



## Original Bar Grille

For proper installation and best possible fit, please read all instructions **BEFORE** you begin.  
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-328-5863.

### Important Safety Information



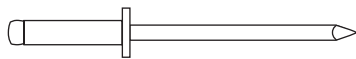
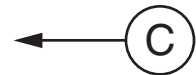
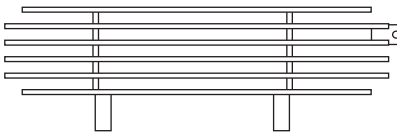
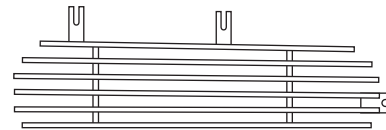
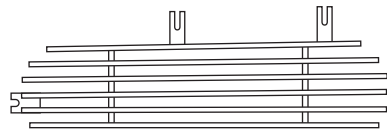
CAUTION  
PRECAUCIÓN  
ATTENTION

#### To avoid risk of personal injury or property damage:

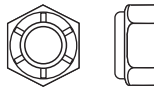
- Wear safety glasses and gloves while installing billet inserts.
- Use caution when working with any power tools.
- Check clearance on vehicle.
- Make sure that the billet inserts are secured in place and clears all moving parts of the vehicle.
- Routinely check security of hardware.
- Do not use automatic “brush-style” car washes.

### Contents

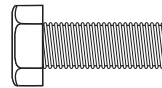
Illustrations may vary upon application



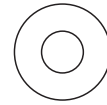
4 - 1/8x1/2" (R2)  
Pop Rivets



4 - 1/4-20 (N3)  
Nylon Lock Nuts

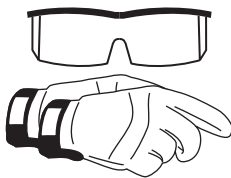


4 - 1/4-20 x 3/4"  
(G51) Cap Screws

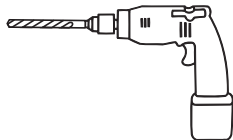


4 - 1/4 x 3/4"  
(W3) Washers

### Tools Required



Safety Glasses  
and Gloves



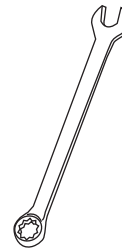
Drill with  
1/8" Drill Bit



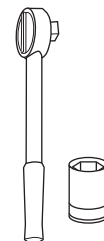
Rivet Gun



Pliers



7/16"  
Wrench



Ratchet with  
7/16" Socket

### Shipping Note

Sometimes the billet products get bent in the shipping process. You may need to hand bend them to attain the desired shape.

## Installation Steps

Illustrations may vary upon application

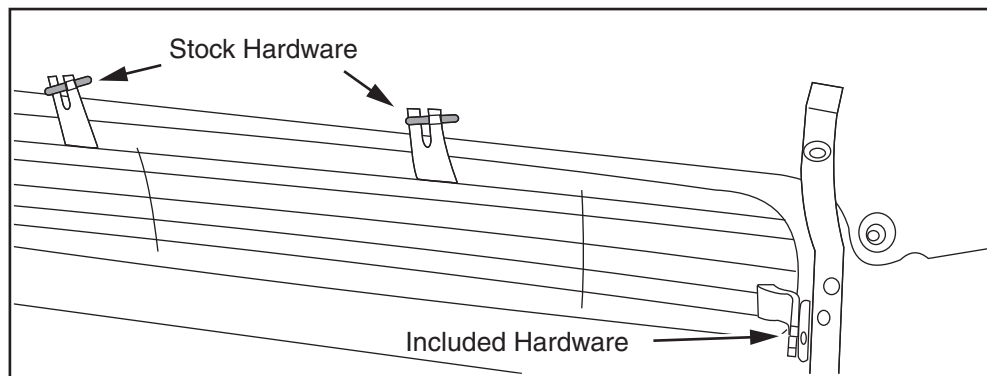
Remove the stock grille shell.

Use a pair of pliers to break the plastic welds that secure the plastic mesh. Remove the plastic mesh.

Carefully place the grille shell back on the vehicle. Do not reinstall the stock hardware yet!

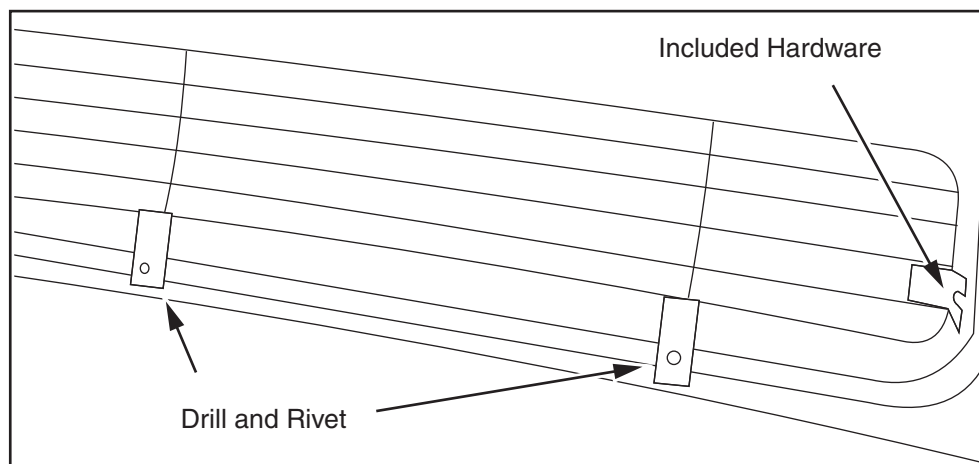
From the back, insert the top billet grilles into the grille shell. Secure the top mounting tabs with the stock hardware. Secure the side tabs using the provided hardware as shown below.

### Back View



Locate the bottom grilles. Drill a 1/8" hole through each of the bottom mounting tabs. From the back, carefully place a bottom billet grille into the grille shell. Make sure the billet grille is centered in the opening. Using the bottom mounting tab holes as guides, drill a 1/8" hole through the grille shell and rivet into place. Secure the side tab using the provided hardware as shown below. Repeat for the other side.

### Back View



## Care and Cleaning

To keep your billet inserts looking their best, we recommend using only mild soap and water and a soft cotton cloth to wash and dry it. Use of rough cleaning agents or cloths may scratch or dull your billet inserts.

Should your billet inserts become scratched or dull, we recommend TRENZ® Metal Polish to bring back the mirror finish. There are three grades of TRENZ® Metal Polish (Coarse, Medium and Fine) that will help you keep your billet inserts looking brand new. Select the TRENZ® Metal Polishes best for your needs:

1. Course (Red) Polish – For severe scratches and pitted problems.
2. Medium (Green) Polish – For light scratches and dulling problems.
3. Fine (White) Polish – To bring back the mirror finish.

TRENZ® Metal Polish can be used on all metal products, including aluminum, stainless steel, brass and copper. If you have additional questions or concerns on the maintenance of your Lund® billet inserts, please call us at 800-328-5863. You may also use high quality commercially available polish recommended for aluminum accessories.

## Congratulations!

You have purchased one of many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.



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