

Care and Cleaning

To keep your billet grille looking their best, we recommend using only mild soap and water and a soft cotton cloth to wash and dry it. Use of rough cleaning agents or cloths may scratch or dull your billet grille.

Should your billet grille become scratched or dull, we recommend TRENZ® Metal Polish to bring back the mirror finish. There are three grades of TRENZ® Metal Polish (Coarse, Medium and Fine) that will help you keep your billet grille looking brand new. Select the TRENZ® Metal Polishes best for your needs:

1. Course (Red) Polish – For severe scratches and pitted problems.
2. Medium (Green) Polish – For light scratches and dulling problems.
3. Fine (White) Polish – To bring back the mirror finish.

TRENZ® Metal Polish can be used on all metal products, including aluminum, stainless steel, brass and copper. If you have additional questions or concerns on the maintenance of your Lund® billet grille, please call us at 800-328-5863. You may also use high quality commercially available polish recommended for aluminum accessories.

Congratulations!

You have purchased one of many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.



Lund International, Lund Accessories Division
775 Tipton Industrial Drive, Building 2, Suite F
Lawrenceville, GA 30045

Phone 800-328-5863 • Fax 800-782-5448 • Visit us at lundinternational.com

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Installation Instructions

Part Number 84086

I-sheet Rev. A2



Original Bar Grille

For proper installation and best possible fit, please read all instructions **BEFORE** you begin.
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-328-5863.

Important Safety Information



CAUTION
PRECAUCIÓN
ATTENTION

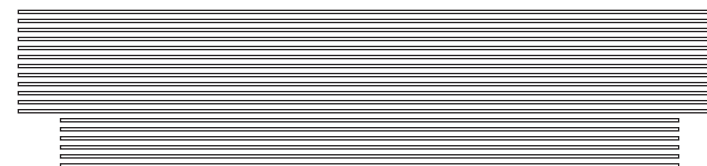
To avoid risk of personal injury or property damage:

- Wear safety glasses and gloves while installing billet inserts.
- Use caution when working with any power tools.
- Check clearance on vehicle.
- Make sure that the billet inserts are secured in place and clears all moving parts of the vehicle.
- Routinely check security of hardware.
- Do not use automatic “brush-style” car washes.

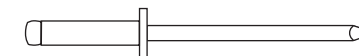
Contents

Illustrations may vary upon application

Billet Grille



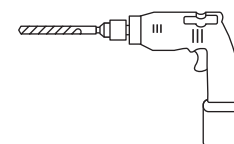
8 - 1/8 x 3/8" (R2) Rivets



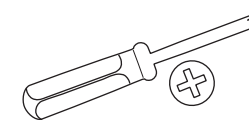
Hood Latch Relocator



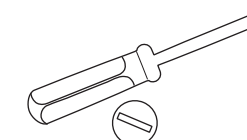
Tools Required



Drill with
1/8" Drill Bit



Phillips
Screwdriver



Flat Head
Screwdriver



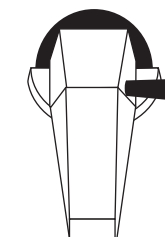
Rivet Gun



Safety Glasses
and Gloves



Die Grinder



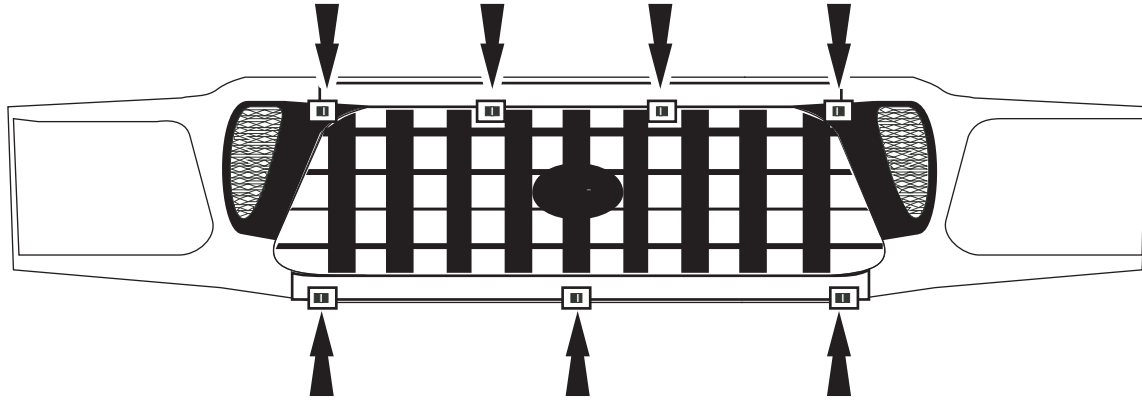
Angle Grinder

Shipping Note

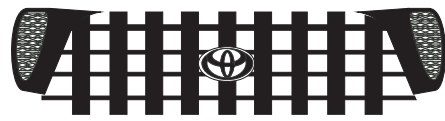
Sometimes the billet products get bent in the shipping process. You may need to hand bend them to attain the desired shape.

Installation Steps

Remove the stock grille shell from the truck. Use a die grinder to cut out center mesh and the two sides, leaving the top and bottom plastic stock mounts. **Caution: Be EXTREMELY careful not to scratch the chrome/painted stock grille shell.**



DO NOT REMOVE ANY STOCK MOUNTING BRACKETS!



This is the only section that needs to be cut out

1

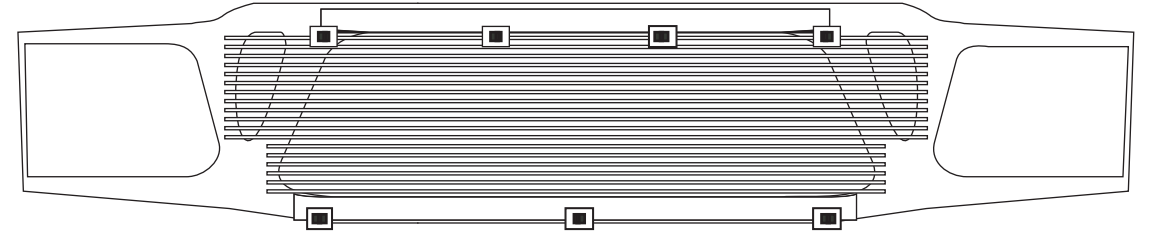
Sand the edges smooth on the top and bottom lip so the billet insert will fit. Only sand down to the chrome/paint.

2

From the back, place the billet grille into the grille shell. You may have to slightly bend down the side bars to fit them flush with the grille shell.

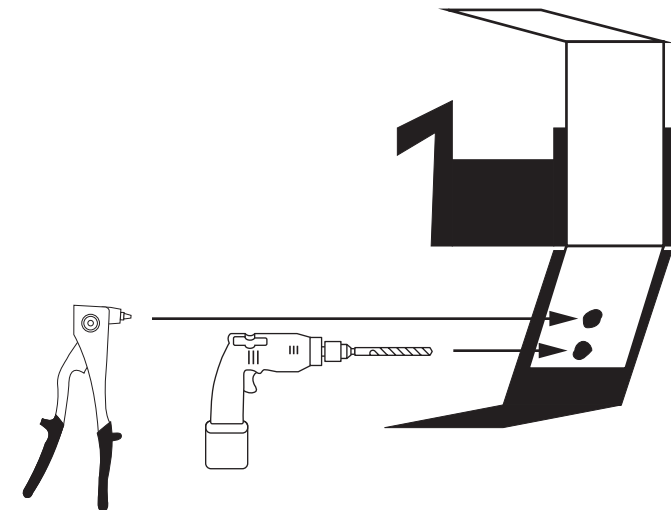
3

Once the billet grille is flush with the grille shell, drill a 1/8" hole through the billet grille mounting tabs and through the plastic of the grille shell. Rivet into place using the hardware provided. Install the grille shell back on the vehicle.



4

If the hood latch is not accessible after the billet grille has been installed, locate the provided hood latch relocater. Drill a 1/8" hole through the hood latch and the hood latch relocater. Rivet into place.



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