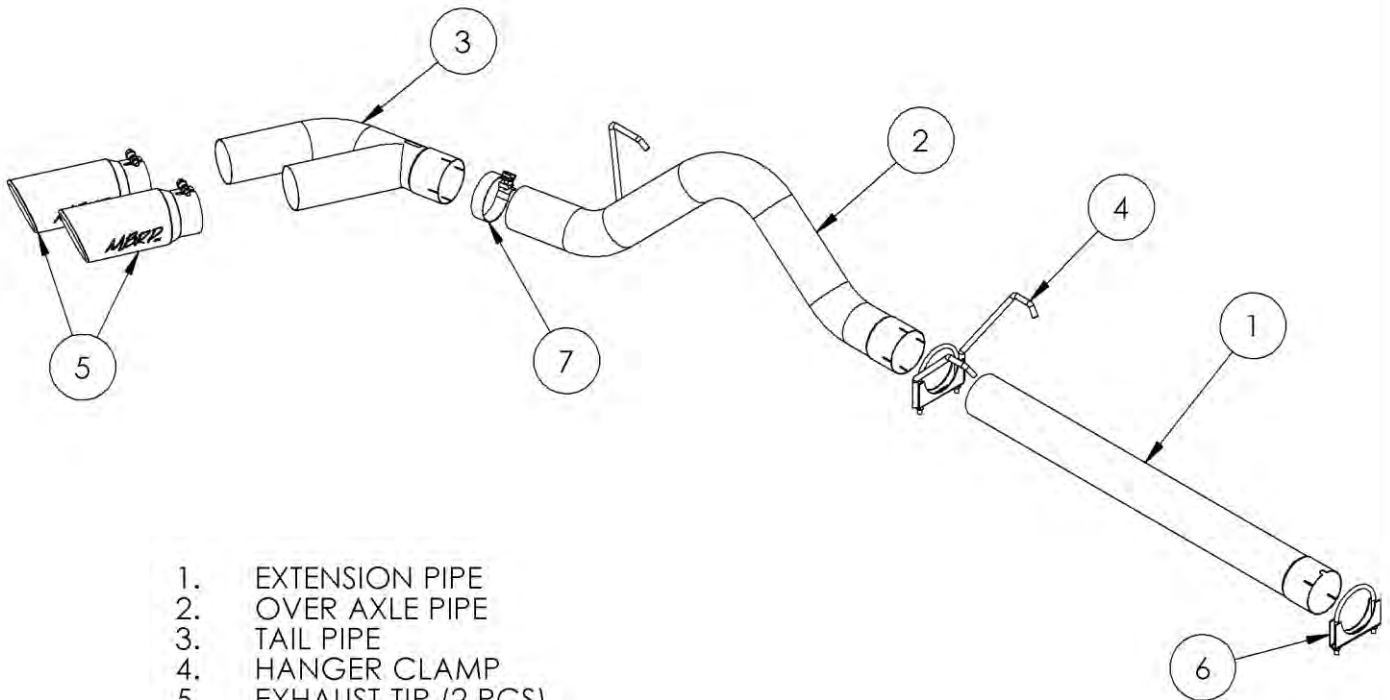


# S6131

2010-2012 DODGE CUMMINS  
6.7L 2500/3500, DPF BACK, 4"  
SINGLE SIDE DUAL OUTLET



1. EXTENSION PIPE
2. OVER AXLE PIPE
3. TAIL PIPE
4. HANGER CLAMP
5. EXHAUST TIP (2 PCS)
6. 4" SADDLE CLAMP
7. 4" BAND CLAMP

## PLEASE READ BEFORE STARTING INSTALLATION

While MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

**Removal of Stock System:**



**Figure 1**

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.

2. Loosen the nut on the clamps located behind the particulate filter and behind the muffer using a 15mm wrench or socket. **Refer to Figure 1.**



**Figure 2**

3. Remove the muffer and tail pipe from the OEM rubber hangers. Remove the stock exhaust from vehicle. **Refer to Figure 2.**

**Installation of MBRP Inc. Performance Exhaust:**

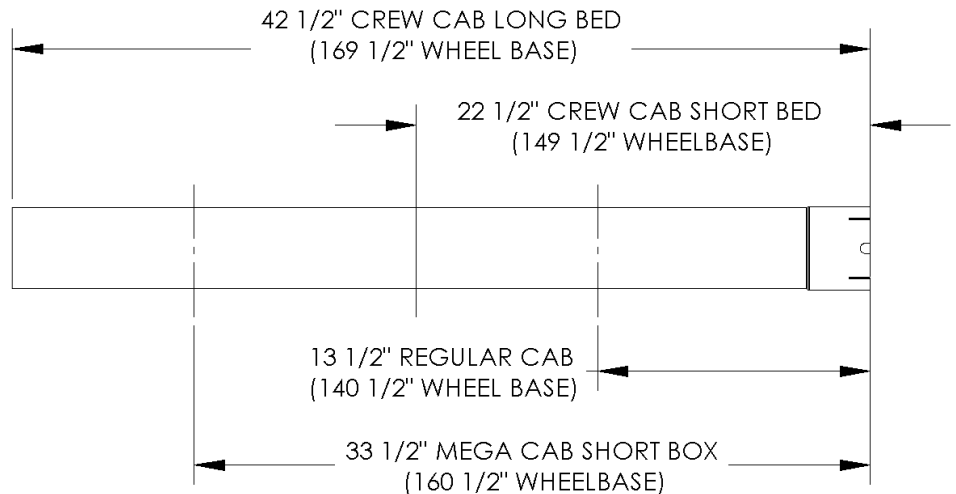
**Note: Do not fully tighten any clamps until the final step.**

1. The **Extension Pipe** provided is the proper length the Crew Cab Long bed. For all other models the extension pipe will need to be shortened. Slide the **4" Saddle Clamp** onto the **Extension Pipe** and install behind the particulate filter. Ensure the tab on the particulate filter outlet is aligned with the notch in the **Extension Pipe**.

**Refer to Figures 3 & 4.**



**Figure 3**



**Figure 4**



**Figure 5**

2. Slide the **Hanger Clamp** onto the outlet end of the **Extension Pipe**. Install the hangers into the existing OEM rubber insulators. Refer to **Figure 5**.



**Figure 6**

3. Install the **Over Axle Pipe** from the rear of the truck, over the axle and attach it to the **Extension Pipe** using the **Hanger Clamp**. Slide the **Over Axle Pipe** hanger into the OEM rubber insulator. Refer to **Figure 6**.



**Figure 7**

4. Install the **Tail Pipe** onto the **Over Axle Pipe** using the 4" **Band Clamp**. Refer to **Figure 7**.



**Figure 8**

5. Install and adjust the **Exhaust Tips** to suit. Refer to **Figure 8**.

6. Align the exhaust as required. Starting at the front of the exhaust, tighten all clamps and connections.

7. Check along the whole length of the exhaust system to ensure that there is adequate clearance around the spare tire, fuel and brake lines or any wiring. If any interference is detected relocate or adjust.

8. It is recommended to tack weld each joint, including the **Exhaust Tips** to ensure vibrations do not allow any pieces to become detached.



**Congratulations!** You are ready to begin experiencing the improved power, sound and driving experience of your **MBRP Inc.** performance exhaust system. We know you will enjoy your purchase.