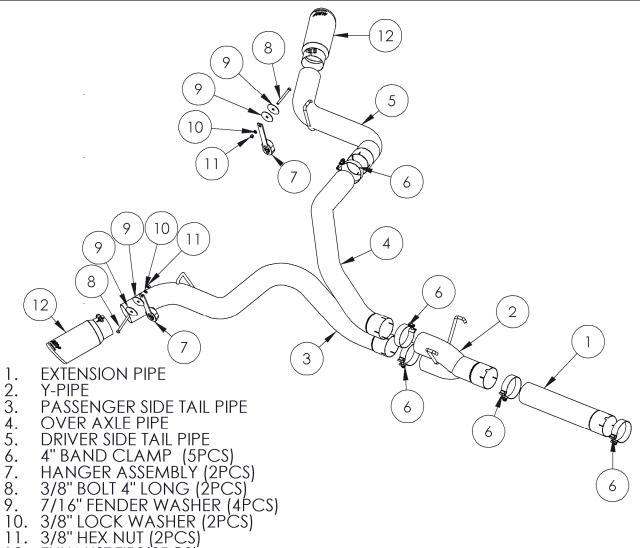
S6122304 S6122409 S6122AL

DODGE 2500/3500 QUAD CAB/ MEGA CAB 6.7 L CUMMINS, PARTICULATE FILTER BACK, "COOL DUALS"



PERFORMANCE EXHAUST



PLEASE READ BEFORE STARTING INSTALATION

While MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.

12. EXHAUST TIPS (2PCS)

- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.





Figure 1



Figure 2

2007 DODGE 6.7 L Cummins, 2500/3500 Quad Cab & Mega Cab, Particulate Filter Back, "Cool Duals"

These instructions cover systems: S6122304, S6122409 & S6122AL

Removal of stock system:

- 1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.
- 2. Loosen the nut on the clamps located behind the particulate filter and behind the muffler using a 15mm wrench or socket. **Refer to Figure 1.**
- 3. Remove the muffler and tail pipe from the OEM rubber hangers. Remove the stock exhaust from the vehicle. **Refer to Figure 2**.

Installation of MBRP Inc. Performance Exhaust:



Figure 3



Figure 4

- 1. The **Extension Pipe** provided is used for the Mega Cab short box (76.3" bed) or the Quad Cab long bed (98.3" bed). Slide a **4" Band Clamp** onto the **Extension Pipe**. If you are installing on a Quad Cab short box (76.3" bed) the Y-Pipe attaches directly to the particulate filter using a **4" Band Clamp**. **Refer to Figure 3**.
- 2. For the Mega Cab short box (76.3" bed) or the Quad Cab long bed (98.3" bed), slide a **4" Band Clamp** to the single end of the **Y-Pipe**. Place the hangers on the **Y-Pipe** into the existing OEM rubber hangers and attach to the end of the **Extension Pipe**. **Refer to Figure 4**.

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Figure 5



adjustment. Refer to Figure 6.

for adjustment. Refer to Figure 7.

3. Slide a 4" Band Clamp onto the lower Y-Pipe. Install the Passenger Side Tail Pipe from the rear of the truck, over the axle and attach to the lower section of the Y-Pipe. Refer to Figure 5.

4. Install the **Hanger Kit** on the passenger's side of the vehicle directly above the hanger. Using the hardware provided, sandwich the frame

Assembly. Install the Passenger Side Tail Pipe hanger into the rubber of the Hanger Assembly. Adjust for the best axle clearance and tail pipe exit location. Leave the Passenger Side Tail Pipe loose enough for

between the two 7/16" Fender Washers to install the Hanger



Figure 6

Figure 7

Figure 8

Figure 9

- 5. Slide a 4" Band Clamp onto the upper section of the Y Pipe. Install the Over Axle Pipe from the rear of the truck, over the axle and attach to the upper section of the Y Pipe. Leave the Over Axle Pipe loose enough
- 6. Slide a 4" Band Clamp onto the end Driver Side Tail Pipe then attach to the Over Axle Pipe. Refer to Figure 8.
- 7. Install the **Hanger Kit** on the driver's side of the vehicle. Slide **Driver** Side Tail Pipe hanger into the rubber insulator from the Hanger Kit. Adjust for the best axle clearance and tail pipe exit location. Refer to Figure 9.

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Figure 10



Figure 11

- 7. Install and adjust the **Exhaust Tips** to suit. Using a 17mm wrench tighten the lock bolt located on the **Exhaust Tips**. **Refer to Figure 10**.
- 8. Align the exhaust as required. Starting at the front of the exhaust, tighten all clamps and connections.
- 9. Carefully reposition any lines to provide clearance to the exhaust. **Refer to Figure 10.**
- 10. Check along the whole length of the exhaust system to ensure that there is adequate clearance around the spare tire, fuel and brake lines or any wiring. If any interference is detected relocate or adjust.



Congratulations! You are ready to begin experiencing the improved power, sound and driving experience of your MBRP Inc. performance exhaust system. We hope you enjoy your purchase.

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