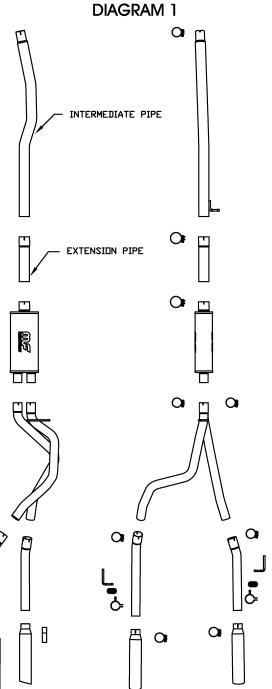


Installation Instructions For 15877

2004 DODGE DAKOTA - V6 3.7L, V8 4.7L, EXTRA CAB SHORT BED



*MAGNAFLOW Performance Exhaust recommends professional installation on

all their products

Warning: When working on under or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation) To remove the OEM exhaust system, remove the clamps attaching the muffler to the catalytic converter, and the tailpipe to the muffler. Remove the tailpipe from the OEM rubber insulators and extract it from the vehicle. Do not damage the OEM rubber insulators, as they will be re-used to mount the new system. Remove the muffler from the OEM rubber insulators in the same fashion.

Step 2: Install the new intermediate pipe by fastening it to the catalytic converter using one of the supplied 2.50" clamps, making sure the alignment notch is lined up around the peg on the catalytic converter. Leave all clamps and fasteners "snug" for final adjustment of the complete system. Fit the extension pipe to the intermediate pipe using the hanger clamp. Install the threaded hangers and new rubber insulators in the pre-drilled holes on the frame as shown in Diagram 2. The driver's side tailpipe extension attaches to the upper muffler outlet, and the passenger's tailpipe extension attaches to the lower muffler outlet, as shown in Diagram 1. Fasten the tailpipes to the tailpipe extensions using the supplied clamps as shown. You can now fit the tailpipes to the threaded hangers using the supplied rubber insulators and hanger clamps, and adjust the tailpipes for height. The polished tip assemblies are adjustable to fit various aftermarket bumpers and rollpans, and the clamps must be very tight to properly hold the tips in position. It is recommended to weld the tips to the tailpipes once a final position is chosen.

Technical support: 1-800-959-9226 ext. 4500



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DIAGRAM 2



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Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps (not hanger clamps) need to be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs.) Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

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