

PLEASE READ BEFORE STARTING INSTALLATION

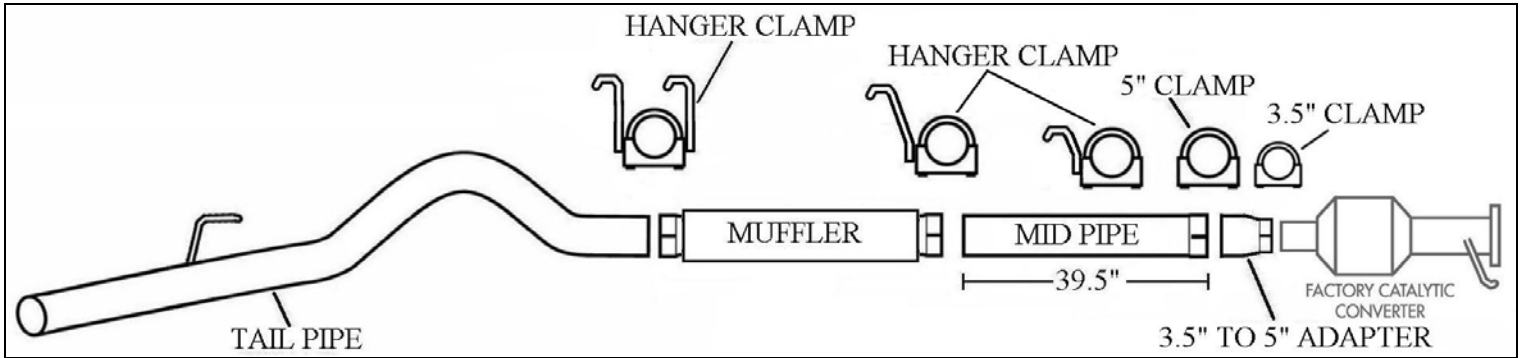
While MBRPinc. has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown in the illustration on page 2 are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

Installation Instructions for System S6226AL

2003-2007 Ford 6.0L Power Stroke 5" Diesel Exhaust System Kit – Cat Back Single



S6226AL "Installer Series"

- 1 PC - 3.5" to 5" Adapter
- 1 PC - Mid Pipe
- 1 PC - High Flow Muffler
- 1 PC - Tail Pipe
- 1 PC - 3.5" Clamp
- 1 PC - 5" Clamps
- 3 PCS - Hanger Clamps

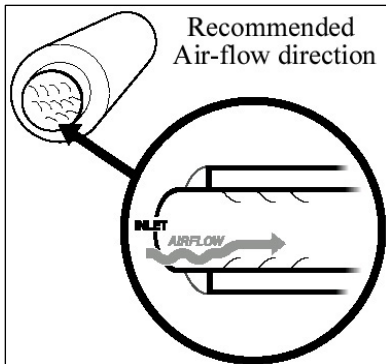
Tips Sold Separately

Removal of stock system:

1. Loosen the nut on the band clamp located behind the catalytic converter using a 15mm wrench or socket.
2. Remove the muffler and tail pipe from the OEM rubber hangers. On 03-04 trucks remove bottom shock bolt of the passenger side shock to remove the system in one piece. **This is not required on 05 and newer models.** Separate the stock exhaust at the slip joint located behind the catalytic converter and remove the muffler and tail pipe from under the truck. **Re-install the bottom shock bolt.**
3. Using a 15mm wrench or socket, **loosen** the two nuts holding the catalytic converter inlet flange together.
6. Remove the spare tire. You may not be able to reinstall your spare tire after the installation of this exhaust system.

Installation of MBRP Inc. Performance Exhaust:

1. Install the **3.5" to 5" Adapter** over the OEM pipe behind the catalytic converter. Install the **Mid Pipe** onto the **3.5" to 5" Adapter**. The **Mid Pipe** is pre-cut to fit a crew cab long bed truck. For extended cab long bed trucks the **Mid Pipe** needs to be cut to a length of 26.5". For crew cab short bed trucks the **Mid Pipe** needs to be cut to a length of 24.5". For extended cab short bed trucks the **Mid Pipe** needs to be cut to a length of 11.25".
4. Install the **Hanger Clamp** into the OEM rubber hanger located on the frame beside the inlet of the **Muffler**.



5. Install the **Muffler** over the **Mid Pipe** so that the exhaust will flow smoothly over the louvers. Refer to the illustration on the left.
6. Install the **Hanger Clamp** into the two OEM rubber hangers located above the outlet of the **Muffler**.
7. Install the **Tail Pipe** from the rear of the truck, over the axle and attach to the outlet of the **Muffler**. Install the tail pipe hanger into the OEM hanger to complete.
8. Install the provided clamps around the pipes where needed. The shortest **Hanger Clamp** is only required for installations on crew cab trucks. Adjust the **Tail Pipe** and check along the whole length of the exhaust system to ensure there is adequate clearance around the fuel and brake lines or any wiring. If any interference is detected relocate or adjust.
9. Make sure the exhaust is in place before tightening the clamps. Start at the front of the exhaust system and begin tightening all connections.
10. If a tip has been purchased, install and adjust to suit. Using a 17mm wrench tighten the lock bolt located on the **Tip**. **A Tip is not included with this kit.** Tips may be purchased separately, check with your dealer.

Congratulations! You are ready to begin enjoying the improved performance and driving experience of your MBRP Inc. performance exhaust system. We hope you enjoy your purchase.