

INSTALLATION INSTRUCTIONS FOR PART 99-3002

APPLICATIONS CADILLAC/CHEVROLET/GMC

(See Inside For Specific Applications)

99-3002 AT-300GM AW-300GM

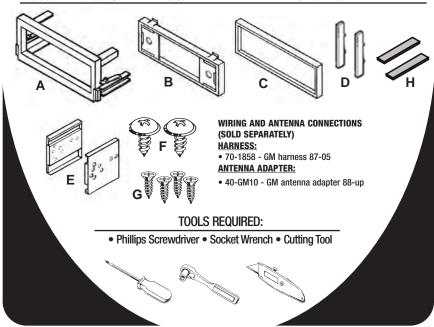
INSTALLATION INSTRUCTIONS

KIT FEATURES

- Shaft, DIN and ISO-DIN Unit Provisions
- Various Mounting Depth Alternatives

KIT COMPONENTS

- A) Radio Housing B) Face Plate C) Spacer D) Snap Spacers E) ISO-DIN Brackets
- F) (2) #6 Self Tapping Screws G) (4) 5mm Flat Head Srews H) Tape Strips





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99-3002

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Kit Preparation
Kit Assembly and Final Assembly
Shaft Head Unit Mount Radio Provision
DIN Head Unit Mount Radio Provision

*Note:

Refer also to the instructions included with the aftermarket radio.

APPLICATIONS

<u>CADILLAC</u>		CHEVROLET		<u>GMC</u>	
Escalade	1999-2002	Astro	1996-2005	Safari	1996-1995
EXT 2002	2002	Avalanche	2002	Savana	1996-2000
	Express (Full size var		Sierra	1995-2002	
	Pickup (C-Series)	1995-2000	Suburban	1995-2002	
		Silverado	1999-2002	Tahoe	1995-2002
		Suburban	1995-2002	Yukon (All)	1995-2002



Tahoe

KNOWLEDGE IS POWER

1995-2002

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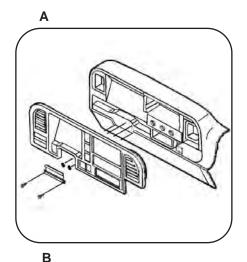
99-3002 KIT PREPARATION

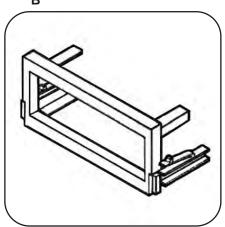
<u>CADILLAC</u> <u>Escalade 1999-2002 / EXT 2002</u> CHEVROLET

<u>Avalanche/Pickup/Suburban/Tahoe 1995-2002</u> <u>Silverado 1999-2002</u> GMC

Sierra/Suburban/Yukon 1995-2002

- 1 Disconnect the negative battery terminal to prevent an accidental short circuit. Remove the steering column filler panel and the ashtray. Unclip the dash trim bezel and remove. Using a small flat-blade screwdriver, press down on the outer clips of the factory head unit (or pocket). Disconnect the wiring and remove the unit. (See Fig. A)
- 2 Locate the Radio Housing. Skip to the Installation Instructions for ALL VEHICLES on Page #4.



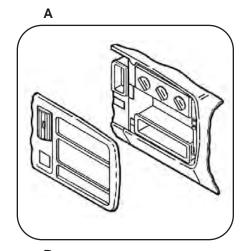


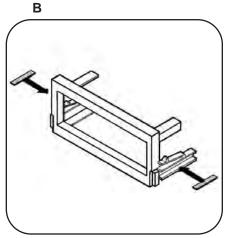


99-3002 KIT PREPARATION

CHEVROLET Express GMC Savana 1996-2002

- 1 Disconnect the negative battery terminal to prevent an accidental short circuitt. Remove the steering column filler panel and the ashtray. Unclip the dash trim bezel and remove. Using a small flat-blade screwdriver,press down on the outer clips of the factory head unit (or pocket). Disconnect the wiring and remove the unit. (See Fig. A)
- 2 Locate the Radio Housing. Skip to the Installation Instructions for ALL VEHICLES on Page #4.



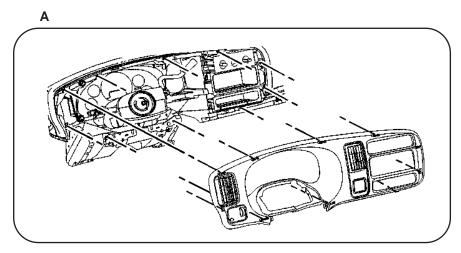




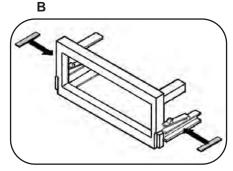
99-3002 KIT PREPARATION

<u>CHEVROLET</u> <u>Astro</u> <u>GMC</u> Safari 1996-2005

1 Disconnect the negative battery terminal to prevent an accidental short circuit. Place the gear selector in its lowest position. Unclip the perimeter of the dash trim bezel. Disconnect the rear a/c control harness and the headlight switch from the back of the dash trim bezel and remove the bezel. Using a flat-blade screwdriver press down on the outside clips of the factory head unit and remove. (See Fig. A)



2 Peel away the paper backings from the Tape Strips and stick the Strips to the lower shelves of the mounting clips. Skip to the Installation Instructions for ALL VEHICLES on Page #4.

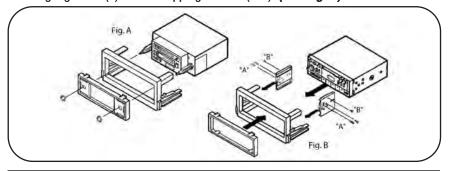




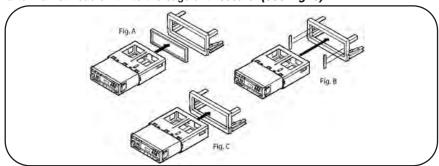
99-3002 KIT ASSEMBLY/FINAL ASSEMBLY

ALL VEHICLES

2-SHAFT HEAD UNITS: Snap the Faceplate into the Radio Housing. Slide the aftermarket head unit into the kit and secure with shaft nuts. **(See Fig. A) ISO DIN HEADS UNITS:** Cut and remove the shaft supports from the Faceplate. Snap the Faceplate into the Radio Housing. Slide the aftermarket head unit into the back of the kit. Slide the ISO-DIN Brackets onto the Housing legs and align the holes in the Brackets with the holes in the unit. Mount the Brackets to the unit with (4) 5mm Flat-head Screws supplied ("A"). Mount the Brackets to the top of the Housing legs with (2) #6 Self-tapping Screws ("B"). **(See Fig. B)**

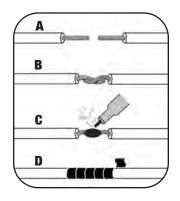


DIN HEAD UNITS: If a surface-mount installation is desired, cut and remove the shaft supports from the Faceplate. Snap the Faceplate into the Radio Housing. Slide the DIN cage into the kit and secure by bending the metal locking tabs down. Slide the aftermarket head unit into the cage until secure. **(See Fig. A)**. If an intermediate-mount installation is desired, attach the Snap Spacers to the outer walls of the radio opening. Slide the DIN cage into the Radio Housing and secure by bending the metal locking tabs down. Slide the aftermarket head unit into the cage until secure. **(See Fig. B)**. If flush-mount installation is desired, slide the DIN cage into the Radio Housing and secure by bending the metal locking desired, slide the DIN cage into the Radio Housing and secure by bending the metal locking tabs down. Slide the aftermarket head unit into the cage until secure. **(See Fig. C)**





FINAL ASSEMBLY



- (A) Strip wire ends back 1/2"
- B) Twist ends together
- C) Solder
- D) Tape
- 1 Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter and making connections as shown. (Isolate and individually tape off the ends of any unused wires to prevent electrical short circuit.)
- **2** Re-connect the negative battery terminal and test the unit for proper operation.
- 3 Reassemble radio and dash assemblies in reverse order of disassembly.

FINAL WIRING CONNECTIONS

Make wiring connections using the EIA color code chart shown below and the instructions included with the head unit. Metra recommends making connections as shown below; Strip, Splice, Solder, Tape. Isolate and individually tape off ends of any unused wires to prevent electrical short circuit.

METRA / EIA WIRING CODE

12V Ignition / Acc	. Red	Right Front (+)	. Gray
12V Batt / Memory	. Yellow	Right Front (-)	. Gray/ Black
Ground	. Black*	Left Front (+)	. White
Power Antenna	. Blue	Left Front (-)	. White / Black
Amp Turn-On	. Blue / White	Right Rear (+)	. Violet
Amp Ground	. Black / White	Right Rear (-)	. Violet / Black
Illumination	. Orange	Left Rear (+)	. Green
Dimmer	. Orange / White	Left Rear (-)	. Green / Black

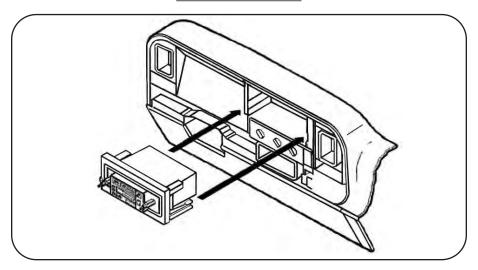
^{*}NOTE: When a Black wire is not present, ground radio to vehicle chassis.

All colors may not be present on all leads due to manufacturer's specifications.



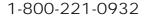
99-3002 KIT ASSEMBLY/FINAL ASSEMBLY

ALL VEHICLES



Re-connect the battery terminal and test the unit for proper operation. Mount the head unit/kit assembly to the sub-dash with those screws previously removed. Enjoy your newly installed radio!







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