



Installation Instructions for Front Light Bar KC 74381 2007-10 Chev/GMC HD 2500/3500

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Parts Included:

- 1 - Light Bar
- 2 - Mounting brackets
- 2 - 1½" square spacers
- 4 - 3/8"-16 x 1 Hex bolt
- 4 - 3/8" Flat washer
- 4 - 3/8" Flange nut

Tools Needed

- 18mm box/open end wrench
- 18mm socket and drive
- ½" socket and drive
- ½" box/open end wrench

Installing the Bar

The new KC bar will attach to the outside of each frame rail using the two bumper bolts and one of the tow hook bolts.

1. Remove the nuts from the passenger side bumper bolts and the tow hook bolt on the outside of the frame. Push the bolts in until the ends are flush with the outside of the frame.
2. Remove the nuts and bolts from the drivers side bumper bracket and tow hook. Insert the bumper mounting bolts from the inside of the frame so they are a mirror image of the passenger side bumper mounting bolts.
3. Position the light bar bracket marked DRIVERS SIDE so that the two upper mounting holes of the bracket align with the bumper mounting bolts and the lower mounting hole with the tow hook bolt.
4. Insert the bumper mounting bolts through the light bar and start the nuts.
5. Insert the supplied spacer between the frame and light bar and insert the tow hook bolt. Loosely tighten hardware allowing for adjustment.
6. Repeat steps 3 thru 5 for PASSENGER SIDE bracket.
7. Mount the light bar between the two brackets using the supplied hardware. Loosely tighten nuts and bolts allowing for adjustment.
8. Align the bar and brackets, then tighten all hardware.



You're DONE!

