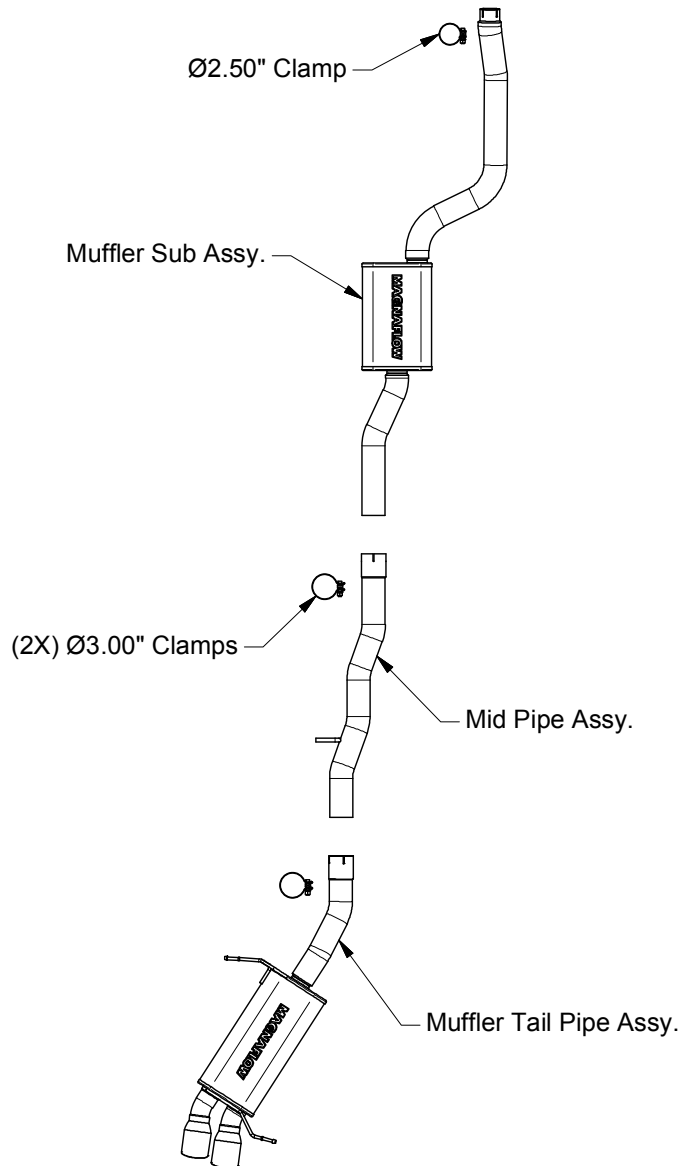


### 2012 BMW 528i 2.0L Turbo



**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**Step 1:** ( Carefully read all instructions before installation) Start the removal process of the OEM exhaust system. First loosen the clamp on the inlet pipe behind the catalytic converter flex. Working front to rear carefully remove all hangers from the rubber isolators and remove the system. Retain all mounting hardware as it will be used to mount your new MAGNAFLOW Performance Exhaust System.

**Step 2:** Begin the installation of your new exhaust system by first laying out all components to check content and orientation. Start by slipping the inlet of the Muffler Sub Assembly over the outlet of the catalytic converter flex using the supplied 2.50" clamp. Next slip the Mid Pipe Assembly over the Muffler Sub Assembly outlet pipe. Loosely secure using the supplied clamps and OEM rubber isolators. Mount the Muffler Tail Pipe Assembly to the Mid Pipe Assembly in a similar fashion.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and tighten if necessary.

**\*\* Magnaflow Performance Exhaust recommends professional installation on all their products**