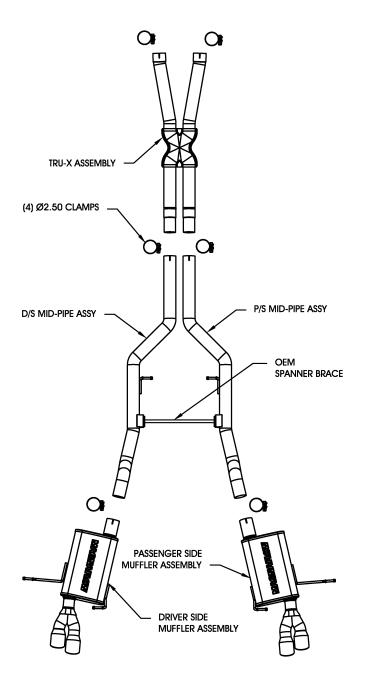


## Installation Instructions For 16503

## 2003-2007 Maserati Coupe/GranSport



Warning: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation) Disconnect the vehicle's battery before removal of the OEM exhaust. This will allow the computer to reset itself with the new system, and prevent electrical accidents. Unbolt the OEM exhaust system at the inlet clamps located behind the catalytic converter. Disengage the welded hangers from the rubber insulators and remove the system. Do not discard or damage the OEM fasteners, gaskets, or rubber insulators, as they will be reused to mount the new system.

Step 2: Install the tru-x assembly at the OEM inlet clamps and by fitting the welded hangers into the rubber insulator. Leave all clamps and fasteners loose for final adjustment of the complete system. Install the pipe extensions and muffler assemblies using the supplied 2.5" clamps and by fitting the welded hangers into the OEM rubber insulators. Install the spanner brace between the Mid Pipes using the OEM fasteners.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

Technical support: 1-800-959-9226 ext. 4500

<sup>\*</sup>MAGNAFLOW Performance Exhaust recommends professional installation on all their products