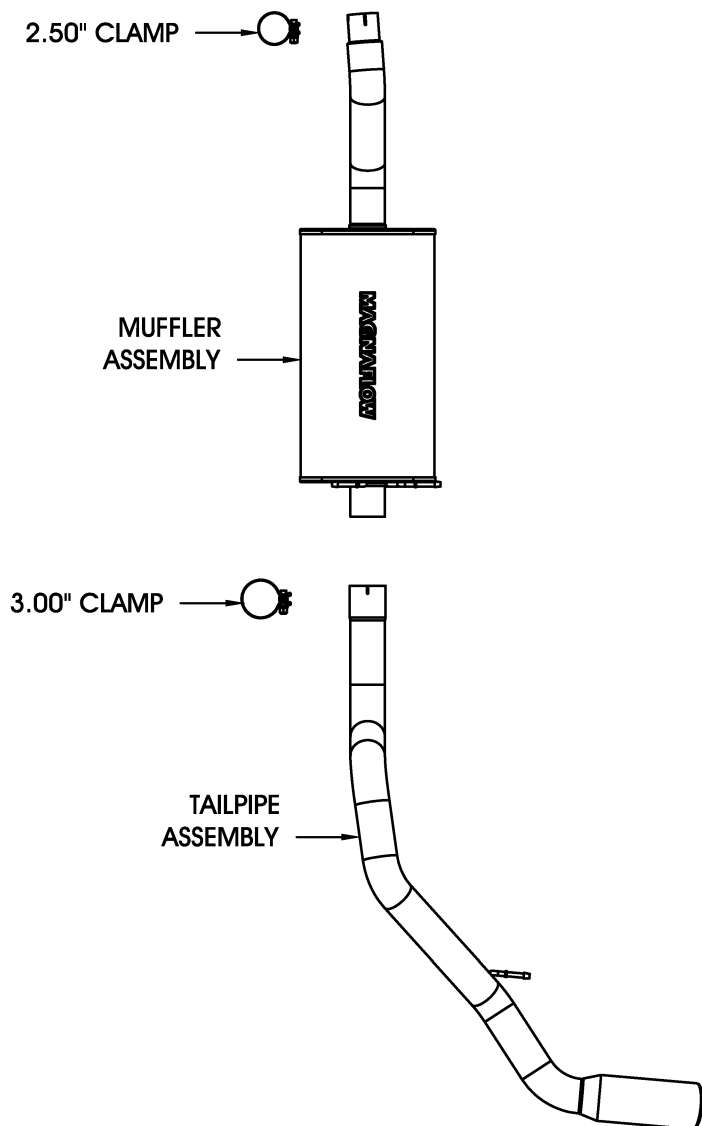


1997-2002 FORD EXPEDITION / LINCOLN NAVIGATOR - V8 4.6/5.4L

Warning: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.



Step 1: (Carefully read all instructions before installation)

Disconnect the vehicle's battery before removal of the OEM exhaust. This will allow the computer to reset itself with the new system, and prevent electrical accidents. To remove the OEM exhaust system, you will need to cut the tailpipe about 1" behind the muffler. Once this is done, you can remove the tailpipe from the OEM rubber insulators. Do not damage the OEM rubber insulators, as they will be re-used to mount the new system. To remove the muffler, unbolt the clamp attaching the muffler extension to the catalytic converter extension.

Step 2: To begin installation, fit the welded hangers on the muffler into the OEM rubber insulators. The muffler extension pipe has an alignment notch that must be engaged on the catalytic converter extension to fit properly. Once aligned, fasten the muffler extension to the catalytic converter extension using the supplied 2.50" clamp. Leave all fasteners loose for final adjustment of the system. Fit the welded hanger on the tailpipe into the OEM rubber insulator, and fasten it to the muffler with the supplied 3.00" clamp.

Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

**MAGNAFLOW Performance Exhaust recommends professional installation on all their products*

Technical support: 1-800-959-9226 ext. 4500

MAGNAFLOW Performance Exhaust - 22961 Arroyo Vista - Rancho Santa Margarita, CA 92688

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