

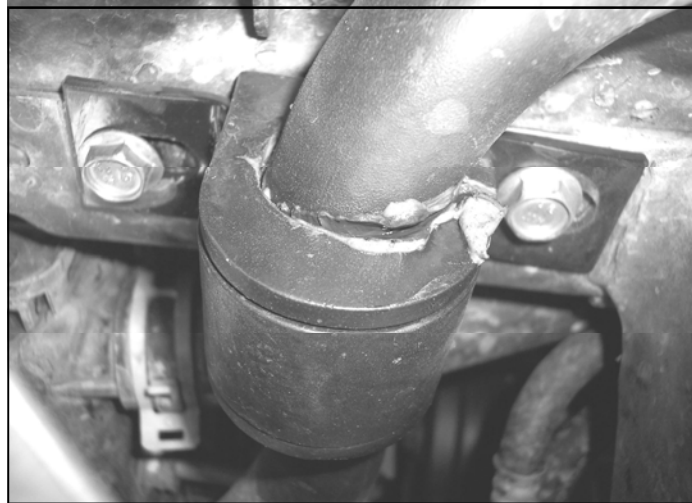
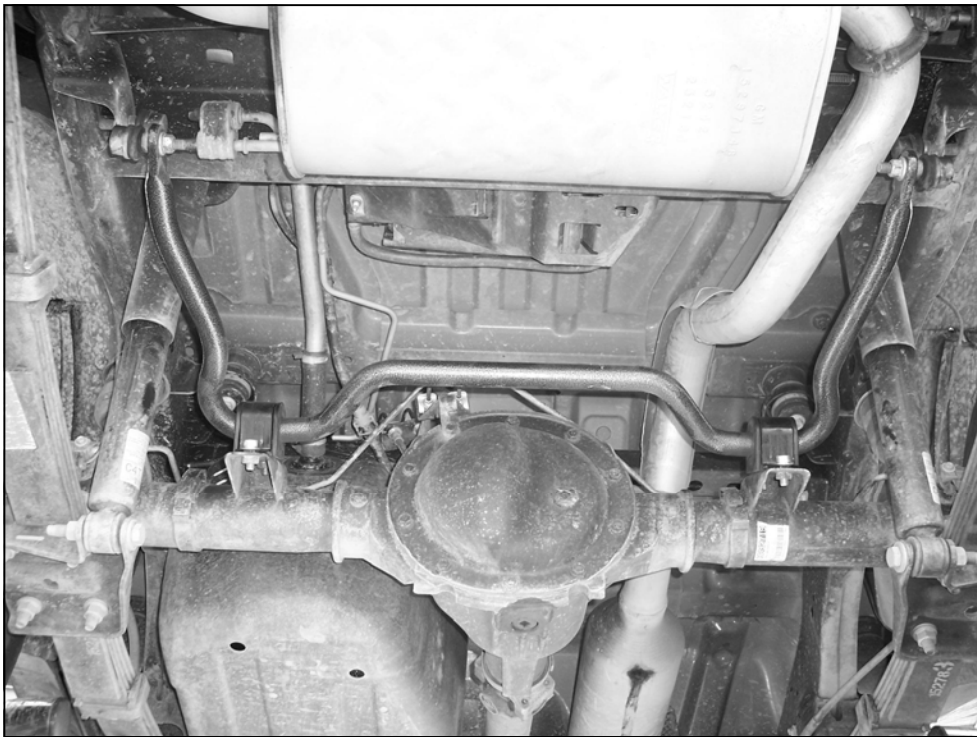
Hellwig PRODUCTS.com

559-734-7451 800-367-5480 FAX 559-734-7460

INSTALLATION INSTRUCTIONS REAR STABILIZER BAR H3 HUMMER

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



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TORQUE TABLE

BOLT SIZE: 3/8" = 20-30 ft. lbs. – 7/16" = 35-45 ft. lbs. – 1/2" = 50-70 ft. lbs. – 9/16" = 70-90 ft. lbs.

SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.

NOTE: THIS ANTI-SWAY BAR IS DESIGNED TO REPLACE THE FACTORY INSTALLED REAR SWAY BAR AND UPGRADE THE FRONT SWAY BAR BUSHINGS.

1. Remove the factory installed rear anti-sway bar from factory mounts and end links.
2. Lubricate the D-shaped poly bushings and install on the sway bar in approximately the same location as the factory mounts. To ease installation of bushing, use coined end of sway bar to spread bushing at split and slide bushing onto bar. Install using supplied U-plates and serrated flange bolts. **LEAVE LOOSE AT THIS TIME** . Attach the factory end link assemblies using factory supplied nuts. Torque all mounting hardware and end links to factory specifications.
3. Remove the factory installed D-shaped bushings and U-plates from the **FRONT SWAY BAR**. Lubricate the new D-shaped poly bushing and install them on the factory sway bar using supplied U-plates and serrated flange bolts. Torque bolts to the factory specifications.
4. Recheck your installation on a regular basis thereafter.

ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMORTANT NOTE CARDS AND THE WARRANTY FORM