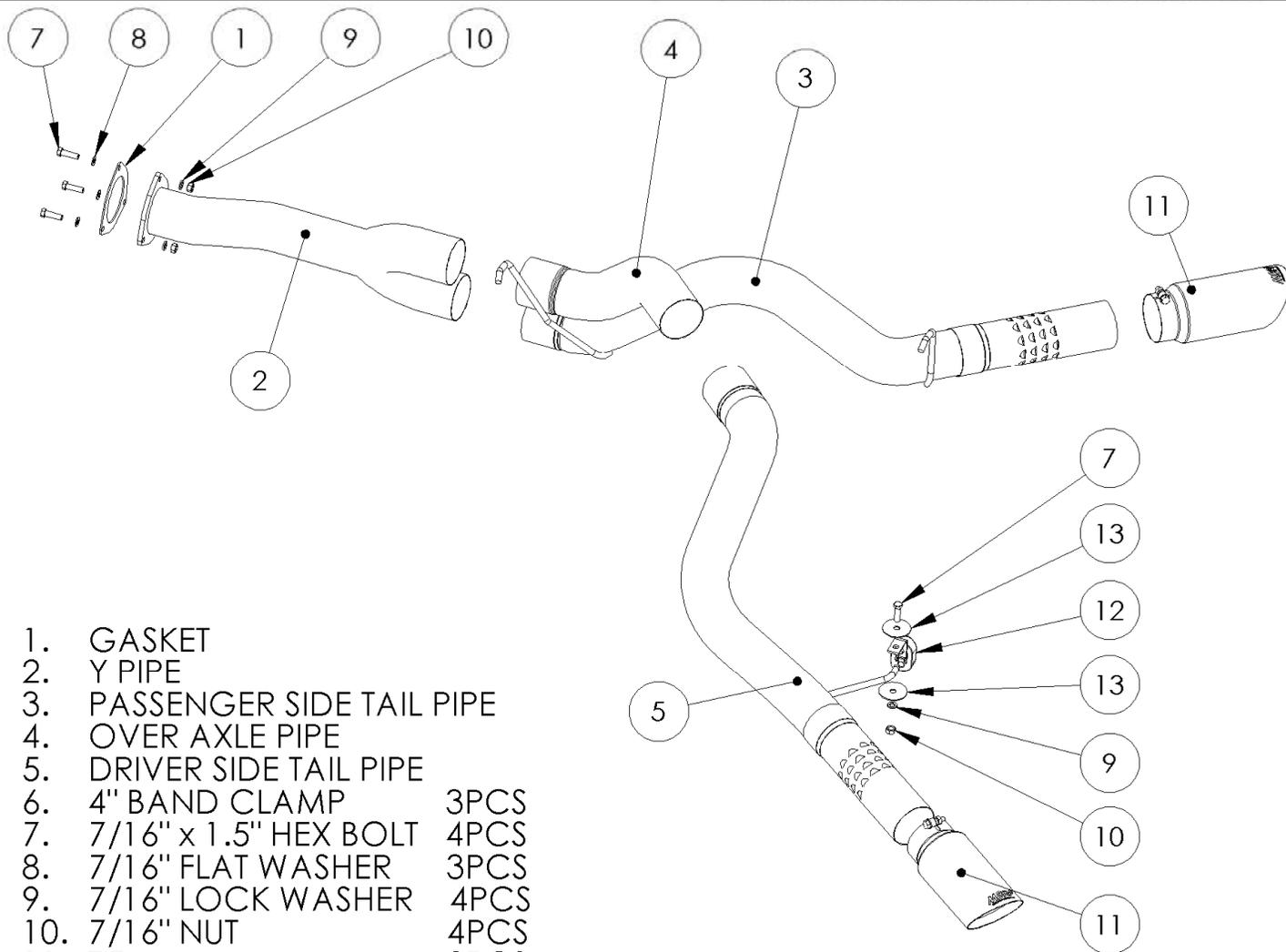


S6028

**DURAMAX PARTICULATE FILTER BACK
DUAL SIDE EXIT**

MBRP
INC.

PERFORMANCE EXHAUST



1. GASKET
2. Y PIPE
3. PASSENGER SIDE TAIL PIPE
4. OVER AXLE PIPE
5. DRIVER SIDE TAIL PIPE
6. 4" BAND CLAMP 3PCS
7. 7/16" x 1.5" HEX BOLT 4PCS
8. 7/16" FLAT WASHER 3PCS
9. 7/16" LOCK WASHER 4PCS
10. 7/16" NUT 4PCS
11. TIP 2PCS
12. HANGER KIT
13. 7/16" FENDER WASHER 2PCS

PLEASE READ BEFORE STARTING INSTALATION

While MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

2007 Chev/GMC 2500 3500 Duramax pickup

**These instructions cover systems:
S6028304, S6028409, S6028AL**

Removal of stock system:



Figure 1



Figure 2



Figure 3



Figure 4

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber isolators.

2. Remove the factory tail pipe assembly from the factory rubber isolators. **Refer to Figures 1 and 2.**

3. Cut the factory tail pipe as shown and remove the rear section. **Refer to Figure 3.**

4. Remove the three nuts at the muffler inlet flange and remove the muffler. **Refer to Figure 4.**

Installation of MBRP Inc. Performance Exhaust:



Figure 5

1. Install the three supplied **7/16"** Bolts in the existing flange and place the supplied **Gasket** over the bolts. **Refer to Figure 5.**



Figure 6

2. Install the **Y Pipe** onto the flange. Note the orientation of the **Y Pipe**. The inlet of the **Y Pipe** must jog up and towards the driveshaft. Failure to install this pipe correctly will result in the **Tail Pipes** not fitting properly. Secure the **Y Pipe** with the three supplied **7/16"** Flat Washers, three of the **7/16"** Lock Washers and three of the **7/16"** Nuts. **Refer to Figure 6.**



Figure 7

3. Slide a **4"** Band Clamp over both outlets of the **Y Pipe**. Install the **Passenger Side Tail Pipe** from the rear of the truck, over the axle and slide on to the lower outlet of the **Y Pipe**. Install the **Tail Pipe** hangers into the factory rubber isolators. **Refer to Figures 7 and 8.**



Figure 8

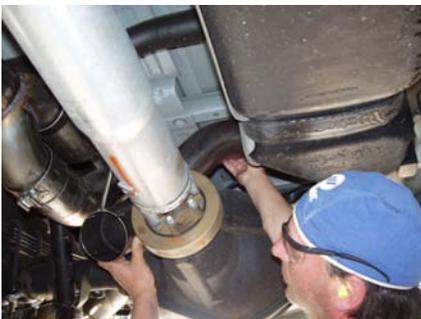


Figure 9

4. Install the **Over Axle Pipe**. The expanded end slides over the upper outlet of the **Y Pipe**. **Refer to Figure 9.**



Figure 10

5. Slide a **4" Band Clamp** over the outlet of the **Over Axle Pipe**. Install the **Driver Side Tail Pipe** from the rear of the truck, between the shock and leaf spring, over the axle and slide the expansion over the outlet of the **Over Axle Pipe**. Refer to **Figure 10**.

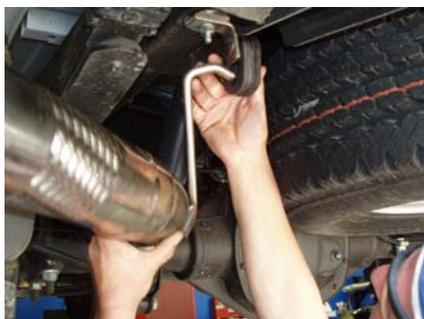


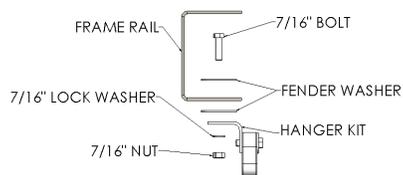
Figure 11

6. Install the **Hanger Kit** on the frame in the large existing hole as shown. Secure with the supplied **7/16" hardware** in the following order from top to bottom. Refer to **Figures 11 and 12**.

7. Install the **Driver Side Tail Pipe Hanger** into the **Hanger Kit** previously installed in **Step 6**. Refer to **Figure 11**.

8. Install and adjust the **Tips** to your preference. Secure the **Tips** by tightening the 10mm bolt with a 17mm wrench. Refer to **Figure 13**.

9. Align the tail pipes and tighten the clamps starting at the front and working rearward to secure the system.



10. Check along the full length of the exhaust to ensure there is adequate clearance for fuel lines, brake lines, and any wiring etc. If any interference is detected, relocate or adjust to provide adequate clearance.

Figure 12



Figure 13



Congratulations! You are ready to begin experiencing the improved power, sound and driving experience of your MBRP Inc. performance exhaust system. We hope you enjoy your purchase.