

Care and Cleaning

To keep your billet grille looking their best, we recommend using only mild soap and water and a soft cotton cloth to wash and dry it. Use of rough cleaning agents or cloths may scratch or dull your billet grille.

Should your billet grille become scratched or dull, we recommend TRENZ® Metal Polish to bring back the mirror finish. There are three grades of TRENZ® Metal Polish (Coarse, Medium and Fine) that will help you keep your billet grille looking brand new. Select the TRENZ® Metal Polishes best for your needs:

1. Course (Red) Polish – For severe scratches and pitted problems.
2. Medium (Green) Polish – For light scratches and dulling problems.
3. Fine (White) Polish – To bring back the mirror finish.

TRENZ® Metal Polish can be used on all metal products, including aluminum, stainless steel, brass and copper. If you have additional questions or concerns on the maintenance of your Lund® billet grille, please call us at 800-328-5863. You may also use high quality commercially available polish recommended for aluminum accessories.

Congratulations!

You have purchased one of many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.



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Installation Instructions

Part Number 84031

I-sheet Rev. A2



Original Bar Grille

For proper installation and best possible fit, please read all instructions **BEFORE** you begin.
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-328-5863.

Important Safety Information



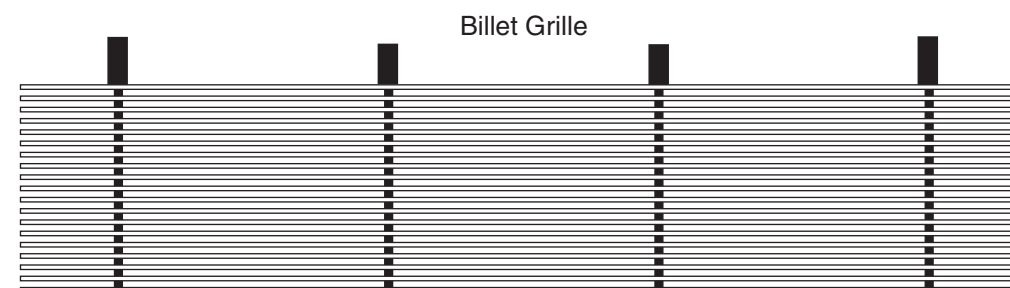
CAUTION
PRECAUCIÓN
ATTENTION

To avoid risk of personal injury or property damage:

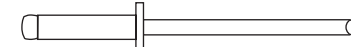
- Wear safety glasses and gloves while installing billet inserts.
- Use caution when working with any power tools.
- Check clearance on vehicle.
- Make sure that the billet inserts are secured in place and clears all moving parts of the vehicle.
- Routinely check security of hardware.
- Do not use automatic “brush-style” car washes.

Contents

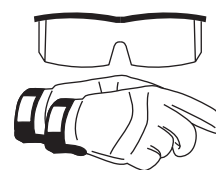
Illustrations may vary upon application



8 - 1/8 x 3/8" (R2) Pop Rivets



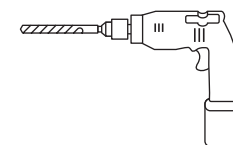
Tools Required



Safety Glasses
and Gloves



Die Grinder



Drill with
1/8" Drill Bit



File



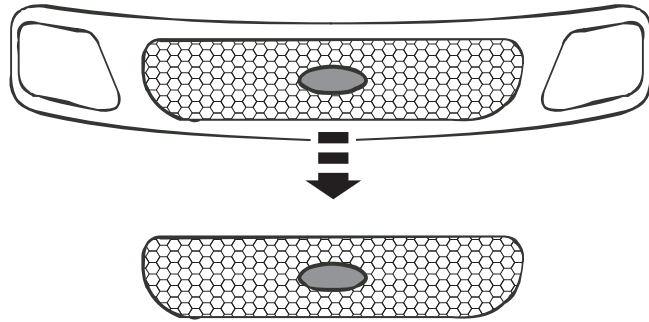
Rivet Gun

Shipping Note

Sometimes the billet products get bent in the shipping process. You may need to hand bend them to attain the desired shape.

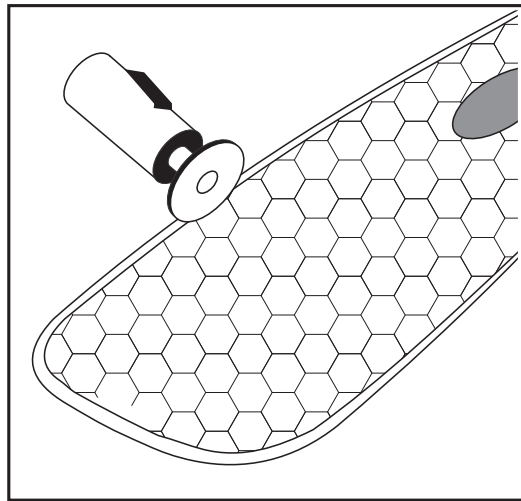
Installation Steps

Remove the stock grille shell from the vehicle. Remove the inner plastic mesh.



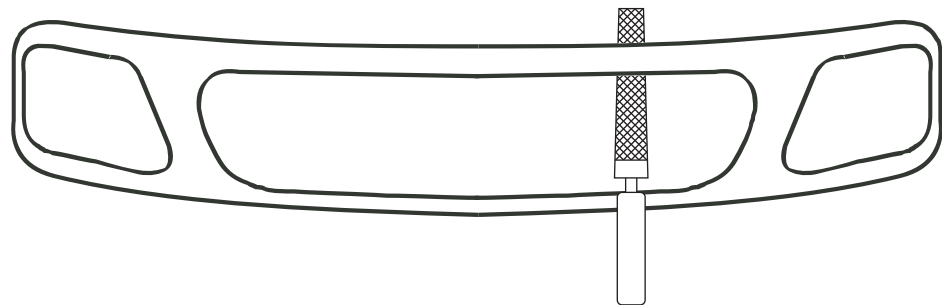
1

Some years require the mesh to be cut out. Use a die grinder to carefully remove the inner stock grille leaving the chrome ring.



1a

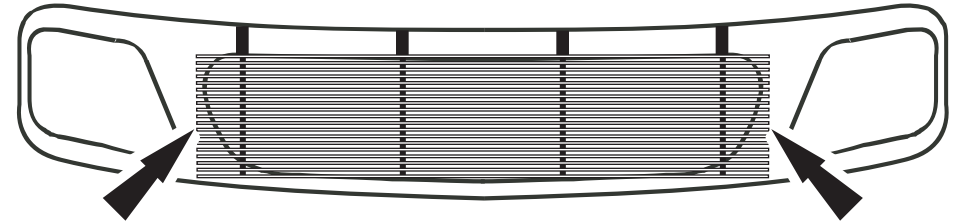
File or sand all the cut edges smooth.



2

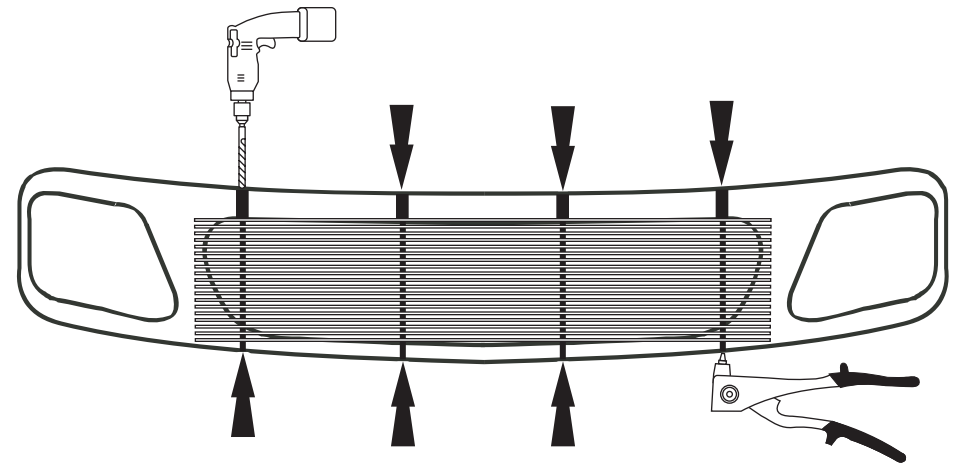
Insert the billet grille into the back of the grille shell. Make sure it is centered and fits flush to the grille shell on the sides where indicated by the arrows.

Back View



3

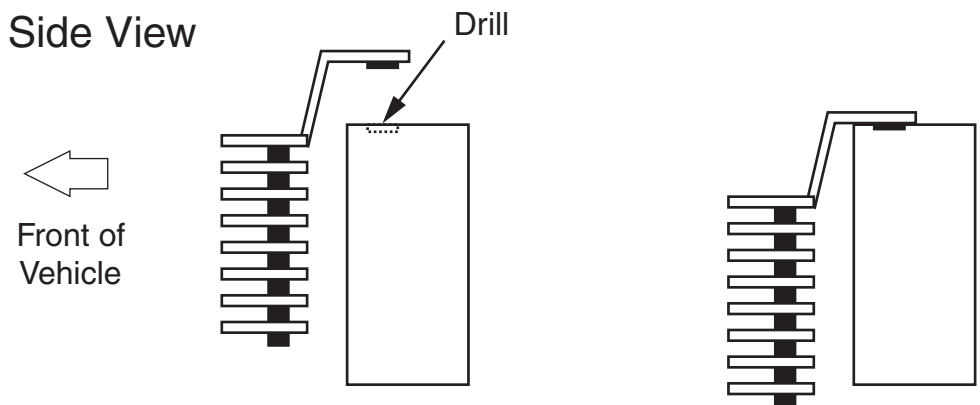
Drill 1/8" holes through the plastic grille shell and through the billet grille mounting tabs on the top. On the bottom, drill through the plastic grille shell and through the square dowels of the billet grille. Rivet the billet grille to the grille shell using the provided rivets. Make sure everything is secure.



4

Line up the stock grille shell with the vehicle. Mark where the rivets line up with the radiator support. Drill a 1/4" recess for the rivet heads so the tabs can sit flush with the radiator support. Reinstall the grille shell.

Side View



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