



## Original Bar Grille

For proper installation and best possible fit, please read all instructions **BEFORE** you begin.  
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-328-5863.

### Important Safety Information



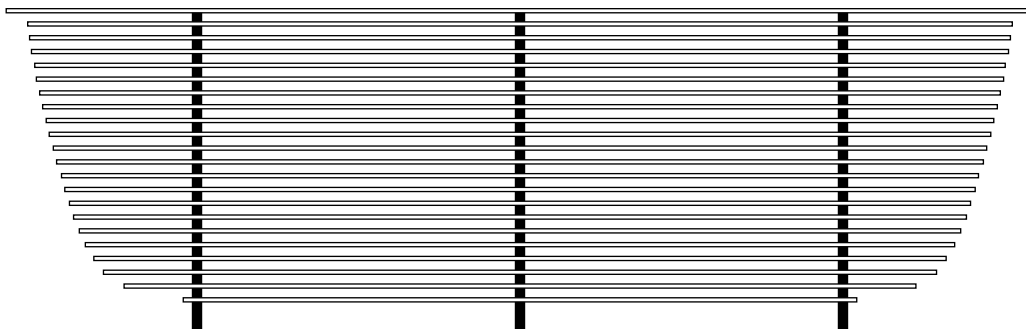
CAUTION  
PRECAUCIÓN  
ATTENTION

#### To avoid risk of personal injury or property damage:

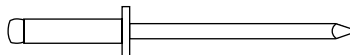
- Wear safety glasses and gloves while installing billet inserts.
- Use caution when working with any power tools.
- Check clearance on vehicle.
- Make sure that the billet inserts are secured in place and clears all moving parts of the vehicle.
- Routinely check security of hardware.
- Do not use automatic "brush-style" car washes.

### Contents

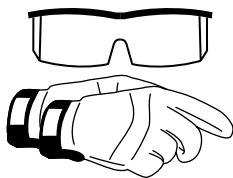
Illustrations may vary upon application



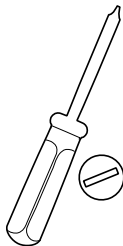
5 - Pop Rivets



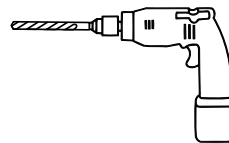
### Tools Required



Safety Glasses  
and Gloves



Flat Head  
Screwdriver



Drill with  
1/8" Drill Bit



Rivet Gun

### Shipping Note

Sometimes the billet products get bent in the shipping process. You may need to hand bend them to attain the desired shape.

## Installation Steps

Illustrations may vary upon application

Remove the stock shell out by removing the 7/32 screws on the top and the snaps on the bottom (see Diagram 1).

Pop out center insert using a flat screwdriver as shown in diagram 2.

In order to sit flush against the stock grille shell, remove any snaps that are in the way of the billet grille's mounting position.

Place the billet grille into opening from the back where the grille sits flush against the plastic. A vertical contour may need to be added to the billet grille for a flush fit on the sides. Drill a 1/8" hole and rivet through the plastic and billet mounting tabs, then secure into place with the rivets provided. **Note: drill and rivet one mounting bracket at a time.**

Re-install grill back into the truck.

Diagram 1

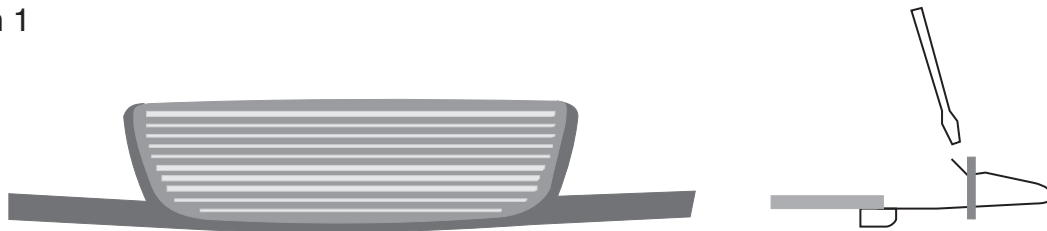
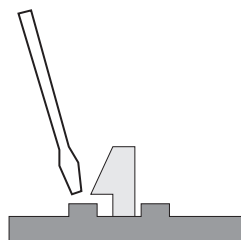


Diagram 2



## Care and Cleaning

To keep your billet inserts looking their best, we recommend using only mild soap and water and a soft cotton cloth to wash and dry it. Use of rough cleaning agents or cloths may scratch or dull your billet inserts.

Should your billet inserts become scratched or dull, we recommend TRENZ® Metal Polish to bring back the mirror finish. There are three grades of TRENZ® Metal Polish (Coarse, Medium and Fine) that will help you keep your billet inserts looking brand new. Select the TRENZ® Metal Polishes best for your needs:

1. Course (Red) Polish – For severe scratches and pitted problems.
2. Medium (Green) Polish – For light scratches and dulling problems.
3. Fine (White) Polish – To bring back the mirror finish.

TRENZ® Metal Polish can be used on all metal products, including aluminum, stainless steel, brass and copper. If you have additional questions or concerns on the maintenance of your Lund® billet inserts, please call us at 800-328-5863. You may also use high quality commercially available polish recommended for aluminum accessories.

## Congratulations!

You have purchased one of many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.



Lund International, Lund Accessories Division  
775 Tipton Industrial Drive, Building 2, Suite F  
Lawrenceville, GA 30045

Phone 800-328-5863 • Fax 800-782-5448 • Visit us at [lundinternational.com](http://lundinternational.com)

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