Thank you for purchasing Hotchkis Performance products. If you have any questions regarding the installation of this product please call (562) 907-7757.

Note: Suburbans and Tahoes that are raised or lowered beyond our standard in-stock kits, may require the use of shorter or longer “dog bones” to properly align the rear sway bar. Included in the 2208 or 2209 packages are dog bones that are for a stock ride height or up to 2” raised or lowered vehicle.

The dog bones length and part numbers are:

<table>
<thead>
<tr>
<th>PART#</th>
<th>LENGTH</th>
</tr>
</thead>
<tbody>
<tr>
<td>T2213</td>
<td>6” center to center</td>
</tr>
<tr>
<td>T2214</td>
<td>8” center to center</td>
</tr>
<tr>
<td>T2215</td>
<td>3” center to center</td>
</tr>
<tr>
<td>T2226</td>
<td>12” center to center</td>
</tr>
</tbody>
</table>

Sway bar package 2213 is for 4” to 6” lowered 2wd ½ ton Suburbans and Tahoes.

If you have a ¾ ton Suburban you will need kit numbers 2226 for the 2wd or the 2227 for the 4wd, both are for stock height vehicles.
HOTCHKIS PERFORMANCE
12035 BURKE ST., SUITE 13, SANTA FE SPRINGS, CA 90670
PHONE: (562) 907-7757 FAX: (562) 907-7765
SUBURBAN/TAHOE 2WD/4WD STOCK SWAY BAR REMOVAL
FRONT ONLY

FRONT STOCK BAR REMOVAL INSTRUCTIONS

*NOTICE HOW THE STOCK SWAY BAR LOOKS
i.e. BRACKET PLACEMENT, BENDS, etc.

**2WD FRONT SWAY BAR REMOVAL**

1. Remove end links from each side of the vehicle.
2. Support the stock sway bar and remove the brackets that attach the bar to the frame.
3. Remove the bar.

**4WD FRONT SWAY BAR REMOVAL**

1) Remove plastic plugs in lower a-arms and remove sway bar end links. (loosen each side first, then remove)
2) Properly raise and support front of vehicle.
3) Remove passenger side front tire.
4) Remove skid plate between front cross-member and front differential.
5) Using a 10mm socket and a 6 inch "wobbly" extension, remove the brackets and bushings that attach the sway bar to the frame.
6) To remove stock bar, let bar rotate downward, then slide driver’s side of bar rearward out from under the frame mount pad. Then pull passenger side rearward from frame mount pad. Rotate bar so that the driver’s side of the sway bar is on the top side of the upper a-arm. Then the bar can be rotated.
Installation of new Hotchkis Front Bar

SWAY BAR KITS 2209F & 2213F

1. Spread a light coat of supplied grease onto the frame mount bushings I.D. and install on the bar with the slit side of the bushing facing to the front. Install the brackets over the bushings.

2. Attach the front sway bar brackets and bar. Torque to 20ft. lbs.

3. Install the supplied end links. Torque to 13ft. lbs, or until the diameter of the bushings is just larger than the support washers on the endlink.

SWAY BAR KIT 2208F

*NOTE: Remove the passenger side wheel for this step.

1. Install new sway bar by inserting driver’s side of the bar through opening between lower a-arm and the frame. Rotate counter clockwise until the bar can be positioned with the arms of bar under the upper a-arms. (right side will go under a-arm first) This will allow the bar to be positioned back under the frame mount pads. _Don’t give up! It will fit!

2. Spread light coat of supplied grease onto frame mount bushing I.D. and install on bar with slit side of bushing facing to the front.

3. Install brackets over the bushings and start the bolts but DO NOT TIGHTEN!

4. Make sure the bar looks centered. (the first bends will be equal distance from each bracket)

_IMPORTANT:_ Check for the clearance between the frame & sway bar at the lower a-arm mounts. The sway bar requires 1/8” minimum clearance. Some vehicles may require grinding in the noted areas.

Check the clearance all around the sway bar on both the drivers and passengers side.
5. Re-install passenger front wheel and torque to manufacturer specifications.

6. With the truck on the ground, install both end links. DO NOT TIGHTEN ONE SIDE UNTIL BOTH SIDES ARE INSTALLED LOOSELY! To do this, start with either side by inserting the long bolt with one washer and one bushing up through hole in lower a-arm. Then assemble through sway bar and tighten to 13 ft. lbs.

7. Tighten frame brackets to 20 ft. lbs. and check end links for torque.

8. Re-install skid plate and tighten.

Continue to Rear Bar Installation
Installation Instructions for Rear Sway Bar

SWAY BAR KITS 2208R, 2209R & 2213R (REAR)

1) Park the truck on a level surface and secure the front tires with blocks.
2) Raise rear end and place axle on jack stands and under the frame.
3) Remove stock sway bar and frame brackets. (Vehicles equipped with OEM rear bar). Please note the original installation.
4) Pre-grease the inner diameter of the sway bar mount bushings and place on the new rear bar with the brackets. Place the bushing’s bracket over top of the bushing on the bar.

5) Apply grease to the Dogbone endlinks.
6) Using the T1712 Bolt kit, attach the dogbone shaped endlinks to the outside of the rear bar. Attach “Dog Bone” to sway bar using the long (3”) bolts with large flat washer on the “Dog Bone” side. See the attached diagram. Tighten to the point where you can rotate the link, but it will hold itself at any angle.
7) Attach the frame bracket to the other end of the dogbone. The small end of the bracket should
point away from the bar.

If your truck was equipped with a factory rear sway bar, skip to line 10

8) For those who didn’t have a rear bar, take a look at the axle of the truck. Check to see if you have the sway bar mounting brackets welded to the axle. If these are present, drill out the holes with an 13/32” or 0.406 drill bit. These will be located on the bottom of the axle, inside each of the shock brackets. After drilling out the brackets, skip to line 10.

9) If you don’t have these brackets, you will use the included U-Bolts and Axle Mount. Remove the nuts and washers from the U-Bolt and slip the U-bolt over the axle. Make sure you go through the shock mount. From the bottom, slip the powdercoated axle bracket through the U-bolt, inside the shock bracket. Secure this to the rear end with tape.

10) Position the new rear bar so the sway bar’s arms (when sitting flat) point slightly up. Rotate the dogbone endlinks so they point up. The small end of the frame bracket should point away from the bar.

11) Lift the sway bar into the truck and secure to the axle via factory bolts, T1711 bolt kit or the U-Bolt assembly. Tighten these fasteners. Torque to the U-Bolts to 35-40 ft-lbs, or the other hardware to 20 ft-lbs.

12) If you removed a factory bar, use the original fasteners and attach the bar to the frame.

13) If you didn’t have an original bar, check the frame in the area where the bracket will mount and look for holes that may already be in the frame. If they are present, use the T1711 bolt kit to mount the bracket to the frame.
14) If these holes are not predrilled, you will have to drill new ones. Rotate the bar up until the arm is level or slightly pointed up. Rotate the dogbone endlink and bracket till it mounts flush on the frame. Mark the location of the four holes and drill them out with 7/16” drill. Once drilled, use a T1711 kit to bolt the bracket to the frame.
HOTCHKIS PERFORMANCE WARRANTY POLICY

Effective January 1, 2000. Supersedes all previous policy statements. Policies are subject to change without notice. Hotchkis Performance is not responsible for printing errors.

If you purchased your Hotchkis Performance product from an authorized dealer, you are covered by the terms of this policy. All claims however, must be submitted THROUGH YOUR DEALER not to Hotchkis Performance directly.

Return Policy:
We want you to be completely satisfied with your Hotchkis Performance product. In case you’re not, you can exchange or return it within 30 days of the purchase date. To obtain a full refund, excluding freight, please contact our Customer Service Department at (562) 907-7757. You will be assigned a Returned Goods Authorization Number (RGA). The package you return must show the RGA on the outside of the package, include the original invoice and be shipped prepaid to our facility. The part has to be in its original packaging materials and be in a sellable condition. For parts presenting signs of use, only warranty claims will be accepted. Exchanges or refunds can be made after 30 days with a 20% restocking charge.

Warranty Claim:
Hotchkis Performance warrants its products against materials and workmanship failure for the term of 36 months (3 year) from the date of purchase and only up to the amount paid. If the product is determined to be defective, Hotchkis Performance will repair, replace or refund its value at Hotchkis Performance’s discretion. Any repaired or replaced product will be returned to the sender freight prepaid.

How to File a Warranty Claim:
The answer to ALL the following questions should be YES before contacting our Customer Service Department.

• Is the part appropriate to your application?
• Did you carefully and thoroughly read the instructions provided along with the part?
• Do you have the proof of purchase?
• Are you the original purchaser?
• Is the part unmodified and clean?
• Is the return date within 36 months from the purchase date?
• Is the reason for return a legitimate product defect?

If the answer to all these questions is YES, please contact our Customer Service Department at (562) 907-7757. You will be given a Returned Goods Authorization Number (RGA) valid for 60 days. You will also be asked to ship the part prepaid to our facility. All shipments MUST be prepaid, include the original invoice and show the RGA on the outside of the package, otherwise it will be refused. Please include a brief explanation letter in order to expedite the warranty analysis process.

What doesn’t this Warranty Cover?
The costs not covered by this warranty include but are not limited to:

• Removal, installation, shipment and insurance costs.
• Improper installation or maintenance.
• Misuse or abuse, negligence, off-road and/or racing applications.
• Damage to related components.
• Normal wear and tear.
• Costs incurred due to down time of vehicle.
• Alterations on the original design or unauthorized repairs.

Items offered but not manufactured by Hotchkis Performance are warranted according to the manufacturers terms and are not the responsibility of Hotchkis Performance.

All warranties implied by law are limited in duration of this warranty. You have specific rights that may vary from state to state.

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Thank you for purchasing our products.
Our goal is to supply you with the highest quality, and the most thoroughly tested performance products available. To assist us in continuing to do this, please take a moment to fill out and return this questionnaire.

Name: _____________________________________________________________________________
Address: ___________________________________________________________________________
City: __________________________ State: _______________________________ Zip_______________

Phone #: _______________________ E-Mail: _____________________________________________

Year, make and model, car/truck: ________________________________________________________
What parts did you purchase? ___________________________________________________________
Where did you purchase them? ___________________________________________________________
Were you satisfied with this transaction? Y    N
(If not, why?) ______________________________________________________________________________________

WERE YOU SATISFIED WITH THE FOLLOWING?

Fabrication and finish: _________________________________________________________________
Instructions and ease of installation: _______________________________________________________
Performance improvement: ______________________________________________________________
(If not, why?) ______________________________________________________________________________________

What other products would you like to see us make?

Have you read about our products on the Internet? Y    N
(If so, where?) ____________________________________________________________________________

Where have you seen our products?
(i.e. magazines/shows/catalogs) __________________________________________________________________

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