LUND®

Original Bar Grille

For proper installation and best possible fit, please read all instructions BEFORE you begin.
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-328-5863.

Important Safety Information

⚠️

CAUTION
PRECAUCIÓN
ATTENTION

To avoid risk of personal injury or property damage:
- Wear safety glasses and gloves while installing billet inserts.
- Use caution when working with any power tools.
- Check clearance on vehicle.
- Make sure that the billet inserts are secured in place and clears all moving parts of the vehicle.
- Routinely check security of hardware.
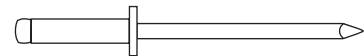- Do not use automatic "brush-style" car washes.
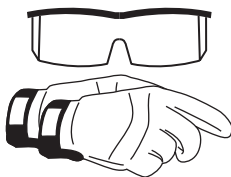
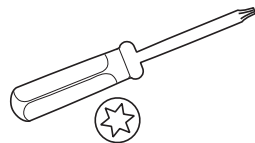## Contents   Illustrations may vary upon application
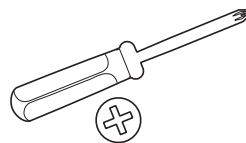
Billet Grille
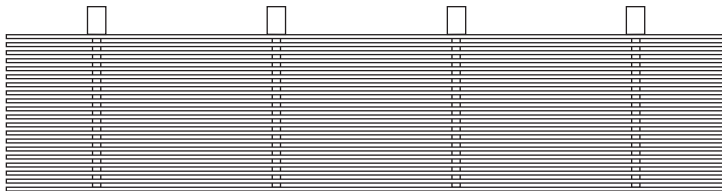
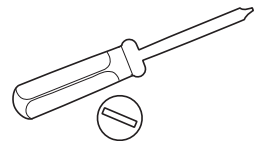4 - 1/8 x 1/2" (R2) Pop Rivets

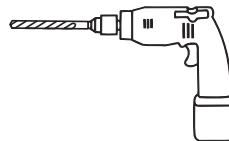## Tools Required

Safety Glasses
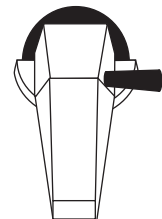and Gloves

T-20 Torx
Screwdriver

Phillips
Screwdriver

Rivet Gun

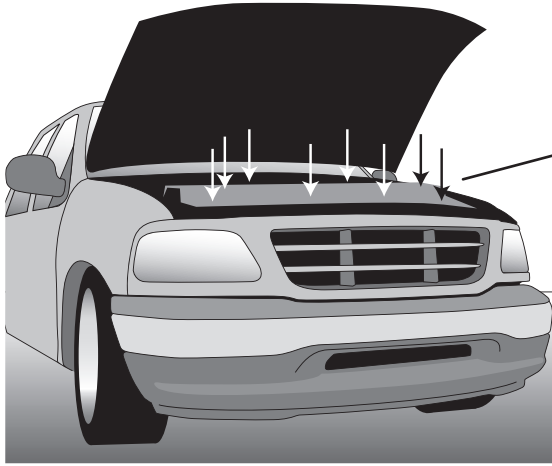Angle Grinder
or Sander

2 - Flat Head
Screwdrivers

Drill with
1/8" Drill Bit

Shipping Note

Sometimes the billet products get bent in the shipping process. You may need to hand bend them to attain the desired shape.

Open the hood. Using a Phillips head screwdriver, remove the 8 plastic rivets that secure the radiator cover. Remove the radiator cover.
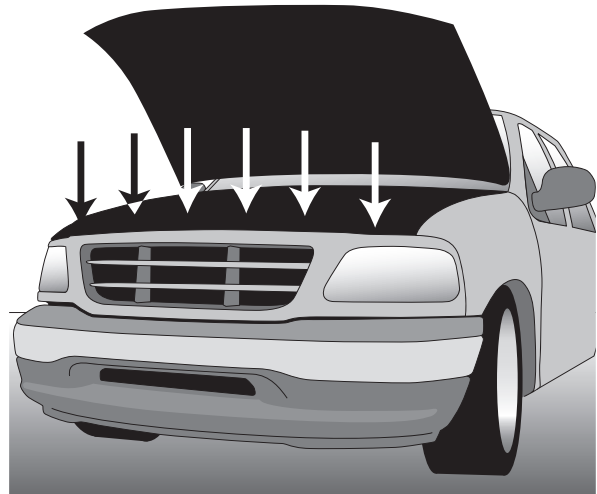
To remove the rivets, gently unscrew the center screw in each rivet until it is most of the way out, then pull out the base.
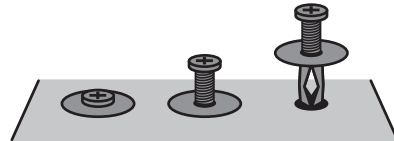
1

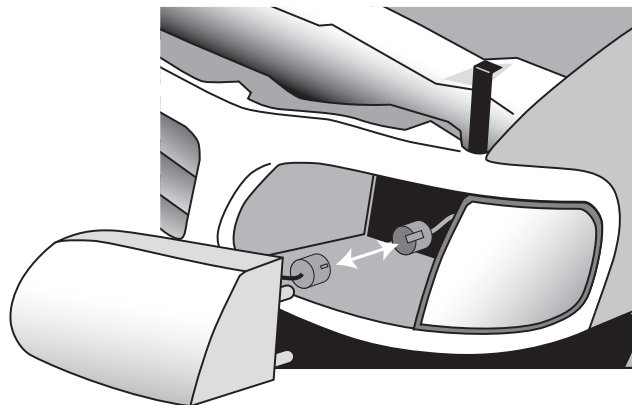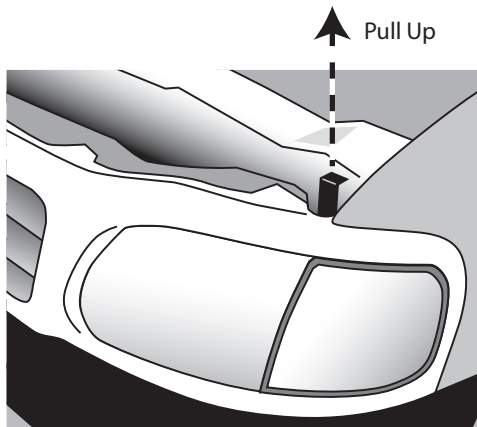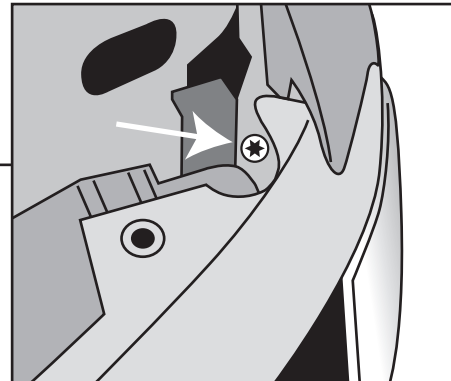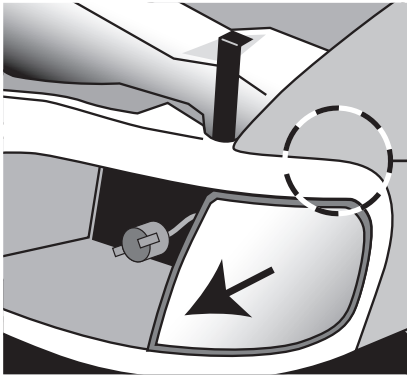Using a Phillips head screwdriver, remove the 6 screws along the top of the grille shell.

2

To remove the headlights, pull up on the headlight release clip and pull the headlight out. Be sure to disconnect the wiring harness.

Pull Up

3

Illustrations may vary upon application

Behind the fender, you will see the T-20 Torx screw that holds the turn signal in place. Remove the screw and pull the turn signal straight out. Once the turn signal is out, disconnect the wiring harness.

4

Use a Phillips head screwdriver to remove the two screws behind each turn signal.

Under each headlight, there are 4 black panel retainers that hold on the plastic apron. To remove these, use two flat head screwdrivers. Place one under each side of the retainer's head and pry in opposite directions - one up and one down. Alternate directions until the retainer is worked free. *Note: be careful not to scratch the chrome/painted grille shell.*
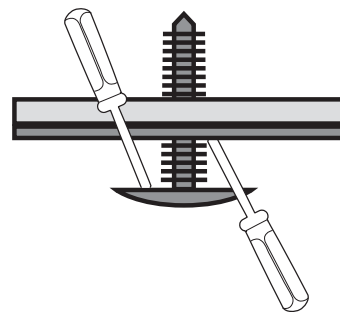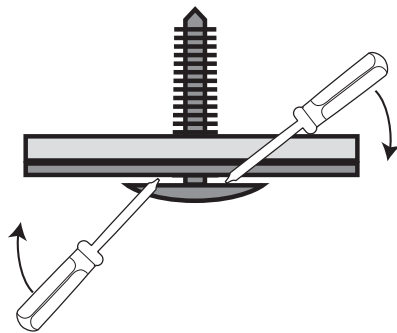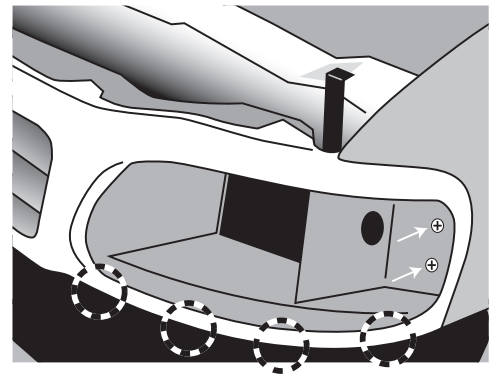
5

There are two posts remaining that hold the grille shell to the vehicle. From the top, reach down behind the grille and squeeze the clip on the end of each post and pull on the grille shell to release each post from the vehicle.

Squeeze
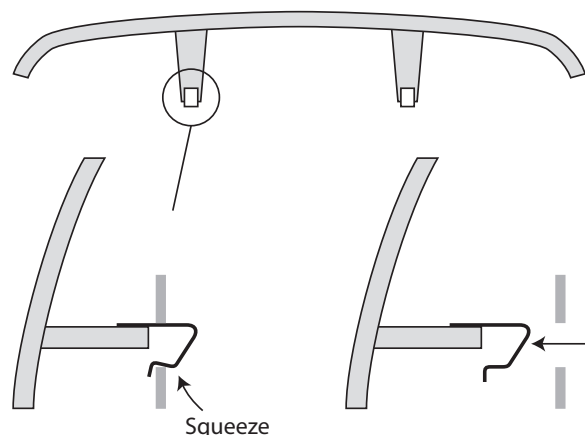
6

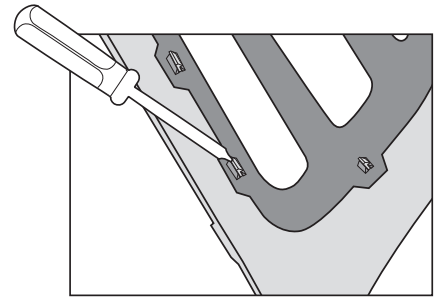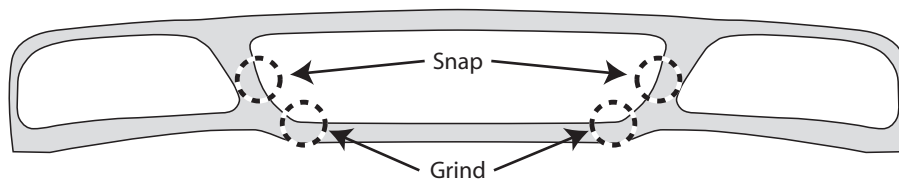Place the grille shell face down on a flat, non-abrasive surface, blanket, or towel. To remove the inner black grille mesh, use a flat head screwdriver to pry apart all the clips that hold it to the grille shell.

7

Once the inner mesh has been removed, snap off the two side tabs and grind down the two bottom corner tabs.

Snap

Grind

8

From the back of the grille shell, place the Billet Grille in the grille shell opening. Make sure the Billet Grille is centered and that the Billet Grille tabs fit snugly against the grille shell.
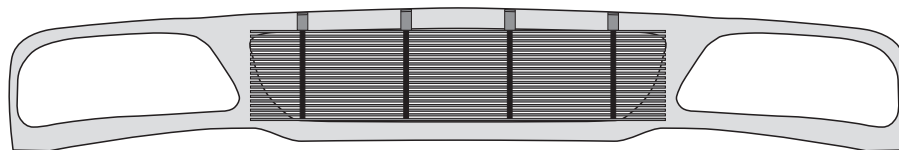
Back view

9

Drill a 1/8" hole through each of the six (6) Billet Grille tabs and through the grille shell. Once all the holes are drilled, rivet each tab to the grille shell using the included rivets.
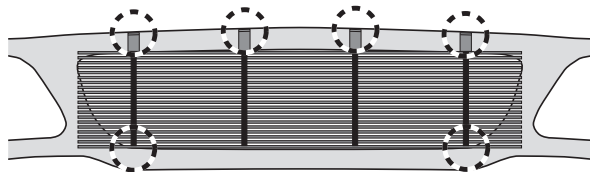
Drill all 6 tabs

Drill

Rivet

10

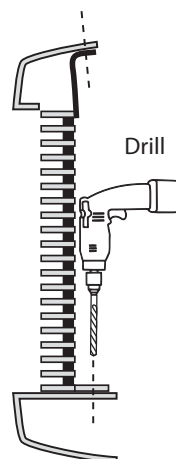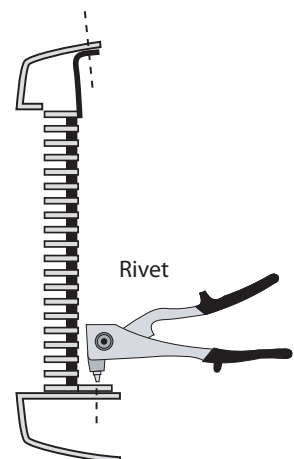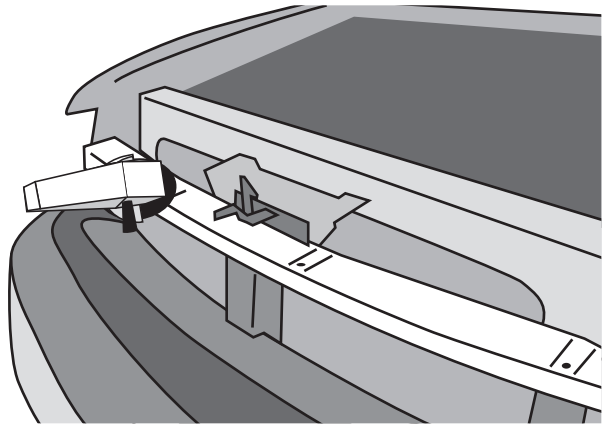Clip the grille shell back on the vehicle. If the top Billet Grille tabs are causing the top of the grille shell to not sit flush against the grille support, mark the grille support where the tabs touch it. Remove the grille shell and use an Angle Grinder to remove some material from the grille support.

11

Place the grille shell back on the vehicle and reinstall it in the opposite order in which you took it off:
 - Clip grille back in place
 - Reattach the 4 retainer clips under each headlight opening
 - Secure the grille shell corners with the two Phillips head screws on each side
 - Reinstall the turn signals and secure with the T-20 Torx screw
 - Reinstall the headlights
 - Secure the top of the grille shell with the 6 Phillips head screws
 - Reinstall the radiator cover and secure with the 8 plastic screw rivets.

Make sure everything is secure and close the hood. Enjoy your award-winning product that you have just installed!
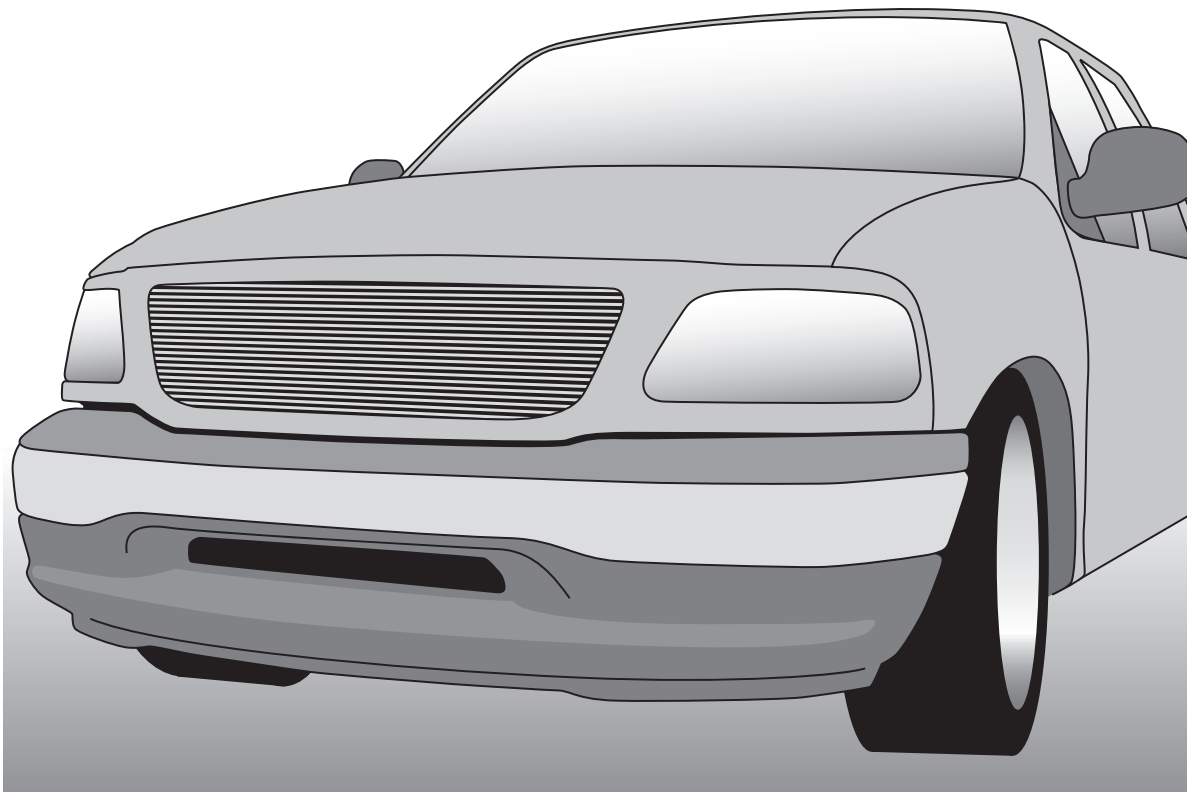
12

Care and Cleaning

To keep your billet inserts looking their best, we recommend using only mild soap and water and a soft cotton cloth to wash and dry it. Use of rough cleaning agents or cloths may scratch or dull your billet inserts.

Should your billet inserts become scratched or dull, we recommend TRENZ® Metal Polish to bring back the mirror finish. There are three grades of TRENZ® Metal Polish (Coarse, Medium and Fine) that will help you keep your billet inserts looking brand new. Select the TRENZ® Metal Polishes best for your needs:

1. Course (Red) Polish – For severe scratches and pitted problems.
2. Medium (Green) Polish – For light scratches and dulling problems.
3. Fine (White) Polish – To bring back the mirror finish.

TRENZ® Metal Polish can be used on all metal products, including aluminum, stainless steel, brass and copper. If you have additional questions or concerns on the maintenance of your Lund® billet inserts, please call us at 800-328-5863. You may also use high quality commercially available polish recommended for aluminum accessories.

Congratulations!

You have purchased one of many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.