

P/N 17-46, 2-bbl TBl to ROCHESTER 2-bbl FLANGE P/N 17-47, 2-bbl TBl to MODEL 2300 2-bbl FLANGE INSTALLATION INSTRUCTIONS

INTRODUCTION:

Congratulations on your purchase of a Holley Flange Kit! Holley Performance Products cannot and will not be responsible for any alleged or actual engine or other damage, or other conditions resulting from misapplication of the products described herein. However, it is our intent to provide the best possible products for our customer; products that perform properly and satisfy your expectations. Should you need information or parts assistance, please contact our Technical Service Department at 1-270-781-9741, Monday through Friday, 7 a.m. to 5:00 p.m. Central Time; please have the part number of the product you purchased when you call.

<u>WARNING!</u> These instructions must be read and fully understood before beginning installation. Failure to follow these instructions may result in poor performance, vehicle damage, personal injury, or death. If these instructions are not fully understood, installation should not be attempted.

P/N 17-46, 2-bbl TBI to ROCHESTER, 2-bbl FLANGE INSTALLATION:

NOTE: These plates can be rotated to accommodate a left or right hand linkage setup. For ease of installation determine your linkage requirements before installing the adapter plates.

1. Install the gasket, as shown in Figure 1, onto the intake manifold.

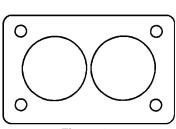


Figure 1



Figure 2

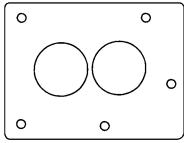


Figure 3

- Install the plate show in Figure 2 with the cap screw counter-sink holes facing up. Attach to the intake manifold with the cap screws. Torque the cap screws in a criss- cross pattern to 5-7 in./lbs.
- 3. Install gasket, as shown in Figure 3, to match the bolt pattern of the plate installed in step two.
- 4. Install the adapter plate, as shown in Figure 4, with the counter-sink holes facing up, matching up the bolt pattern of the gasket in Figure 3 and the adapter plate in Figure 2. Attach the plates together using the flat head screws provided. Torque the screws in a criss-cross pattern to 5-7 in./lbs.



Figure 4



Figure 5

5. Install the gasket, as shown in Figure 5, between the TBI and the Adapter Plate.

P/N 17-47, 2-bbl TBI to MODEL 2300, 2-bbl FLANGE INSTALLATION:

<u>NOTE:</u> These plates can be rotated to accommodate a left or right hand linkage setup. For ease of installation determine your linkage requirements before installing the adapter plates.

1. Install the gasket, as shown in Figure 1, onto the intake manifold.

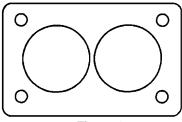


Figure 1



Figure 2

- Install the plate, as shown in Figure 2 with the counter sink holes facing up. Attach to the intake manifold with flat head screws provided. Torque
 the screws in a criss-cross pattern to 5-7 in./ lbs.
- 3. Install the gasket, as shown in Figure 3, between the TBI and the Adapter Plate.



Figure 3

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