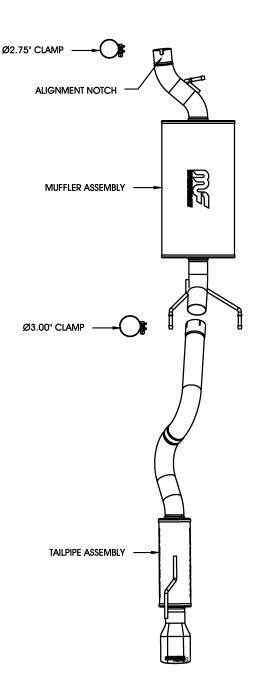


# INSTALLATION INSTRUCTIONS FOR 16779

### 2007- DODGE DURANGO/CHRYSLER ASPEN 4.7L 5.7L V8 HEMI



**Warning**: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

#### Step 1: (Carefully read all instructions

before installation) Disconnect the vehicle's battery before removal of the OEM exhaust. This will allow the computer to reset itself with the new system, and prevent electrical accidents. Begin removal of the OEM exhaust system by unbolting the clamp where the flex pipe extention meets the inlet of the muffler. Be careful not to damage the OEM rubber insulators, as they will be re-used to mount the new system. Unbolt the welded clamp from the tailpipe and remove the exhaust system from the OEM rubber insulators.

**Step 2:** Install the new system by sliding the inlet of the muffler assembly over the flex pipe extension, and by fitting the welded hangers into the OEM rubber insulators. Be sure to line up the alignment notch like the OEM system, or the other components will not mount correctly. Use the supplied 2.75" clamp to fasten the muffler assembly to the flex pipe extension, leaving all fasteners loose for final adjustment. Install the tailpipe assembly in a similar fashion using the supplied 3.00" clamp, and fitting the welded hanger into the OEM rubber insulator. Using the OEM fastener, bolt the OEM ground cable to the front clamp. (see fig. 2)

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

\*MAGNAFLOW Performance Exhaust recommends professional installation on all their products



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FIG-2

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**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

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Technical support: 1-800-959-9226 ext. 4500