



QUALITY... PLAIN & SIMPLE®

## Dash Insert Installation Instructions

All Styles

### General Installation Notes:

Please read instructions completely before beginning installation. If you have any questions please don't hesitate to call.

### Important Note:

Lokar Dash Insert design requires gauges be mounted from the backside of the dash insert. Do not attempt to mount gauges from the front of insert, as they will not fit.

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**Building American Quality... With A Lifetime Warranty!**

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## Dash Insert Installation

**Step 1:** After deciding where you want to mount the dash insert, find a level or parallel line, such as the top of the dash.

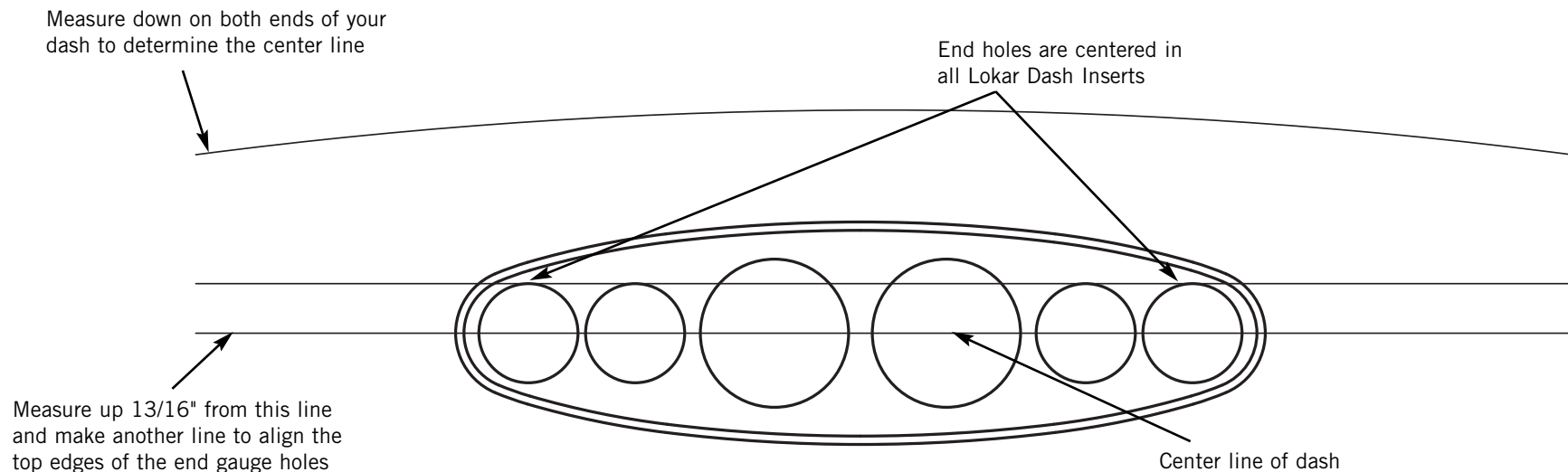
**Step 2:** Draw a horizontal line across the dash that will represent the center of the 2 end gauges. Now draw a second line 13/16" above and parallel to that line. (**Fig. 1**) This line will be the top of the 2 end gauge holes in the insert, one at each end. Now your insert is level. Holding the dash insert in place (**Fig. 1**), scribe a line around the rear edge of the insert.

**Step 3:** Now is the time to cut the hole. Always undercut the hole so as not to make it oversize, because the finished edge has a thin lip around the dash insert to cover your cut.

**Step 4:** After cutting the hole, mount the gauges (from the back side) to the dash panel. Gauges are held in by 8-32 x 3/16 button head screws. You will note in some of the packets, there are some 8-32 x 1/4 button heads. The longer 8-32 buttons heads are for the speedo or tach.

**Step 5:** After the gauges are mounted and centered, if any of the button head screws holding the end gauges are sticking out over the back edge of the dash insert, they must be filed or sanded flat with the edge so they don't interfere with installing dash insert.

**Step 6:** There is an "L" shaped bracket in the kit that holds the dash in place. Put the dash in from the front and then install the "L" bracket on the backside. Tighten the bracket to snug the dash insert.



**Fig. 1**