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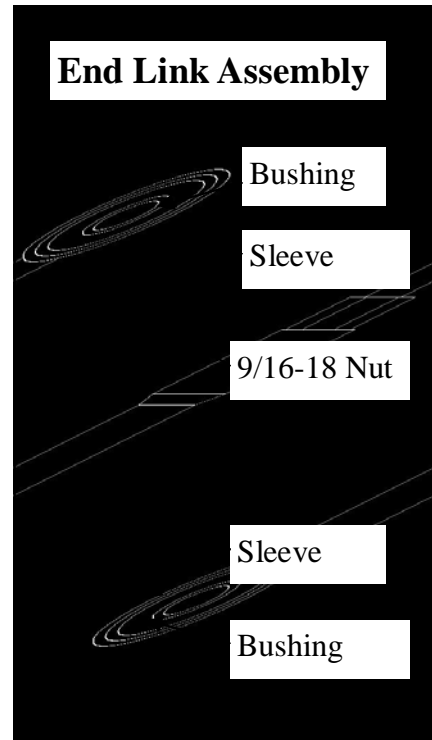
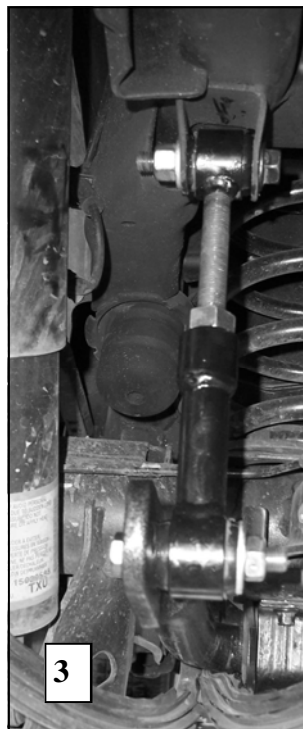
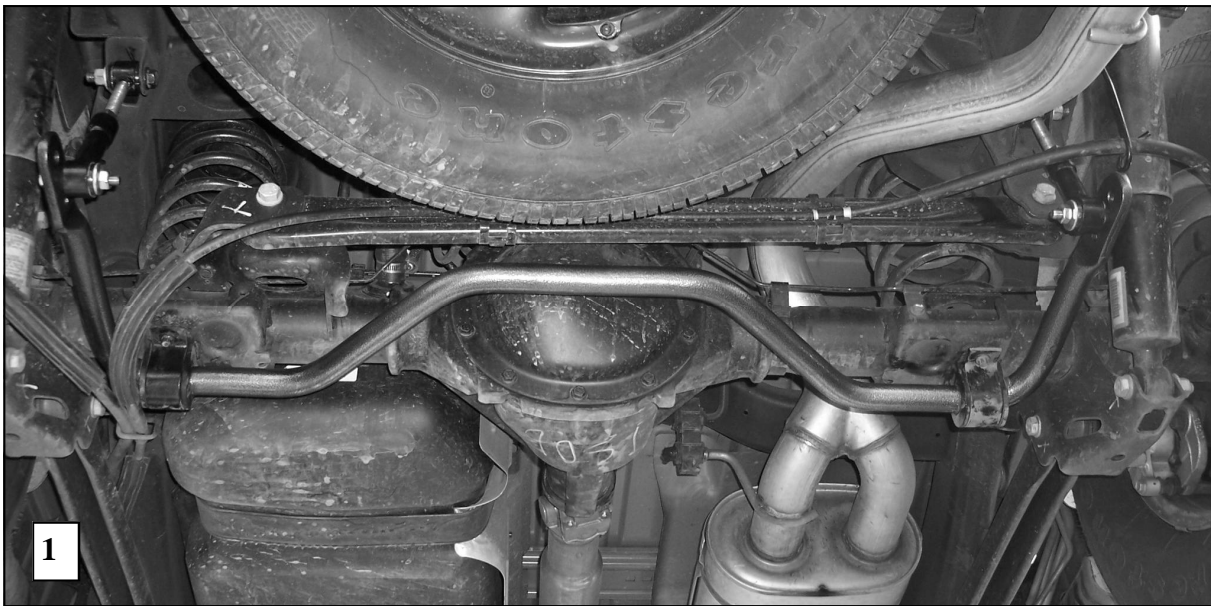
INSTALLATION INSTRUCTIONS

Rear Stabilizer Bar 3-5" Drop

99-06 1500 SUBURBAN, XL1500, TAHOE, YUKON DENALI, ESCALADE &
AVALANCHE (NEW BODY STYLE W/REAR COIL SPRINGS)

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



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TORQUE TABLE

BOLT SIZE: 3/8" = 20-30 ft. lbs. – 7/16" = 35-45 ft. lbs. – 1/2" = 50-70 ft. lbs. – 9/16" = 70-90 ft. lbs.

SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.

NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE VEHICLE BY FRAME.

NOTE: THIS UNIT IS DESIGNED TO REPLACE THE FACTORY INSTALLED REAR ANTI-SWAY BAR. THE HARDWARE CONNECTING THE BAR TO THE AXLE AND THE END LINKS TO THE FRAME WILL HAVE TO BE REUSED.

NOTE: THIS KIT INCLUDES LOCK NUTS WHICH REQUIRE TIGHTENING WITH A WRENCH AFTER BEING STARTED BY HAND.

1. Remove the factory installed rear anti-sway bar and all the mounting hardware.
2. Attach spacer block to axle in same location as factory installed bushings as shown in photo 2. Attach spacer block with supplied M10X30 bolts installed in factory threaded holes in axle bracket. Torque bolts to 25 ft-lb.
3. As per the photos, lubricate and install the D-shaped poly bushings onto the bar in the same location as the factory installed bushings on the sway bar. Place the U-plates over the D-bushings and attach the bar to the spacer using the 3/8 X 1-1/4 bolts, washers and locknuts as shown in photo 2. **Leave loose at this time to allow for adjustment later.** Use supplied grease to lubricate D-bushings.
4. As per the diagrams, assemble the adjustable end links and attach together. Use supplied grease to lubricate the hourglass bushings and sleeves before assembly. Install hourglass bushing into end link loop first and then the sleeve. The 3/4" diameter sleeve is used at the top of the end links to attach to the frame bracket and hardware.
5. Attach the end links to frame brackets using the 1/2" bolts, thick washers, and lock nut as shown in photos. **Leave loose at this time to allow for adjustment later.**
6. Attach end links to sway bar using the 7/16" bolts, thick washers and lock nuts.
7. Center the sway bar under the vehicle by moving the bar side to side. Adjust the end links so that the sway bar is as level with the frame as possible. Tighten all mounting hardware to the specified rates.
8. The sway bar arms have three mounting holes. Mounting the sway bar on the outer hole is the nominal position. For firmer settings, use the inner holes. We recommend starting with the outer mounting hole until you are accustomed to the vehicle's new handling characteristics. Then select the mounting point that best fits your driving style
9. Bounce the vehicle checking for clearance on all undercarriage components. Readjust the bar as needed and check on periodically on a regular basis thereafter.

ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS AND THE WARRANTY FORM

