



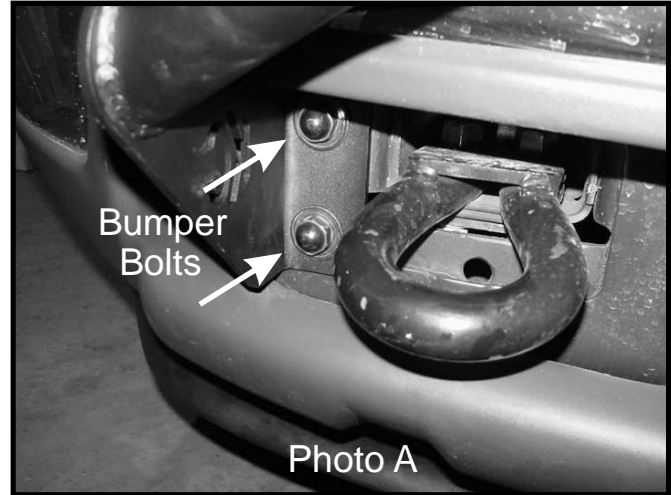
Installation Instructions for Front Light Bar KC 7420 99-04 Ford Super Duty F250/350

Thanks for choosing a KC HiLiTES product. We take pride in building the highest quality, best engineered systems possible. Your satisfaction with our product is important, so if you have any questions, please call our customer service line at 800-528-0950.

Removing the Bumper...

Before installing the KC light bar you must remove the bumper bolts.

1. There are four bolts, two on either side of the tow hooks located through the gap in front of the bumper (see photo A). Remove them with an 18mm socket.
2. Let the bumper drop down. It will only drop about 2 inches.
3. Retain the factory hardware (bolts and nut plates), they will be needed to secure the light bar.



Installing the Light Bar...

1. Hold the KC Light Bar up and align the holes in the light bar, bumper and frame, then start threading the factory bolts in the nut plates by hand.
2. Once all of the bolts are started, align the bumper and tighten the four bolts.
3. Install the KC Lights of your choice and enjoy.

23 Year Warranty

See details on our website at
www.kchilites.com

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