

## Care and Cleaning

To keep your billet grille looking their best, we recommend using only mild soap and water and a soft cotton cloth to wash and dry it. Use of rough cleaning agents or cloths may scratch or dull your billet grille.

Should your billet grille become scratched or dull, we recommend TRENZ® Metal Polish to bring back the mirror finish. There are three grades of TRENZ® Metal Polish (Coarse, Medium and Fine) that will help you keep your billet grille looking brand new. Select the TRENZ® Metal Polishes best for your needs:

1. Course (Red) Polish – For severe scratches and pitted problems.
2. Medium (Green) Polish – For light scratches and dulling problems.
3. Fine (White) Polish – To bring back the mirror finish.

TRENZ® Metal Polish can be used on all metal products, including aluminum, stainless steel, brass and copper. If you have additional questions or concerns on the maintenance of your Lund® billet grille, please call us at 800-328-5863. You may also use high quality commercially available polish recommended for aluminum accessories.

## Congratulations!

You have purchased one of many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.



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## Installation Instructions

Part Number 84057

I-sheet Rev. A2



## Original Bar Grille

For proper installation and best possible fit, please read all instructions BEFORE you begin.  
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-328-5863.

## Important Safety Information



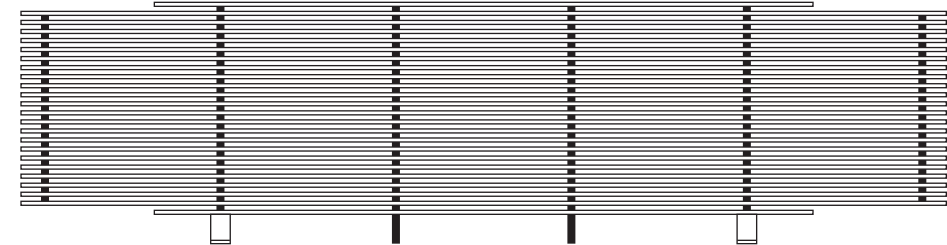
CAUTION  
PRECAUCIÓN  
ATTENTION

### To avoid risk of personal injury or property damage:

- Wear safety glasses and gloves while installing billet inserts.
- Use caution when working with any power tools.
- Check clearance on vehicle.
- Make sure that the billet inserts are secured in place and clears all moving parts of the vehicle.
- Routinely check security of hardware.
- Do not use automatic "brush-style" car washes.

## Contents Illustrations may vary upon application

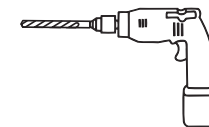
Billet Grille



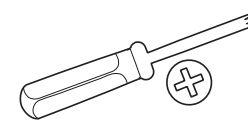
8 - Hex Screws



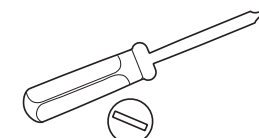
## Tools Required



Drill with  
1/8" Drill Bit



Phillips  
Screwdriver



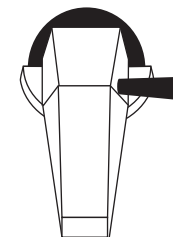
Flat Head  
Screwdriver



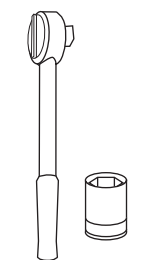
Safety Glasses  
and Gloves



Die Grinder



Angle Grinder



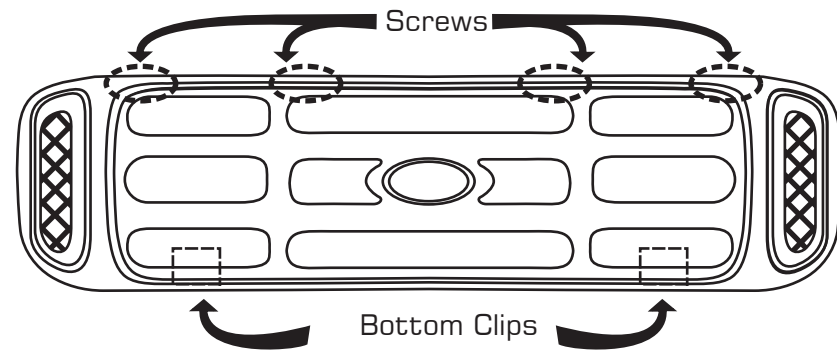
Ratchet with  
10mm Socket

## Shipping Note

Sometimes the billet products get bent in the shipping process. You may need to hand bend them to attain the desired shape.

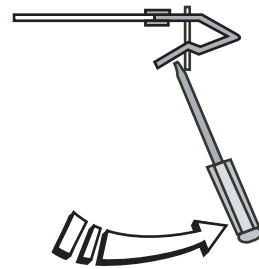
## Installation Steps Illustrations may vary upon application

Pop open the hood and remove the four (4) screws on the top of the grille shell with a Phillips screwdriver and save them for later reinstallation.



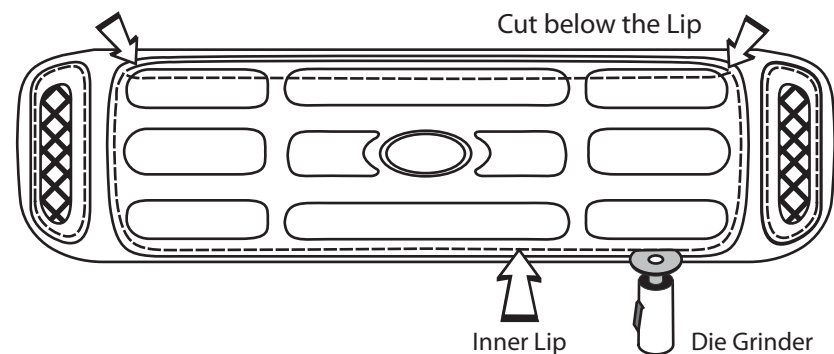
1

On the bottom, behind the grille shell, there are two steel clips. Using a flat head screwdriver, pull upward on the bottom of the clip and pull the grille shell forward.



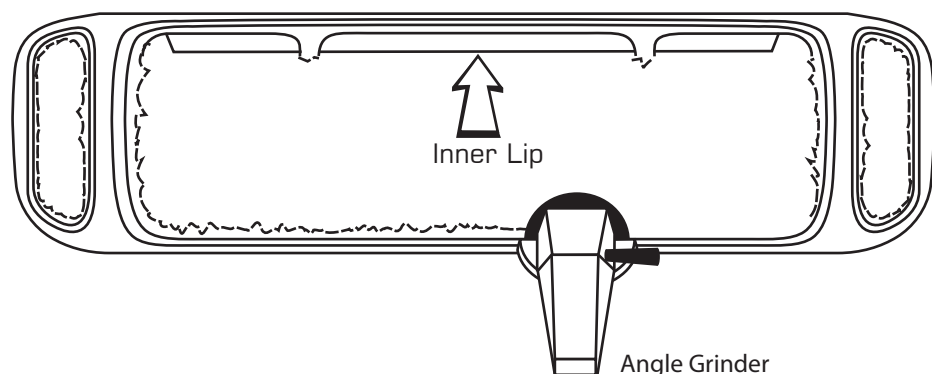
2

Remove stock shell. Using a die grinder, cut out the inner plastic molding at the second inner lip using a die grinder. Except for the top of the grille shell, cut below the second inner lip in order to keep the material on the top so you can screw the grille in place.



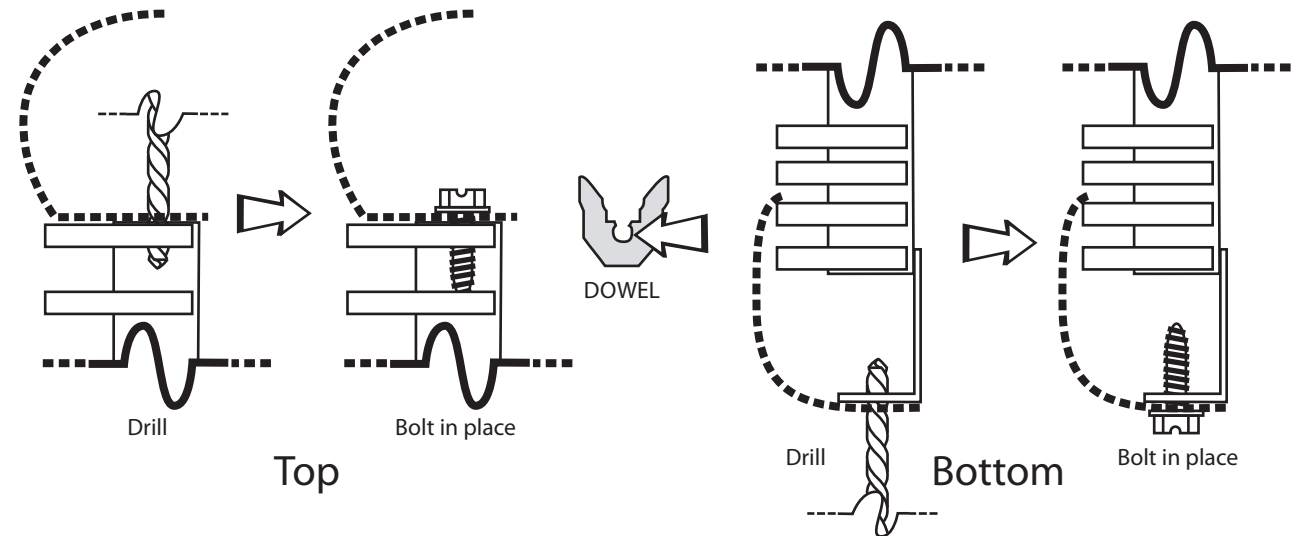
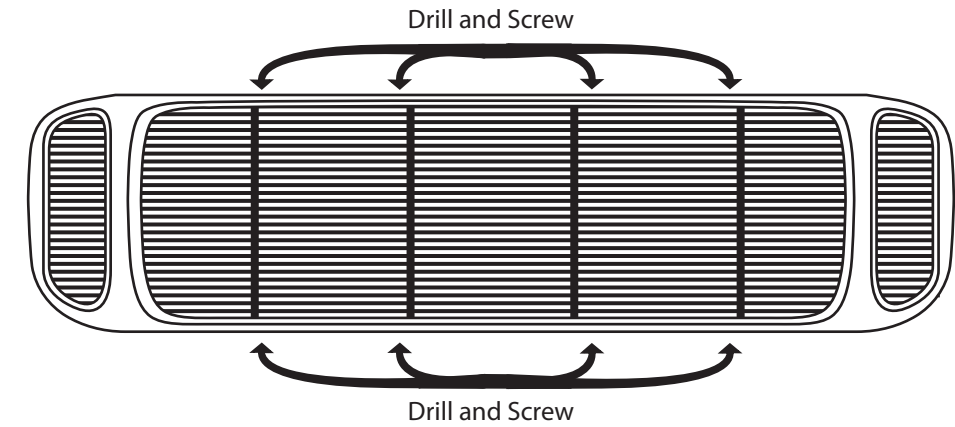
3

The stock shell should now look like the illustration below. Using an angle grinder with sanding disk (220 grit) carefully sand down edges you just cut, so that they are smooth.



4

Insert Billet Grille from the back of the grille shell. Make sure the Billet Grille is centered and up against the grille shell. Starting with the top use a 1/8" drill bit to drill pilot holes on the top lip into the dowels. Bolt in place with Hex screws. Screw through the top lip and into the dowel, apply pressure on the screws and they will thread into the dowels.



On the bottom, use a 1/8" drill bit to drill pilot holes through the shell and mounting tabs. Secure with Hex screws by screwing through both the shell and mounting tabs.

5

## Reinstallation

Reinstall the grille shell back into the truck with the Billet Grille. Snap the bottom 2 clips back in place. Using the original 4 screws, bolt the top of the shell back in place.

6