubricate the new D-shaped poly bushing and install them on the factory sway bar using supplied U-plates and factory hex nuts that were removed earlier. Torque nuts to the factory specifications.
4. Recheck your installation on a regular basis thereafter.

**ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS AND THE WARRANTY FORM**

## PARTS LIST KIT # 7660

PART #	QTY	DESCRIPTION
20217660	1	SWAY BAR
111000558	2	(3/4") I.D. POLY BUSHING
111000578	2	(1-7/16") I.D. POLY BUSHING
20800646	2	U-PLATE BRACKET
20800775	2	U-PLATE BRACKET
135007660	1	EA INSTRUCTION SHEET #7660