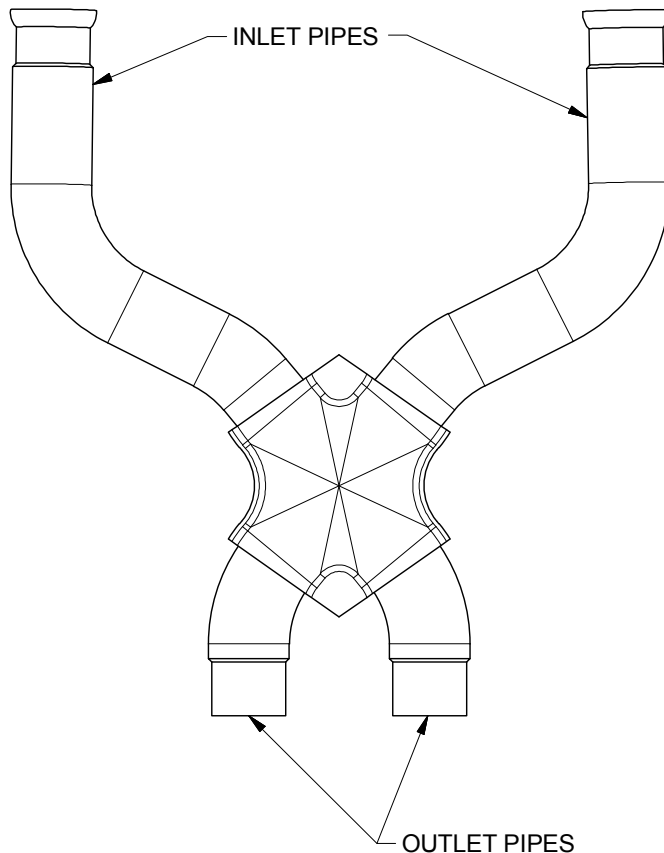


2011 - 2014 Ford Mustang 5.0L Tru-X Clamp-In



Warning: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation) Remove the OEM H-Pipe assembly by loosening the ball clamps just rearward of the catalytic converters. Unbolt and remove the two OEM Collar clamps attaching the H-Pipe assembly outlets to the OEM tailpipe assemblies. The H-Pipe assembly can now be removed. Be sure to retain all OEM clamps and mounting hardware as they will be needed to install your new MAGNAFLOW Tru-X system.

Step 2: Begin installing your new Tru-X system by inserting the ball flares of the catalytic converter outlets into the ball flares of the Tru-X inlet pipes. Use the OEM ball clamps to loosely secure. No use the OEM collar clamps to loosely attach the Tru-X outlet pipes to the OEM tail pipe assemblies.

Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

**** Magnaflow Performance Exhaust recommends professional installation on all their products**