

Care and Cleaning

To keep your billet grille looking their best, we recommend using only mild soap and water and a soft cotton cloth to wash and dry it. Use of rough cleaning agents or cloths may scratch or dull your billet grille.

Should your billet grille become scratched or dull, we recommend TRENZ® Metal Polish to bring back the mirror finish. There are three grades of TRENZ® Metal Polish (Coarse, Medium and Fine) that will help you keep your billet grille looking brand new. Select the TRENZ® Metal Polishes best for your needs:

1. Course (Red) Polish – For severe scratches and pitted problems.
2. Medium (Green) Polish – For light scratches and dulling problems.
3. Fine (White) Polish – To bring back the mirror finish.

TRENZ® Metal Polish can be used on all metal products, including aluminum, stainless steel, brass and copper. If you have additional questions or concerns on the maintenance of your Lund® billet grille, please call us at 800-328-5863. You may also use high quality commercially available polish recommended for aluminum accessories.

Congratulations!

You have purchased one of many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.



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Installation Instructions

Part Number 84060

I-sheet Rev. A2



Original Bar Grille

For proper installation and best possible fit, please read all instructions **BEFORE** you begin.
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-328-5863.

Important Safety Information

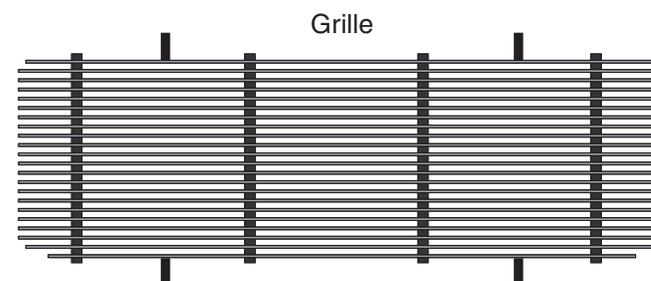


CAUTION
PRECAUCIÓN
ATTENTION

To avoid risk of personal injury or property damage:

- Wear safety glasses and gloves while installing billet inserts.
- Use caution when working with any power tools.
- Check clearance on vehicle.
- Make sure that the billet inserts are secured in place and clears all moving parts of the vehicle.
- Routinely check security of hardware.
- Do not use automatic "brush-style" car washes.

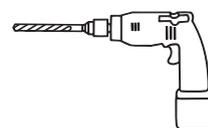
Contents

 Illustrations may vary upon application

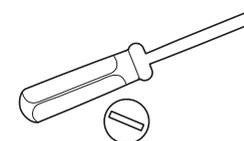
4 - 1/8" x 1/2" (R2) Pop Rivets



Tools Required



Drill with
1/8" Drill Bit



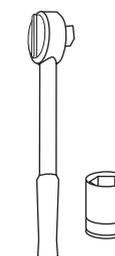
Flat Head
Screwdriver



Die Grinder



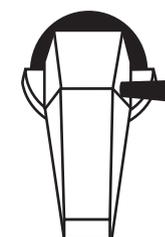
Rivet Gun



Ratchet with
10mm Socket



Safety Glasses
and Gloves



Angle Grinder

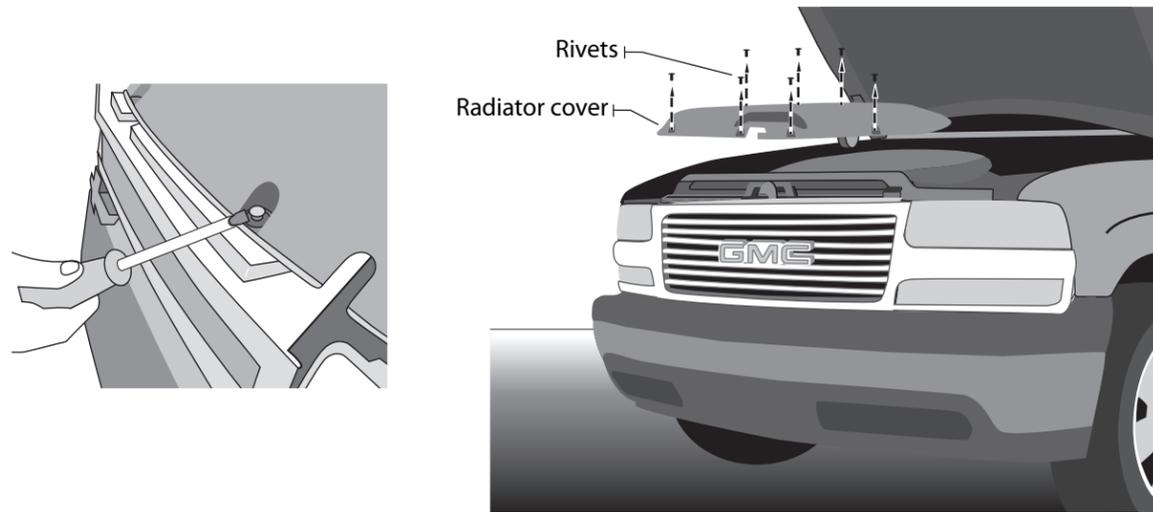
Shipping Note

Sometimes the billet products get bent in the shipping process. You may need to hand bend them to attain the desired shape.



Installation Steps Illustrations may vary upon application

Pop open the hood and remove all seven (7) of the stock black plastic rivets across the radiator cover by prying up the center of the rivet with a flat head screwdriver. Put the rivets aside for reinstallation.



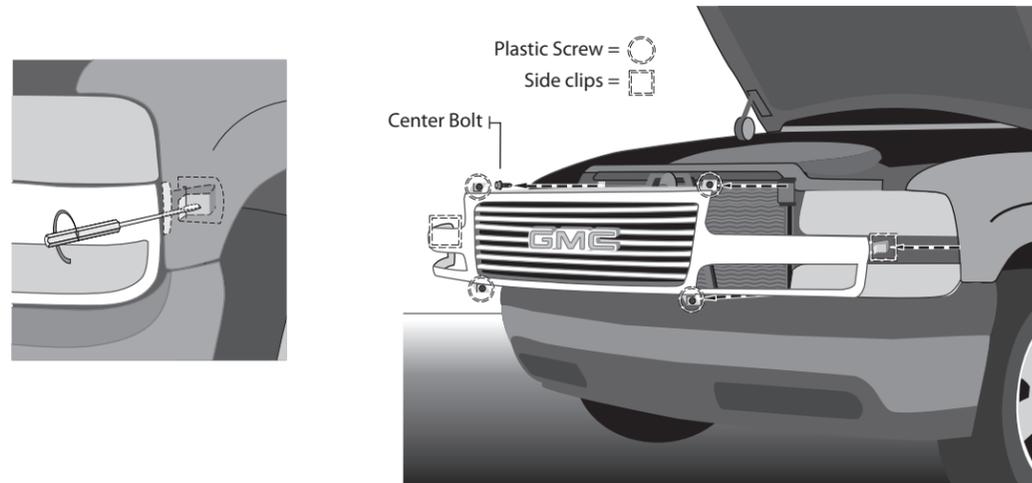
1

After removing the plastic rivets, pop the black radiator cover off the top of the grille shell and set aside to replace after grille is installed.

Using a Phillips screwdriver, turn each of the 4 plastic screws a quarter turn to loosen the center of the grille shell.

To remove the side clips, pull the center bar out just enough to slide a flat head screwdriver between the grille shell and the fender. Be extremely careful in between the grille shell and the fender. Touching the side clip, very carefully turn the handle of the screwdriver to pull the side clip out.

Using a 10mm socket, remove the center bolt on the top of the stock grille shell.



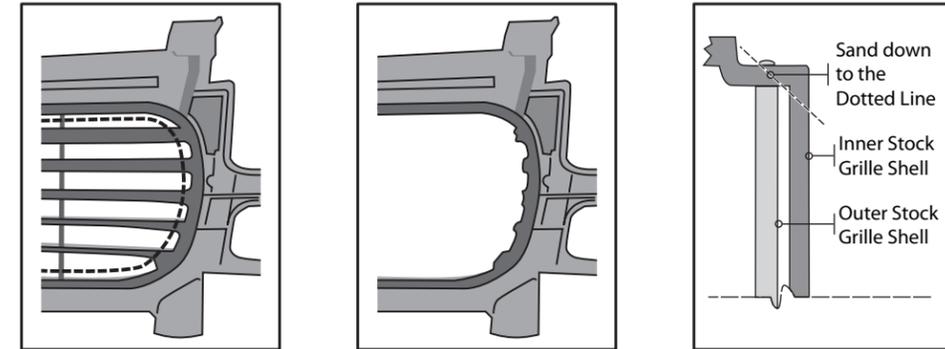
2

Pull the stock grille shell towards you to remove it from the vehicle. Then place the stock grille shell face down. Be sure to work on a flat, non-abrasive surface, blanket or towel to prevent scratching.

The inner webbing has to be removed so that the inner shell is flush with the outer shell.

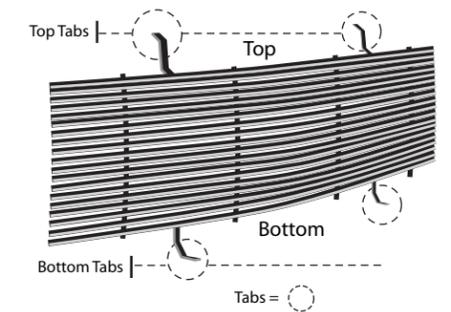
First, using a Die Grinder or Hacksaw, cut away the horizontal and vertical bars of the inner webbing.

Using an angle grinder, remove the lip that connects the inner grille shell with the outer grille shell. Sand the inner edge of the lip at a 45° angle, separating the inner and outer shell. Make sure that the inner shell does not exceed the outer shell.



3

The top of the grille has 2 tabs that point up away from the face of the grille. The bottom 2 tabs point down toward the bottom of the grille.



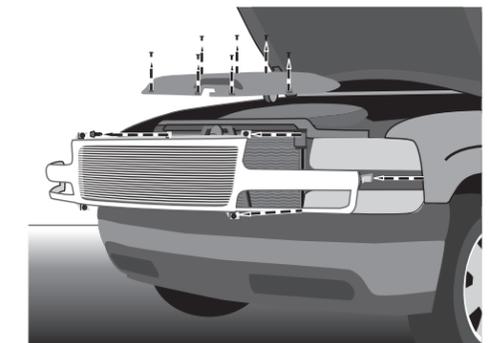
4

Insert the Billet Grille from the back of the stock grille shell. Make sure that it is centered and fits flush against the grille shell. The bottom tabs go between the inner and outer grille shell. Once the Billet Grille is in place, locate the 2 top tabs. Drill through the tabs and the grille shell using a 1/8" drill bit to make a rivet hole. Rivet the tabs and shell together.

Locate the 2 bottom tabs and place them between the inner and outer grille shell. Then drill through the tabs and the grille shell using a 1/8" drill bit to make a rivet hole. Rivet the tabs and shell together. Make sure that the grilles are secured.

5

Reinstall the stock shell with your new Billet Grille onto the vehicle. Place the grille shell back on the vehicle and line up the side clips and clip back in place. Tighten the 4 plastic screws, screw the center bolt back into place. Replace the radiator cover and fasten with the 7 stock rivets. Make sure everything is secure and close the hood. Enjoy your award-winning product you have just installed!



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