

Care and Cleaning

To keep your billet grille looking their best, we recommend using only mild soap and water and a soft cotton cloth to wash and dry it. Use of rough cleaning agents or cloths may scratch or dull your billet grille.

Should your billet grille become scratched or dull, we recommend TRENZ® Metal Polish to bring back the mirror finish. There are three grades of TRENZ® Metal Polish (Coarse, Medium and Fine) that will help you keep your billet grille looking brand new. Select the TRENZ® Metal Polishes best for your needs:

1. Course (Red) Polish – For severe scratches and pitted problems.
2. Medium (Green) Polish – For light scratches and dulling problems.
3. Fine (White) Polish – To bring back the mirror finish.

TRENZ® Metal Polish can be used on all metal products, including aluminum, stainless steel, brass and copper. If you have additional questions or concerns on the maintenance of your Lund® billet grille, please call us at 800-328-5863. You may also use high quality commercially available polish recommended for aluminum accessories.

Congratulations!

You have purchased one of many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.



Lund International, Lund Accessories Division
775 Tipton Industrial Drive, Building 2, Suite F
Lawrenceville, GA 30045

Phone 800-328-5863 • Fax 800-782-5448 • Visit us at lundinternational.com

© 2005 Lund International, Inc. All rights reserved.
Lund® and the Lund® logo are trademarks of Lund International, Inc.

Installation Instructions

Part Number 89025

I-sheet Rev. A2



Frame Perimeter Grille

For proper installation and best possible fit, please read all instructions **BEFORE** you begin.
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-328-5863.

Important Safety Information



CAUTION
PRECAUCIÓN
ATTENTION

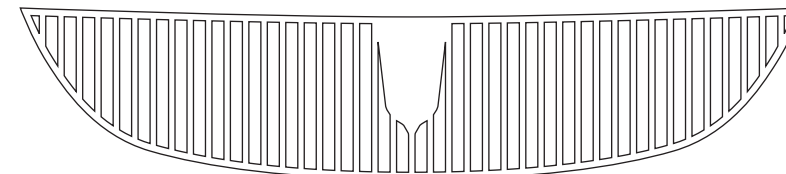
To avoid risk of personal injury or property damage:

- Wear safety glasses and gloves while installing billet inserts.
- Use caution when working with any power tools.
- Check clearance on vehicle.
- Make sure that the billet inserts are secured in place and clears all moving parts of the vehicle.
- Routinely check security of hardware.
- Do not use automatic “brush-style” car washes.

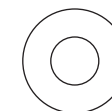
Contents

Illustrations may vary upon application

Billet Grille



2 - 10-32 x 3/4" (BS2)
Button Head Screws

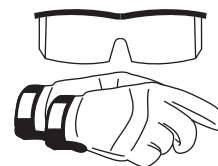


2 - 1/4 x 1/2"
(W2) Washers

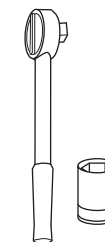


2 - 10/32 (N6)
Kep Nuts

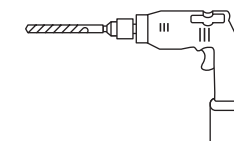
Tools Required



Safety Glasses
and Gloves



Ratchet with
3/8" Socket



Drill with
1/8" Drill Bit



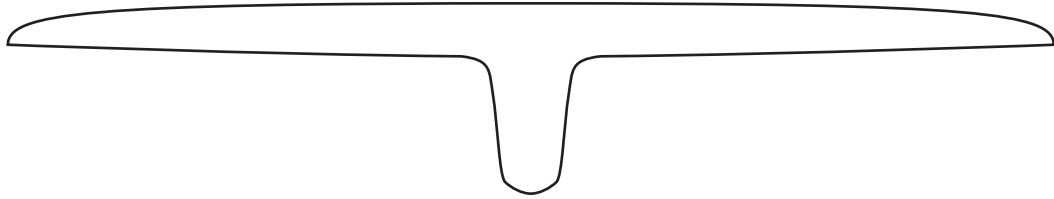
1/8" Hex Key

Shipping Note

Sometimes the billet products get bent in the shipping process. You may need to hand bend them to attain the desired shape.

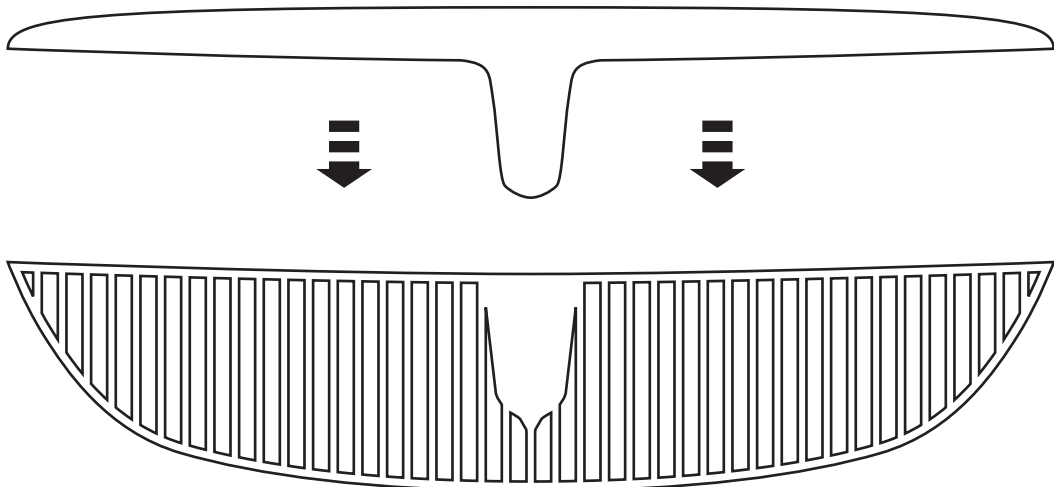
Installation Steps

Remove stock shell by removing the stock bolts from behind the grille shell. Save the stock hardware for reinstallation. Unsnap the chrome mounting bar from the stock grille shell.



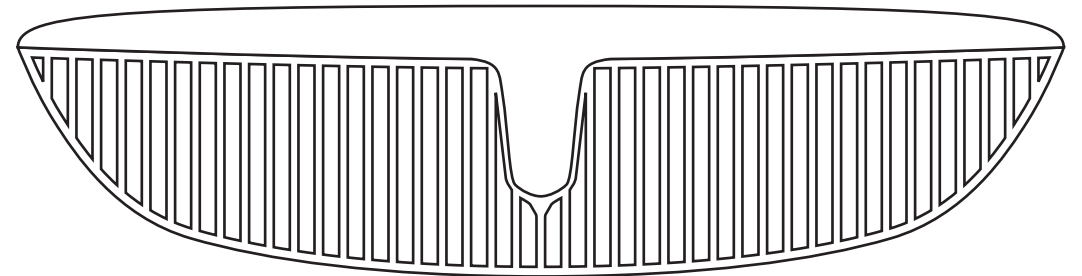
1

Place and center the chrome mounting bar on the billet grille.



2

Place the grille into the car. Be sure to hold the mounting bar and billet grill together during this process. Using the stock hardware, bolt the mounting bar into the existing holes.



3

There are two mounting tabs on the back of the billet grille. Drill a 1/8" hole through the mounting tabs and the stock back support. Using the billet hardware provided, screw the bottom of the billet grille into place.

4