

Care and Cleaning

To keep your billet grille looking their best, we recommend using only mild soap and water and a soft cotton cloth to wash and dry it. Use of rough cleaning agents or cloths may scratch or dull your billet grille.

Should your billet grille become scratched or dull, we recommend TRENZ® Metal Polish to bring back the mirror finish. There are three grades of TRENZ® Metal Polish (Coarse, Medium and Fine) that will help you keep your billet grille looking brand new. Select the TRENZ® Metal Polishes best for your needs:

1. Course (Red) Polish – For severe scratches and pitted problems.
2. Medium (Green) Polish – For light scratches and dulling problems.
3. Fine (White) Polish – To bring back the mirror finish.

TRENZ® Metal Polish can be used on all metal products, including aluminum, stainless steel, brass and copper. If you have additional questions or concerns on the maintenance of your Lund® billet grille, please call us at 800-328-5863. You may also use high quality commercially available polish recommended for aluminum accessories.

Congratulations!

You have purchased one of many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.



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Installation Instructions

Part Number 89023

I-sheet Rev. B1



Frame Perimeter Grille

For proper installation and best possible fit, please read all instructions **BEFORE** you begin.
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-328-5863.

Important Safety Information



CAUTION
PRECAUCIÓN
ATTENTION

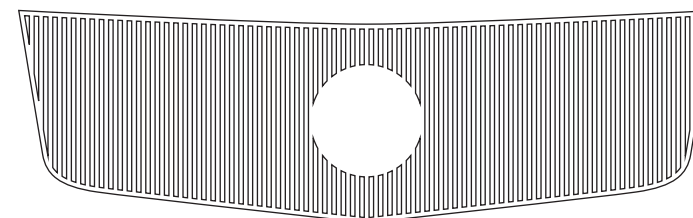
To avoid risk of personal injury or property damage:

- Wear safety glasses and gloves while installing billet inserts.
- Use caution when working with any power tools.
- Check clearance on vehicle.
- Make sure that the billet inserts are secured in place and clears all moving parts of the vehicle.
- Routinely check security of hardware.
- Do not use automatic “brush-style” car washes.

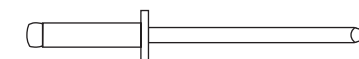
Contents

Illustrations may vary upon application

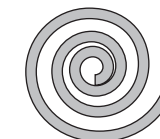
Billet Grille



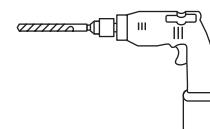
5 - 1/8 x 1/2" (R2) Pop Rivets



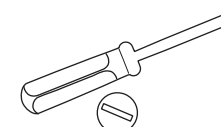
3M Double-Sided Tape



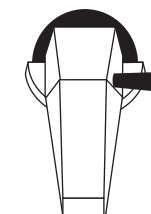
Tools Required



Drill with
1/8" Drill Bit



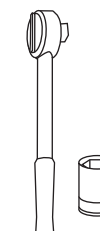
Flat Head
Screwdriver



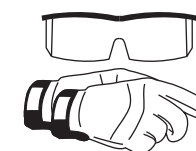
Angle Grinder



Die Grinder



Ratchet with
10mm Socket



Safety Glasses
and Gloves



Rivet Gun

Shipping Note

Sometimes the billet products get bent in the shipping process. You may need to hand bend them to attain the desired shape.

Installation Steps

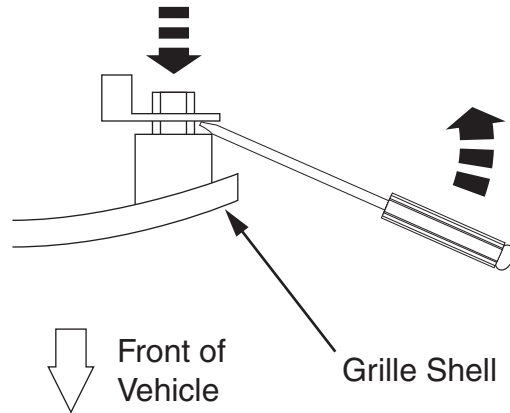
Open the hood and remove all of the stock black plastic rivets across the radiator cover. Pry up the center of the rivet with a flat head screwdriver and then pull out the whole rivet. Save the rivets for reinstalling the grille shell.

1



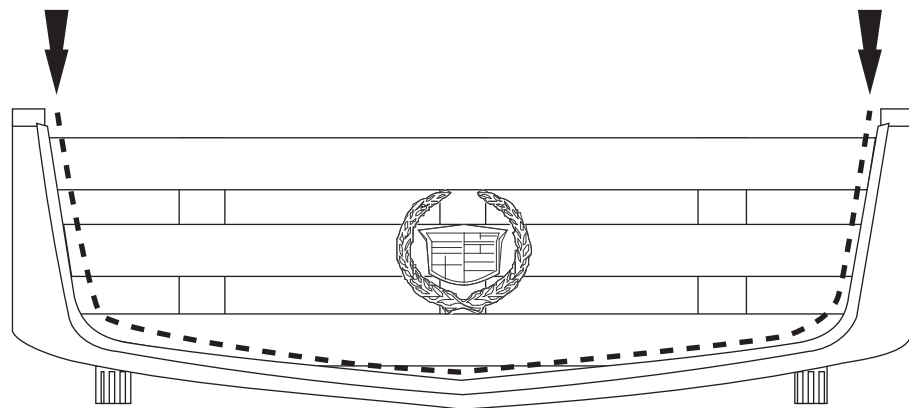
Loosen and remove the bolt at the top center of the grille shell. Pop out each of the top corner snaps using a flat head screwdriver.

Top View



2

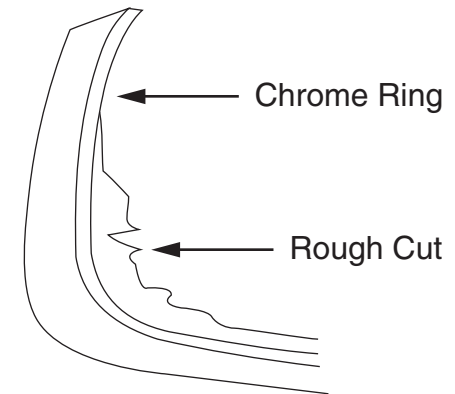
Carefully pull the grille shell upward. Use a die grinder to remove the plastic bars by cutting them off where they meet the plastic lip as indicated below.



3

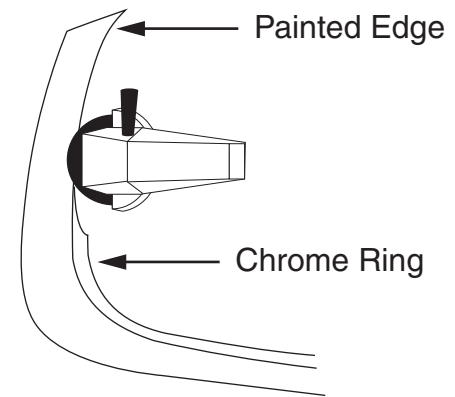
Now cut away the side plastic where the horizontal bars met up with the lip. Be sure to leave the chrome border for the rough cut indicated by the arrows in the diagram.

4

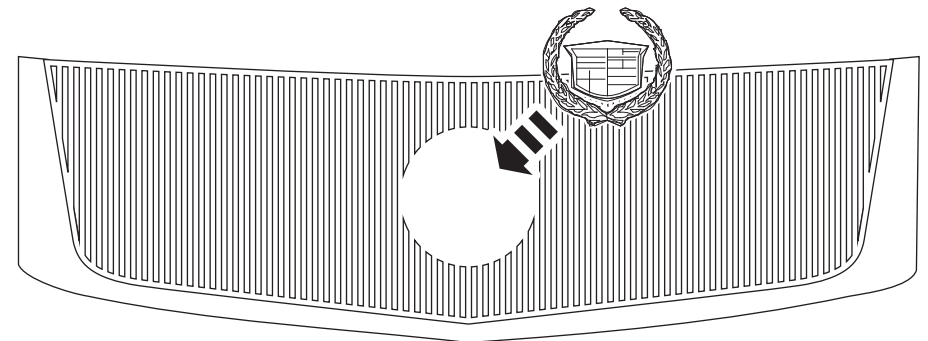


Use an angle grinder to gradually sand down the chrome ring a little at a time until the chrome ring is completely removed. **Caution: Do not damage the painted edge of the grille shell!**

5



Place the billet grille into the grill shell from the back and rivet into place with the hardware provided. One rivet in each top corner and one on each of the bottom mounting tabs. Carefully pry off the stock Cadillac emblem from the stock grille shell. Place the included 3M double-sided tape on the back of the stock emblem and press it firmly onto the billet grille. Reinstall the grille on the vehicle.



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