



## INSTALLATION INSTRUCTIONS FOR PART 95-3106

### APPLICATIONS

#### SATURN

2003-05 Ion / 2000-05 LS

2000-02 SL / 2002-05 Vue

# 95-3106

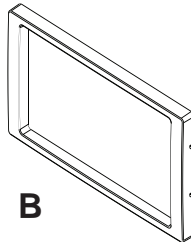
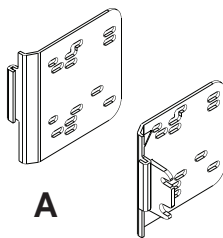


#### KIT FEATURES

- Double DIN Head Unit Provision
- Stacked ISO DIN Head Unit Provision

#### KIT COMPONENTS

- A) DDIN Brackets
- B) DDIN Trim Plate



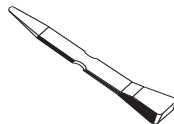
#### WIRING CONNECTIONS (Sold Separately)

##### HARNESS:

- 70-2102 - GM 2004-05 HARNESS
- 70-2002 - SATURN 2000-05 HARNESS

#### TOOLS REQUIRED:

- Phillips Screwdriver
- Panel Removal Tool
- Socket Set



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#### **KNOWLEDGE IS POWER**

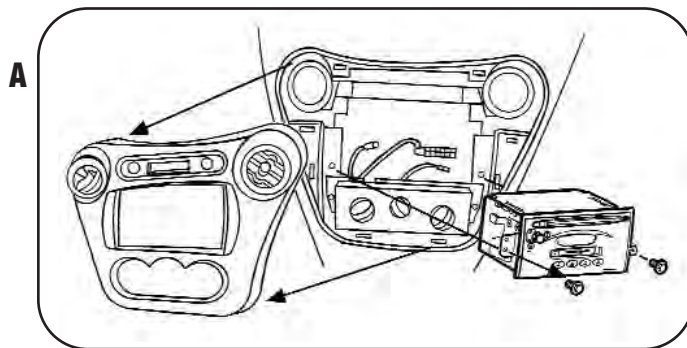
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Metra recommends using MECP certified technicians.

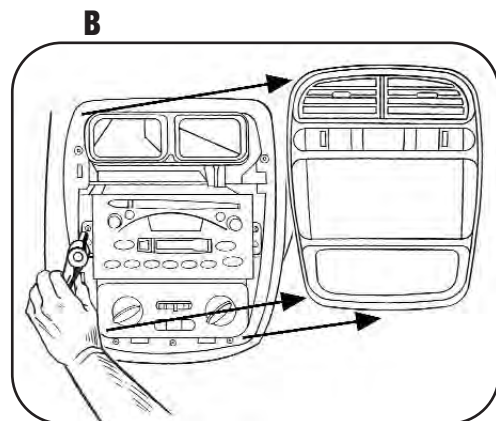
## 2003-2005 SATURN ION

- 1 Disconnect the negative battery terminal to prevent an accidental short circuit.
- 2 Unclip and remove the trim panel surrounding the radio. (Figure A)
- 3 Remove (2) 9/32" screws from radio to remove. (Figure A)



## 2000-2005 SATURN LS

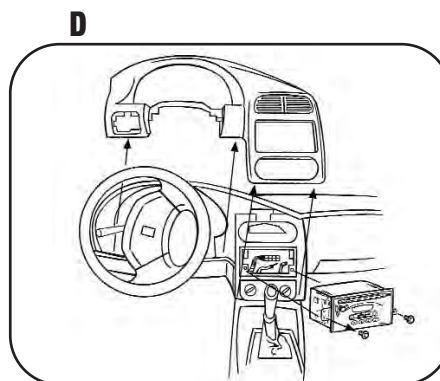
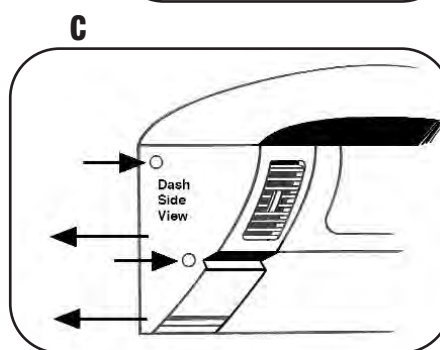
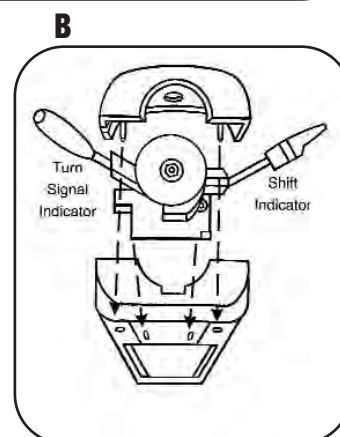
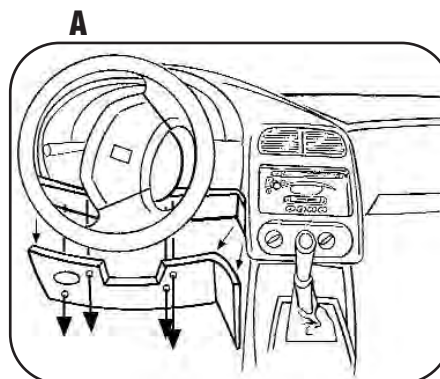
- 1 Disconnect the negative battery terminal to prevent an accidental short circuit.
- 2 Unclip and remove the trim panel surrounding the radio. (Figure B)
- 3 Remove (2) 9/32" screws from radio to remove. (Figure B)



## DASH DISASSEMBLY

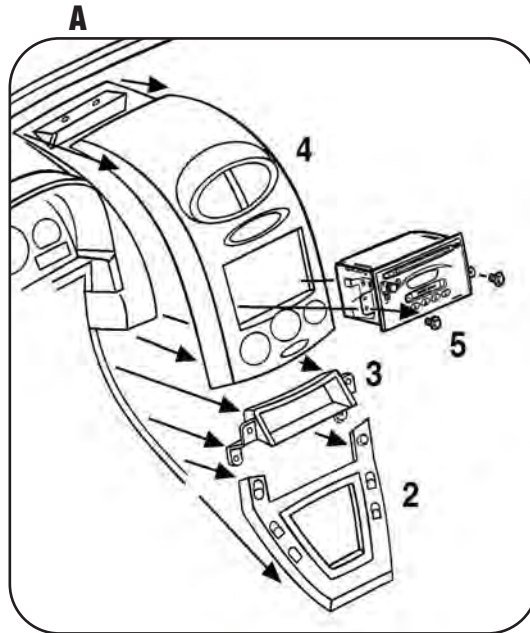
### 2000-2002 SATURN SL

- 1 Disconnect the negative battery terminal to prevent an accidental short circuit.
- 2 Remove (4) Phillips from panel below steering column and unclip and remove. (Figure A)
- 3 Remove (4) Phillips screws from the steering column trim panel and remove. (Figure B)
- 4 Remove (2) screws from the end cap/vent on the left side of the steering column then unclip and remove. (Figure C)
- 5 Unclip and remove the entire dash panel surrounding the radio, instrument cluster and a/c controls. (Figure D)
- 6 Remove (2) 9/32" screws securing the head unit to remove. (Figure D)



## 2002-2005 SATURN VUE

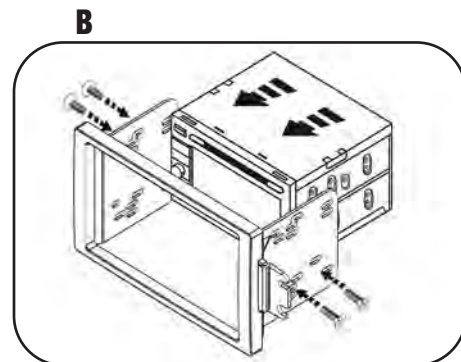
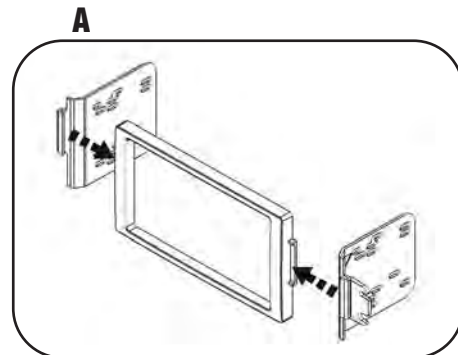
- 1** Disconnect the negative battery terminal to prevent an accidental short circuit.
- 2** Unsnap and remove shifter trim panel. (Figure A)
- 3** Remove (4) 9/32" screws from the dash pocket and remove. (Figure A)
- 4** Unsnap and remove panel surrounding radio and a/c controls.(Figure A)
- 5** Remove (2) 9/32" screws from radio to remove. (Figure A)



**DASH DISASSEMBLY**

**DOUBLE DIN / STACKED ISO DIN  
HEAD UNIT PROVISIONS**

- 1** Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXCESS. Re-connect the negative battery terminal and test the unit for proper operation.
- 2** Attach the Double DIN brackets to the Double DIN trim plate. (Figure A)
- 3** Slide the bracket/radio housing assembly over the Double DIN head unit and secure using the screws supplied with the radio. (Figure B)
- 4** Reassemble dash in reverse order of disassembly.





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