

Care and Cleaning

To keep your billet grille looking their best, we recommend using only mild soap and water and a soft cotton cloth to wash and dry it. Use of rough cleaning agents or cloths may scratch or dull your billet grille.

Should your billet grille become scratched or dull, we recommend TRENZ® Metal Polish to bring back the mirror finish. There are three grades of TRENZ® Metal Polish (Coarse, Medium and Fine) that will help you keep your billet grille looking brand new. Select the TRENZ® Metal Polishes best for your needs:

1. Course (Red) Polish – For severe scratches and pitted problems.
2. Medium (Green) Polish – For light scratches and dulling problems.
3. Fine (White) Polish – To bring back the mirror finish.

TRENZ® Metal Polish can be used on all metal products, including aluminum, stainless steel, brass and copper. If you have additional questions or concerns on the maintenance of your Lund® billet grille, please call us at 800-328-5863. You may also use high quality commercially available polish recommended for aluminum accessories.

Congratulations!

You have purchased one of many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.



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Installation Instructions

Part Number 89079

I-sheet Rev. A2



Framed Perimeter Grille

For proper installation and best possible fit, please read all instructions **BEFORE** you begin.
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-328-5863.

Important Safety Information



CAUTION
PRECAUCIÓN
ATTENTION

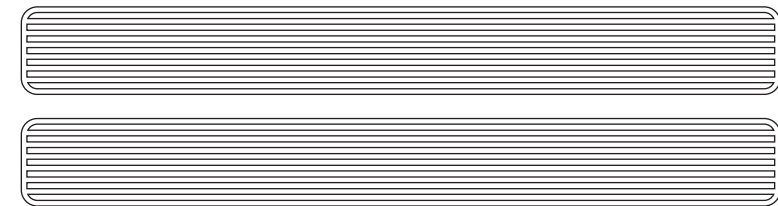
To avoid risk of personal injury or property damage:

- Wear safety glasses and gloves while installing billet inserts.
- Use caution when working with any power tools.
- Check clearance on vehicle.
- Make sure that the billet inserts are secured in place and clears all moving parts of the vehicle.
- Routinely check security of hardware.
- Do not use automatic “brush-style” car washes.

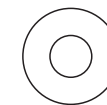
Contents

Illustrations may vary upon application

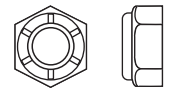
Billet Grille



8 - 10/32 x 3/4" Button Head
Socket Cap Screws

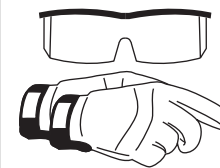


8 - 10/32 x 3/4"
Washers

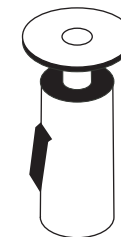


8 - 10/32
Nylon Lock Nuts

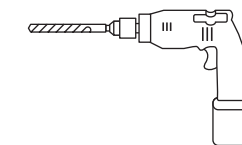
Tools Required



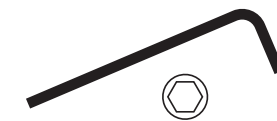
Safety Glasses
and Gloves



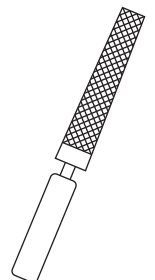
Die Grinder



Drill with
3/16" Drill Bit



3/32" Hex
Wrench



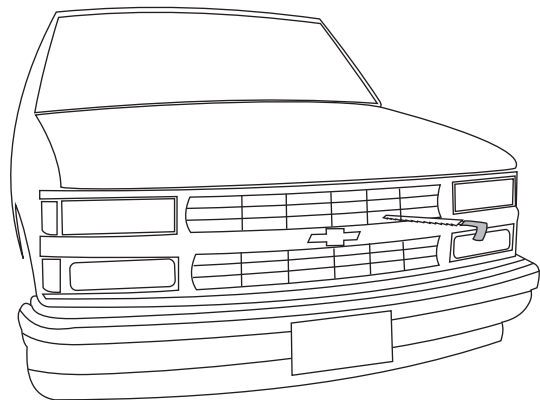
File

Shipping Note

Sometimes the billet products get bent in the shipping process. You may need to hand bend them to attain the desired shape.

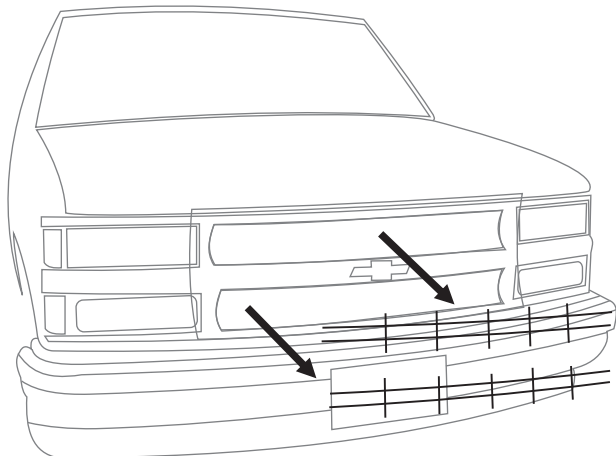
Installation Steps Illustrations may vary upon application

Position the die grinder (a hacksaw blade can be use optionally) close to the opening edge where the grille connects with the surround and move horizontally to cut the plastic grille out.



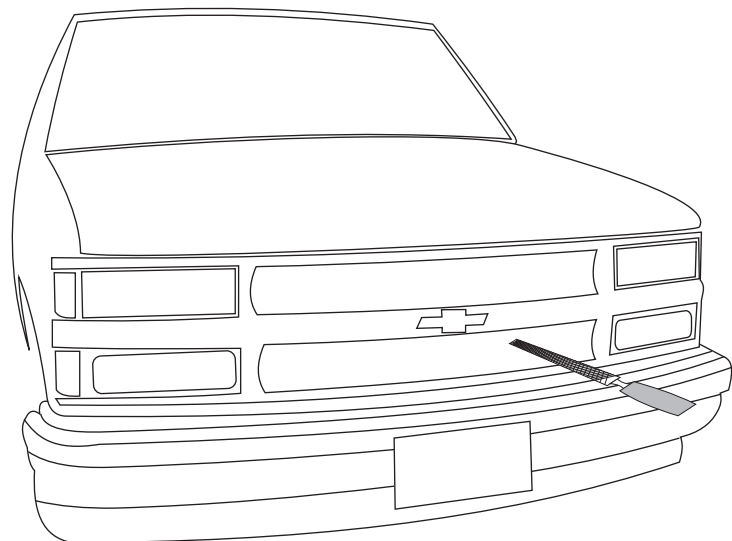
1

After all connectors have been cut, the stock plastic grilles should be removed and discarded.



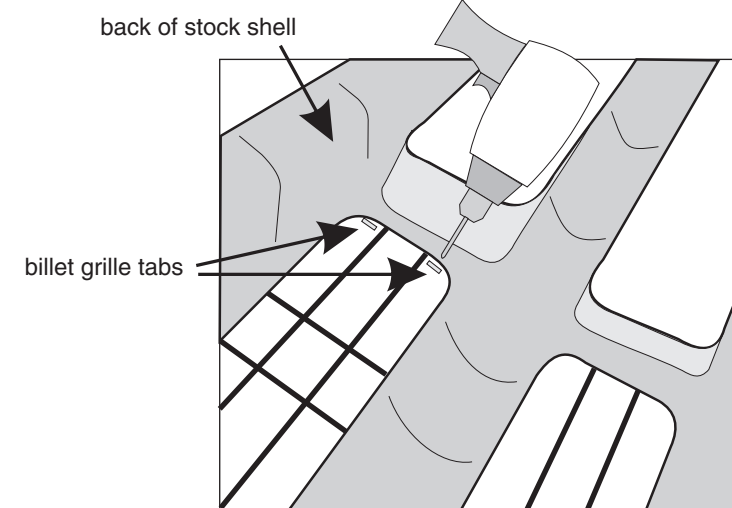
2

Sand or file down where the connectors were cut.



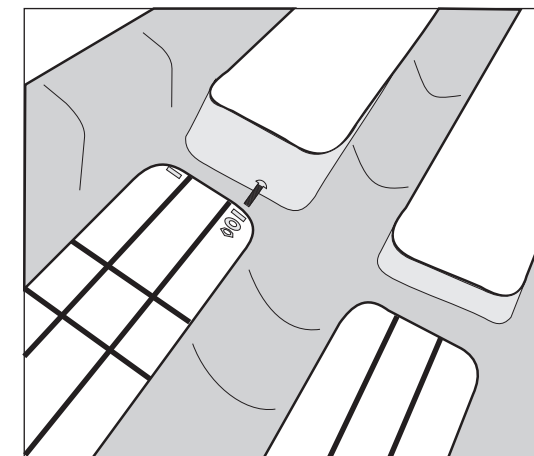
3

Line up billet grille to the stock shell. Tabs may need to be manipulated for a perfect fit. Drill a 3/16" hole in plastic where the holes in the tabs lines up.



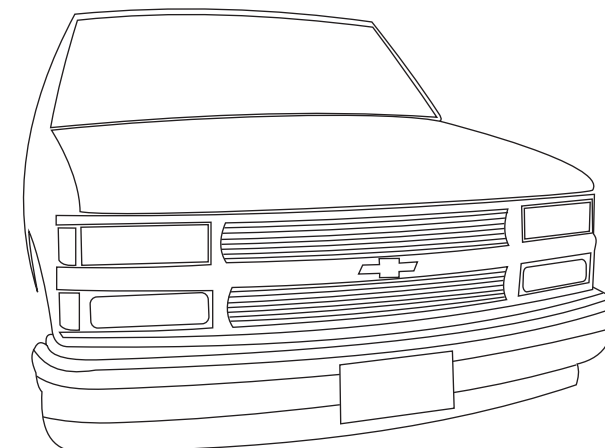
4

Bolt billet grille into place with supplied button head bolts, nuts, and washers. Repeat steps 4 & 5 for the bottom grille.



5

Re-install the billet grille and secure with a 3/32" allen wrench to tighten the 8 button bolts provided.



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