



## Installation Instructions for KC 74521 2-Tab Front Light Bar 2005 - 12 Toyota Tacoma

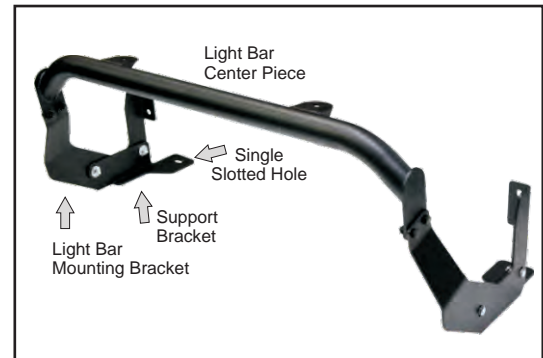
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### Parts Included

- |                                     |                            |
|-------------------------------------|----------------------------|
| 1 - Modular light bar with two tabs | 8 - 3/8" Flat washer       |
| 2 - Light bar mounting brackets     | 4 - 3/8" x 1" Black bolts  |
| 2 - Support brackets                | 4 - 3/8" Black flange nuts |
| 4 - 3/8" X 1 bolt                   | 1 - Instructions           |
| 4 - 3/8" nut and lock washer        |                            |

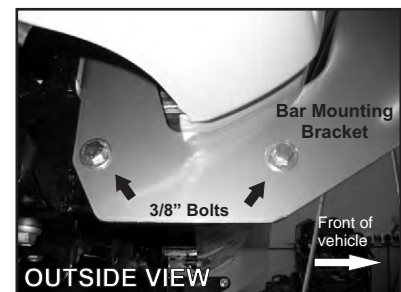
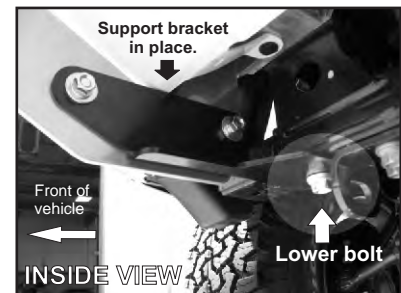
### (First) Install the Light Bar Mounting Brackets

1. Locate the aluminum structural beam that runs from the drivers side frame rail to the passengers side frame rail behind the bumper cover.
2. Remove the two outer nuts that hold the aluminum structure to the frame on both the passengers and drivers side. **DO NOT REMOVE THE TWO INNER NUTS.** Do not discard the nuts, as they will be reused.
3. Position the KC Light Bar mounting brackets over the two studs on either side where you had previously removed the nuts.
4. Reinstall the nuts on each side and tighten.
5. Slide the crossmember extensions back in place.



### (Second) Install the Light Bar Support Brackets

1. Remove the bottom outside bolts from the crossmember using a 17mm wrench and temporarily remove the crossmember extensions that slide into the crossmember.
2. Hold the light bar support bracket so the single slotted hole matches the hole on the cross member. The support bracket should be on the inside of the light bar arm and lined up with the two holes on the arm.
3. Thread the lower bolt through the slotted hole and into the hole in the cross member. Put a flat washer on each of the 3/8" bolts and push them through the bar arm and support bracket. Once through, add another flat washer, lock washer and nut. Repeat for drivers side bracket.



### (Last) Install the KC Light Bar Center Piece

1. Place the bar between the two bracket arms that now extend from under the vehicle. Attach with black 3/8" bolts inserted from the outside and then a flat washer and flange nut on the inside. Align and level bar with vehicle, then tighten all bolt and nuts.

You're DONE! - - - - - Install your KC lights and enjoy.



IF YOU HAVE ANY PROBLEMS  
OR QUESTIONS, PLEASE CALL  
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