

## Care and Cleaning

To keep your billet grille looking their best, we recommend using only mild soap and water and a soft cotton cloth to wash and dry it. Use of rough cleaning agents or cloths may scratch or dull your billet grille.

Should your billet grille become scratched or dull, we recommend TRENZ® Metal Polish to bring back the mirror finish. There are three grades of TRENZ® Metal Polish (Coarse, Medium and Fine) that will help you keep your billet grille looking brand new. Select the TRENZ® Metal Polishes best for your needs:

1. Course (Red) Polish – For severe scratches and pitted problems.
2. Medium (Green) Polish – For light scratches and dulling problems.
3. Fine (White) Polish – To bring back the mirror finish.

TRENZ® Metal Polish can be used on all metal products, including aluminum, stainless steel, brass and copper. If you have additional questions or concerns on the maintenance of your Lund® billet grille, please call us at 800-328-5863. You may also use high quality commercially available polish recommended for aluminum accessories.

## Congratulations!

You have purchased one of many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.



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## Installation Instructions

Part Number 84112

I-sheet Rev. A2



## Original Bar Grille

For proper installation and best possible fit, please read all instructions **BEFORE** you begin.  
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-328-5863.

## Important Safety Information



CAUTION  
PRECAUCIÓN  
ATTENTION

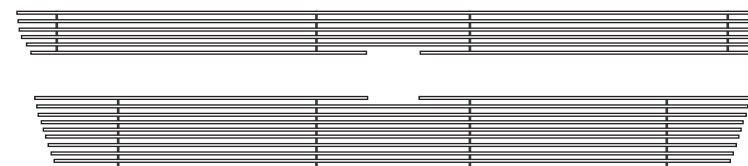
### To avoid risk of personal injury or property damage:

- Wear safety glasses and gloves while installing billet inserts.
- Use caution when working with any power tools.
- Check clearance on vehicle.
- Make sure that the billet inserts are secured in place and clears all moving parts of the vehicle.
- Routinely check security of hardware.
- Do not use automatic “brush-style” car washes.

## Contents

Illustrations may vary upon application

Billet Grille

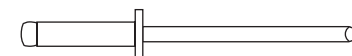


4 - Large  
Slider Tabs

8 - Small  
Slider Tabs



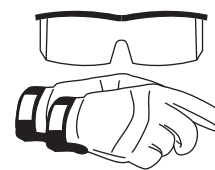
3 - 1/8 x 1/2" (R2) Pop Rivets



12 - Hair Pin Clips



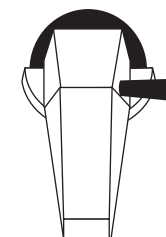
## Tools Required



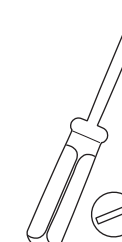
Safety Glasses  
and Gloves



Die  
Grinder



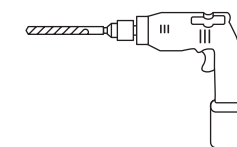
Angle  
Grinder



Flat Head  
Screwdriver



Rivet  
Gun



Drill with  
1/8" Drill Bit

## Shipping Note

Sometimes the billet products get bent in the shipping process. You may need to hand bend them to attain the desired shape.

## Installation Steps

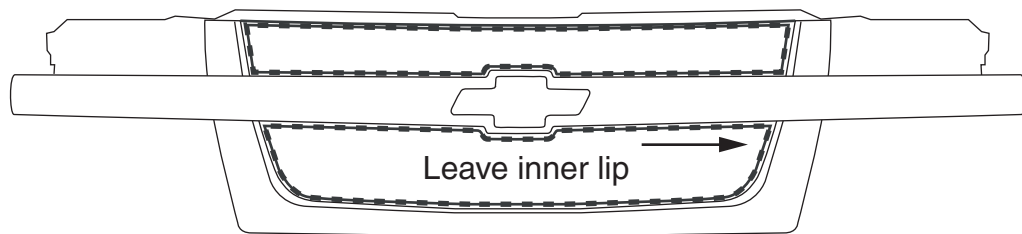
### Grille Shell Removal:

Remove the marker lights. Behind the marker lights there are four clips, two on each side. Use a flat head screwdriver to pry them loose. Release the four clips on the top of the grille shell. Gently pull the top of the grille shell away from the vehicle. Reach down and release the bottom three clips and remove the grille shell from the vehicle.

1

Use a die grinder to cut away the inner plastic webbing. **Note: Leave the inner plastic lip!**

Use an angle grinder to sand down any of the remaining webbing to leave a smooth finish. Be careful not to scratch the grille shell.



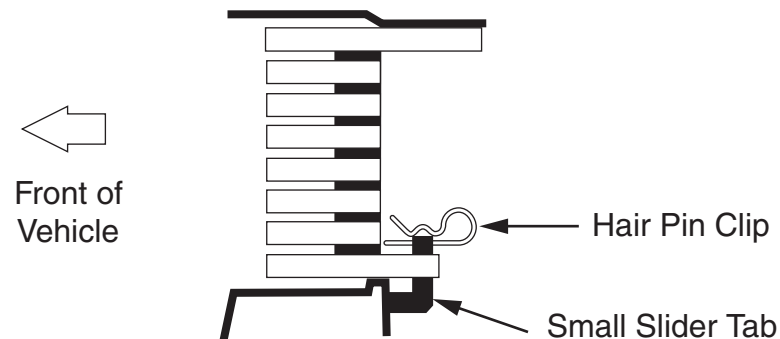
2

### Top Grille Installation:

From the front, insert the top billet grille into the grille shell so that the billet grille sits inside the inner lip of the grille shell. Make sure the billet grille is centered and flush with the grille shell.

Secure the bottom four mounting tabs with four small slider tabs and four hair pin clips as shown below.

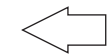
Top Grille



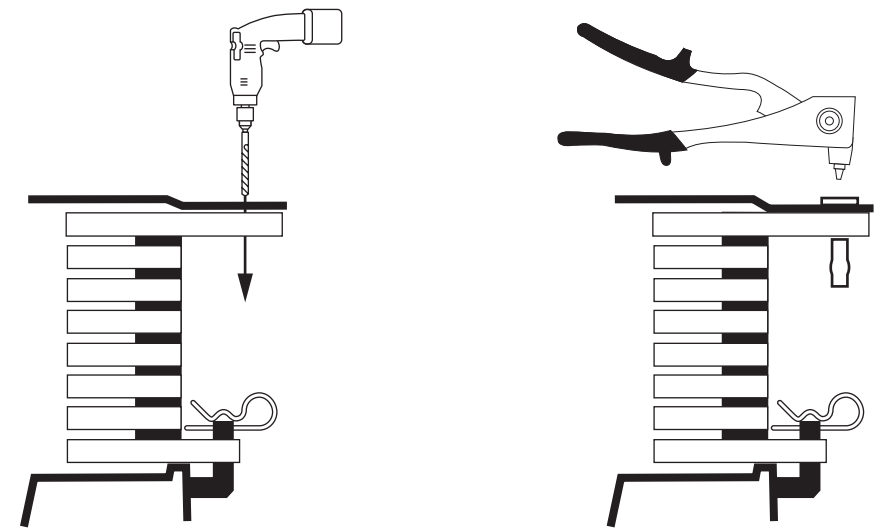
3

Drill three 1/8" holes through the grille shell, using the top mounting tab holes as guides. Rivet the billet grille mounting tabs to the grille shell.

Top Grille



Front of Vehicle



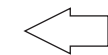
4

### Bottom Grille Installation:

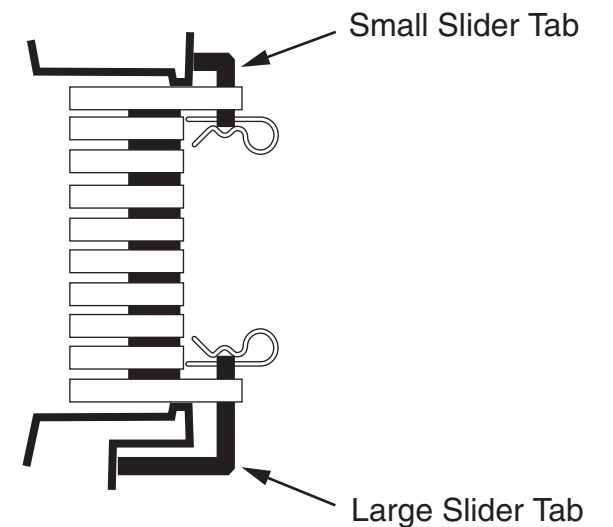
Insert the bottom billet grille into the stock grille shell so that the billet grille sits inside the inner lip of the grille shell. Make sure the billet grille is centered and flush with the grille shell.

Use four small slider tabs and hair pin clips to secure the top of the billet grille. Use the four large slider tabs and hair pin clips to secure the bottom of the billet grille. Make sure everything is secure and reinstall the grille shell.

Bottom Grille



Front of Vehicle



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