

## Installation Instructions for **KC 74071** 2-Tab Front Light Bar Jeep JK 2007-12

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## Parts Included:

- 1 Front Light Bar
- 2 Mounting brackets
- 4 1/2" x 1" bolt (2010-12 models)
- 4 1/2" x 1 1/4" bolt (2007-09 models)
- 4 1/2" Flat washer (2010-12 models)
- 4 1/2" lock washer (all models)
- 4 1/2" nut (all models)
- 4-3/8" x 1" black bolt
- 4-3/8" black locking nut
- 4 3/8" black flat washer

## Installing the Bar to the Brackets

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- Attach each of the brackets to the outside of the center bar (as shown in photo A) using the supplied black hardware. Brackets should be marked driver or passenger. Slide all four black bolts through the balas in the bracket and bar. Add the flat washers on the incide and attach all
  - the holes in the bracket and bar. Add the flat washers on the inside and attach all four nuts. Tighten only enough to keep from flopping around.

## Installing Bar with Brackets on the Vehicle

- 1. Locate the plastic filler panel between the bumper and the grill. This will need to be removed for the light bar installation. If you wish to reinstall the panel, it will have to be trimmed to fit. Remove the two plastic screws in the top of the filler panel. The panel can be easily removed by first sliding it forward under the bumper and then pulling up on the rear of the panel.
- Note the bracket welded to each side of the frame rail. The light bar will bolt to these brackets. For the 2007-2009 JK, you will use the lower two holes in the light bar brackets. For the 2010-2012 JK, you will use the upper and lower holes of the brackets.
- 3. Carefully slide the light bar brackets down between the grill and bumper. Align the holes in the light bar bracket with the two lower holes in the frame bracket.
- 4. For 2010-2012 JK skip to step 7. For 2007-2009 go to step 5.
- Insert all four bolts from the inside of the frame bracket, then through the light bar bracket. Add the lock washers and start all four nuts on the bolts. (see photo B)
- 6. Adjust the light bar forward against the bumper, then tighten all hardware and go to step 13.
- 7. Place a lock washer then a flat washer on each of the  $1/2" \times 1"$  bolts.
- 8. Start all four bolts through the light bar brackets and into the frame to hold the light bar in place.
- 9. On the driver side, remove the upper bolt to provide access when attaching the lower nut to the lower bolt. **NOTE Due to the tight quarters, you will need a magnet to hold the nut or tape the nut to your open end wrench.**
- 10. Lower the nut into place and start the bolt into the nut. Adjust the bar forward against the bumper and tighten the bolt.
- 11. Repeat step 12 for the upper driver side. then the lower passenger bolt and finally the upper passenger bolt.
- 12. Check alignment and ensure all nuts and bolts are tight.
- 13. You're DONE! - - - Install your KC lights and enjoy.



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