

Care and Cleaning

To keep your billet grille looking their best, we recommend using only mild soap and water and a soft cotton cloth to wash and dry it. Use of rough cleaning agents or cloths may scratch or dull your billet grille.

Should your billet grille become scratched or dull, we recommend TRENZ® Metal Polish to bring back the mirror finish. There are three grades of TRENZ® Metal Polish (Coarse, Medium and Fine) that will help you keep your billet grille looking brand new. Select the TRENZ® Metal Polishes best for your needs:

1. Course (Red) Polish – For severe scratches and pitted problems.
2. Medium (Green) Polish – For light scratches and dulling problems.
3. Fine (White) Polish – To bring back the mirror finish.

TRENZ® Metal Polish can be used on all metal products, including aluminum, stainless steel, brass and copper. If you have additional questions or concerns on the maintenance of your Lund® billet grille, please call us at 800-328-5863. You may also use high quality commercially available polish recommended for aluminum accessories.

Congratulations!

You have purchased one of many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.



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Framed Perimeter Grille

For proper installation and best possible fit, please read all instructions BEFORE you begin.
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-328-5863.

Important Safety Information



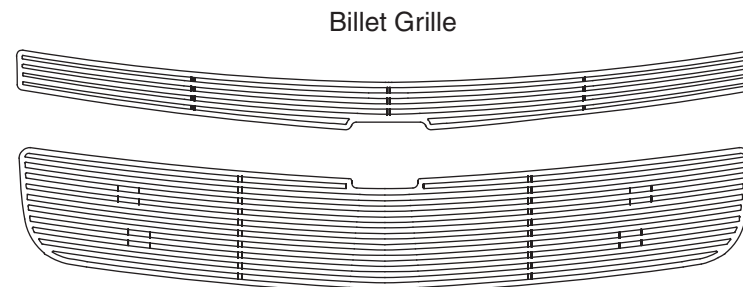
CAUTION
PRECAUCIÓN
ATTENTION

To avoid risk of personal injury or property damage:

- Wear safety glasses and gloves while installing billet inserts.
- Use caution when working with any power tools.
- Check clearance on vehicle.
- Make sure that the billet inserts are secured in place and clears all moving parts of the vehicle.
- Routinely check security of hardware.
- Do not use automatic “brush-style” car washes.

Contents

Illustrations may vary upon application



Billet Grille

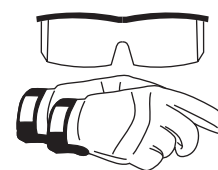


7 - 10/32 (N6)
Kep Nuts

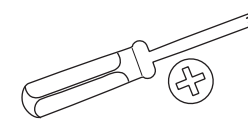


7 - 1/4 x 1" (W19)
Black Fender Washers

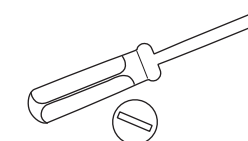
Tools Required



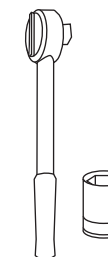
Safety Glasses
and Gloves



Phillips
Screwdriver



Flat Head
Screwdriver



Ratchet with
3/8" Socket

Shipping Note

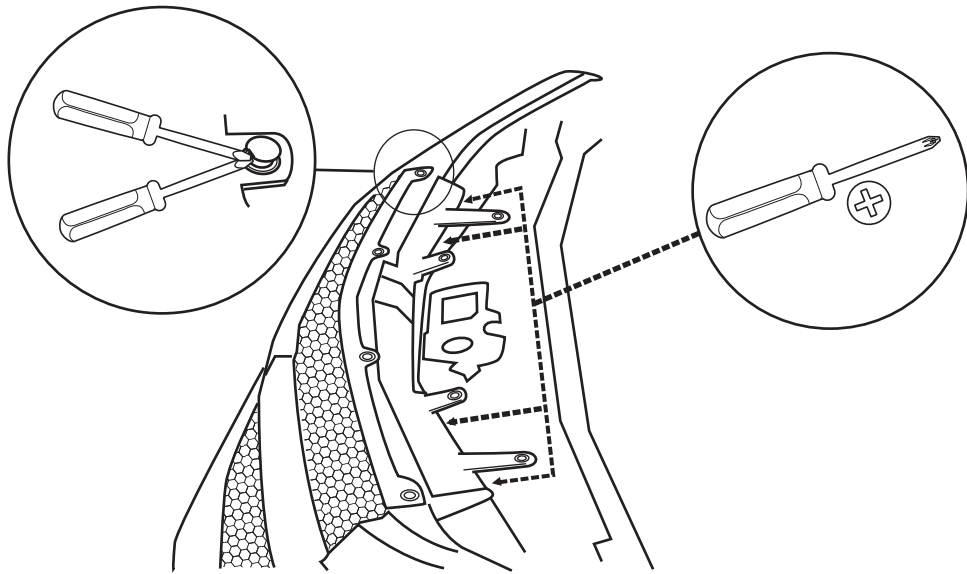
Sometimes the billet products get bent in the shipping process. You may need to hand bend them to attain the desired shape.

Caution

Grille covers may reduce airflow which may result in higher operating temperatures. Monitor your vehicle's operating temperature to ensure proper operating conditions.

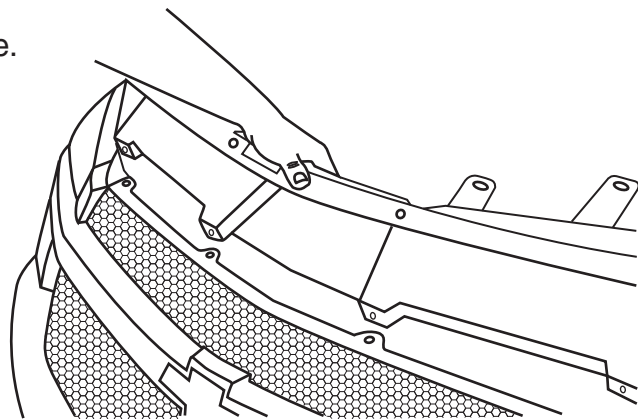
Installation Steps

Using a flat head screwdriver remove the 8 plastic rivets on top. Then use a Philips screwdriver to remove the 4 screws that are underneath the air dam. Set aside rivets and screws aside for later use.



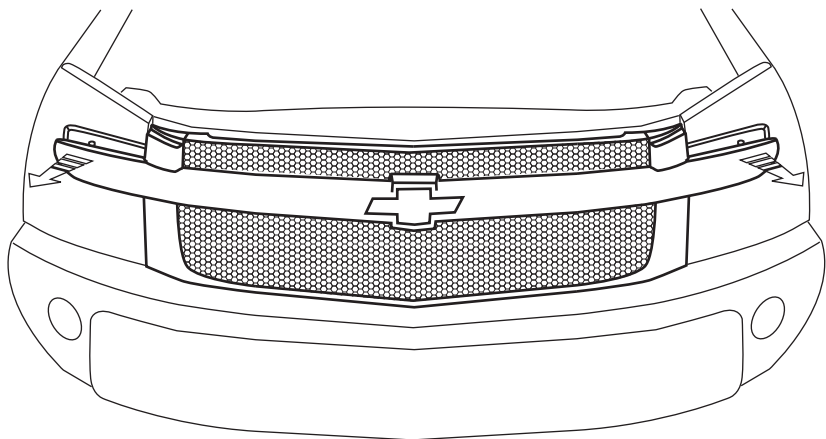
1

Remove the radiator cover and set aside.



2

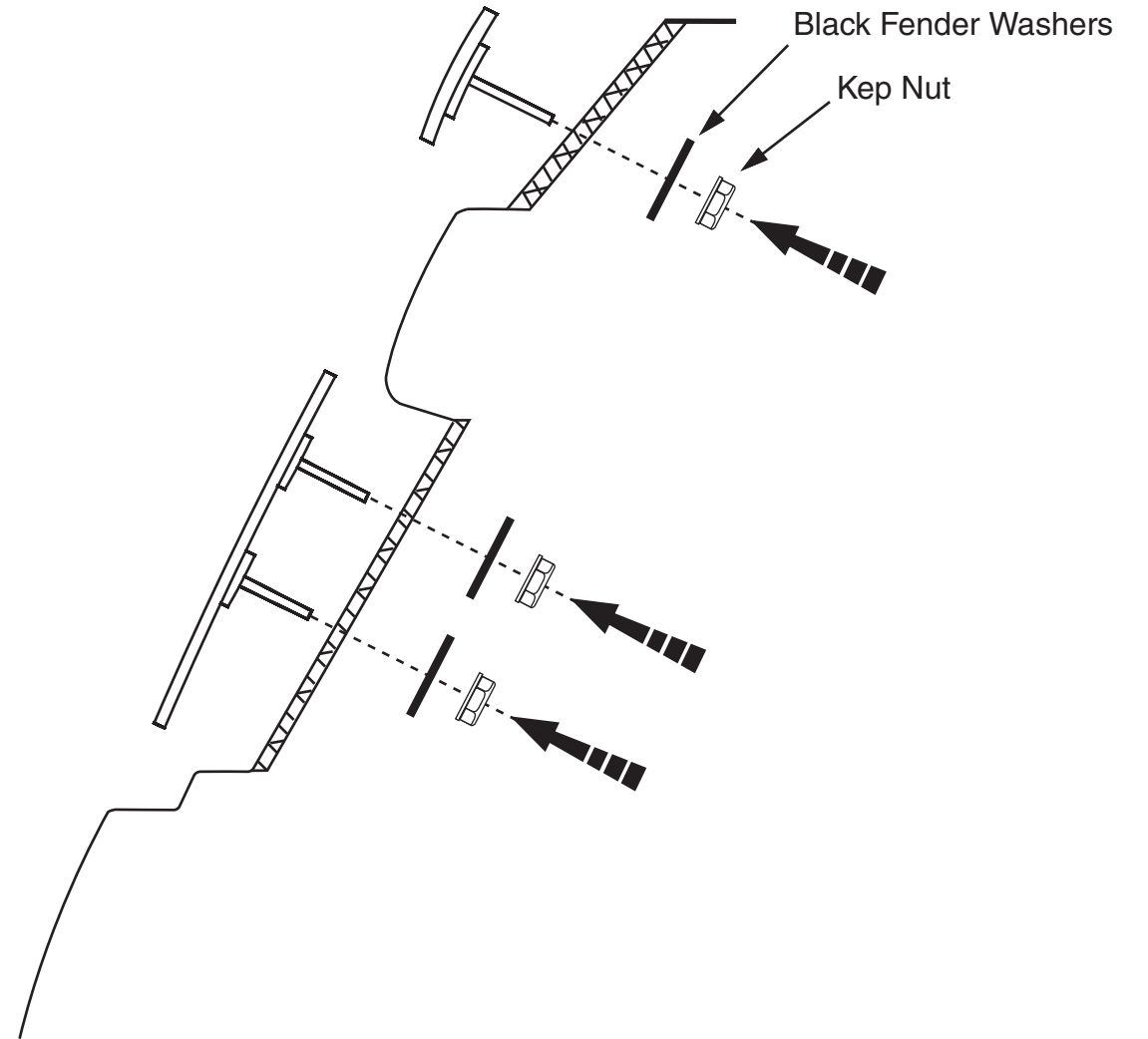
Loosen the center chrome bar away from the headlights.



3

Install the billet grille as shown below. **Caution: Do not over-tighten the kep nuts.**

(The billet grill may need to be bent slightly more vertical in order for the set screws to fit properly into the mesh.)



4

Make sure that the billet grille is secured in place by the kep nuts and clears all moving parts of the vehicle.

Reinstall all of the factory parts (air dam and chrome bar) that were removed from the vehicle.

5