

FINAL WIRING CONNECTIONS

Make wiring connections using the EIA color code chart shown below and the instructions included with the head unit. Metra recommends making connections as shown below; Strip, Splice, Solder, Tape. Isolate and individually tape off ends of any unused wires to prevent electrical short circuit.

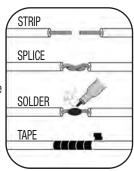
METRA / EIA WIRING CODE

12V Ignition / Acc	Red
12V Batt / Memory	Yellow
Ground	Black*
Power Antenna	Blue
Amp Turn-On	Blue / White
Amp Ground	Black / White
Illumination	Orange
Dimmer	Orange / White
Right Front (+)	Gray
Right Front (-)	Gray / Black
Left Front (+)	White
Left Front (-)	White / Black
Right Rear (+)	Violet

Right Rear (-) Violet / Black

Left Rear (-) Green / Black

Left Rear (+) Green



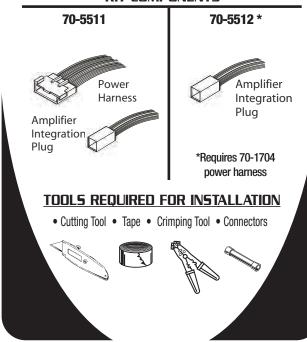
*NOTE: When Black wire is not present, ground radio to vehicle chassis. All colors may not be present on all leads due to manufacturer's specifications.

INSTALLATION INSTRUCTIONS

70-5511 70-5512*

Ford Premium Sound System Harness To Integrate Aftermarket Radio with Factory Amplifiers and Speakers

KIT COMPONENTS









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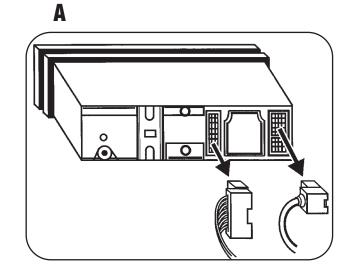


TO INSTALL AN AFTERMARKET RADIO WHILE KEEPING THE FACTORY AMPLIFIER AND SPEAKERS

NOTES

- 1 Disconnect the negative battery terminal to prevent an accidental short circuit.
- 2 Unplug the power and output connectors from the factory radio. (Figure A)
- 3 Splice the wire from the aftermarket radio to the power and amplifier integration harnesses using the color code on page 4 and the instructions included with the aftermarket radio.

 (Figure B)
- 4 Plug the power and amplifier integration harnesses into the factory power and output connectors.
- Re-connect the negative battery terminal and test the unit for proper operation.



	(A) Strip wire ends back 1/2"
•	(B) Twist ends together (C) Solder (D) Tape

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