

## Care and Cleaning

To keep your billet grille looking their best, we recommend using only mild soap and water and a soft cotton cloth to wash and dry it. Use of rough cleaning agents or cloths may scratch or dull your billet grille.

Should your billet grille become scratched or dull, we recommend TRENZ® Metal Polish to bring back the mirror finish. There are three grades of TRENZ® Metal Polish (Coarse, Medium and Fine) that will help you keep your billet grille looking brand new. Select the TRENZ® Metal Polishes best for your needs:

1. Course (Red) Polish – For severe scratches and pitted problems.
2. Medium (Green) Polish – For light scratches and dulling problems.
3. Fine (White) Polish – To bring back the mirror finish.

TRENZ® Metal Polish can be used on all metal products, including aluminum, stainless steel, brass and copper. If you have additional questions or concerns on the maintenance of your Lund® billet grille, please call us at 800-328-5863. You may also use high quality commercially available polish recommended for aluminum accessories.

## Congratulations!

You have purchased one of many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.



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## Installation Instructions

Part Number 84050

I-sheet Rev. A2



## Original Bar Grille

For proper installation and best possible fit, please read all instructions **BEFORE** you begin.  
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-328-5863.

## Important Safety Information



CAUTION  
PRECAUCIÓN  
ATTENTION

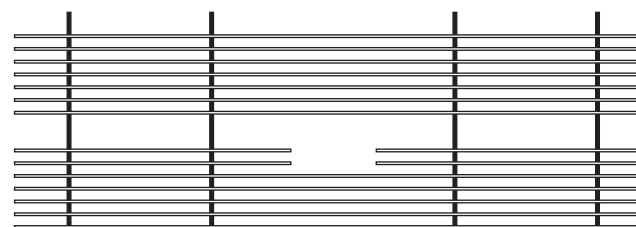
### To avoid risk of personal injury or property damage:

- Wear safety glasses and gloves while installing billet inserts.
- Use caution when working with any power tools.
- Check clearance on vehicle.
- Make sure that the billet inserts are secured in place and clears all moving parts of the vehicle.
- Routinely check security of hardware.
- Do not use automatic “brush-style” car washes.

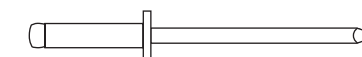
## Contents

 Illustrations may vary upon application

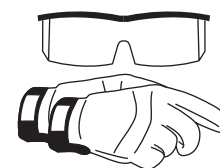
Billet Grille



6 - 1/8 x 3/8" (R2) Pop Rivets



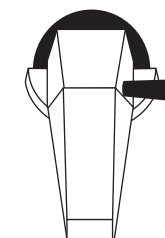
## Tools Required



Safety Glasses  
and Gloves



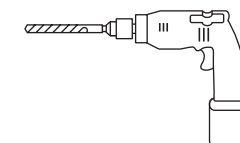
Die Grinder



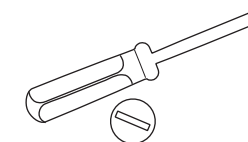
Angle Grinder



Rivet Gun



Drill with  
1/8" Drill Bit



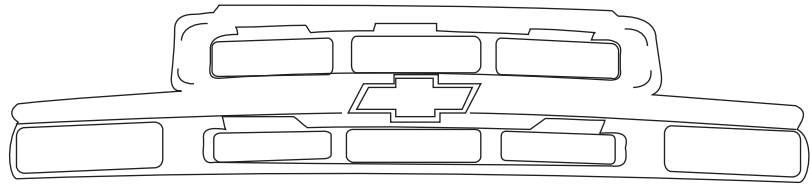
Flat Head  
Screwdriver

## Shipping Note

Sometimes the billet products get bent in the shipping process. You may need to hand bend them to attain the desired shape.

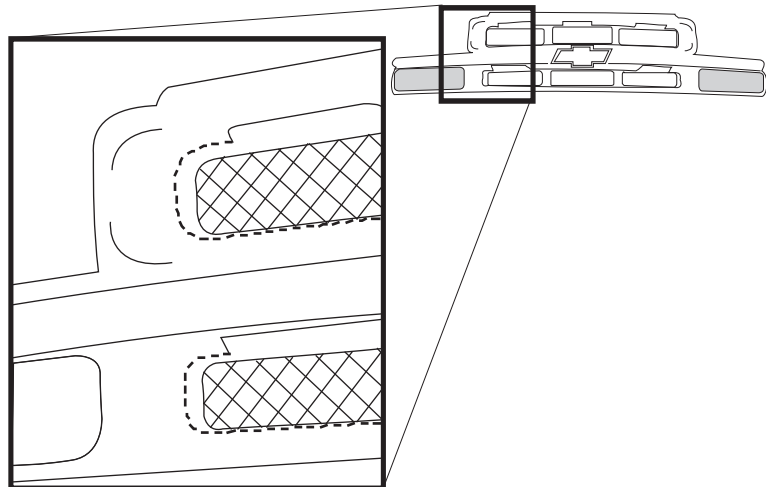
## Installation Steps

Remove the stock grille shell. It should look similar to the diagram below.



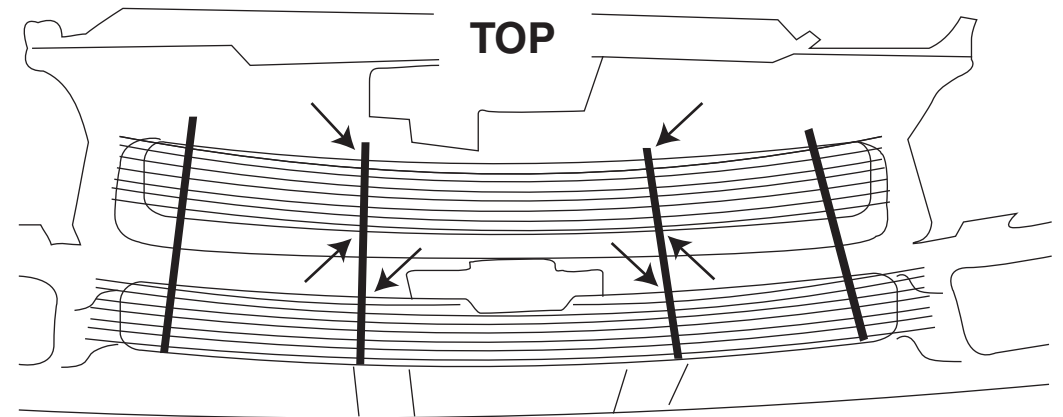
1

Cut out the plastic along the inside crease where indicated by the dashed line. Turn the grille shell over and sand down the cut that was just made so that it makes a smooth edge.



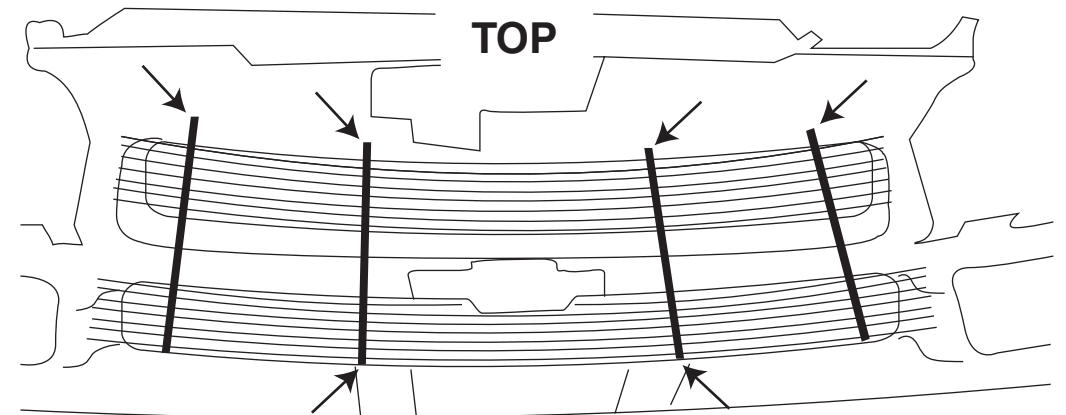
2

Place the billet grille on the shell and mark where the arrows are below. Remove the billet grille and notch out squares which should be the size of the billet grille dowels so that the grille will fit flush with the stock shell.



3

Place the billet grille back on the shell and mark where the ends of the dowels meet up with the grille shell. Drill 1/8" holes where marked and rivet the grille into place.



4