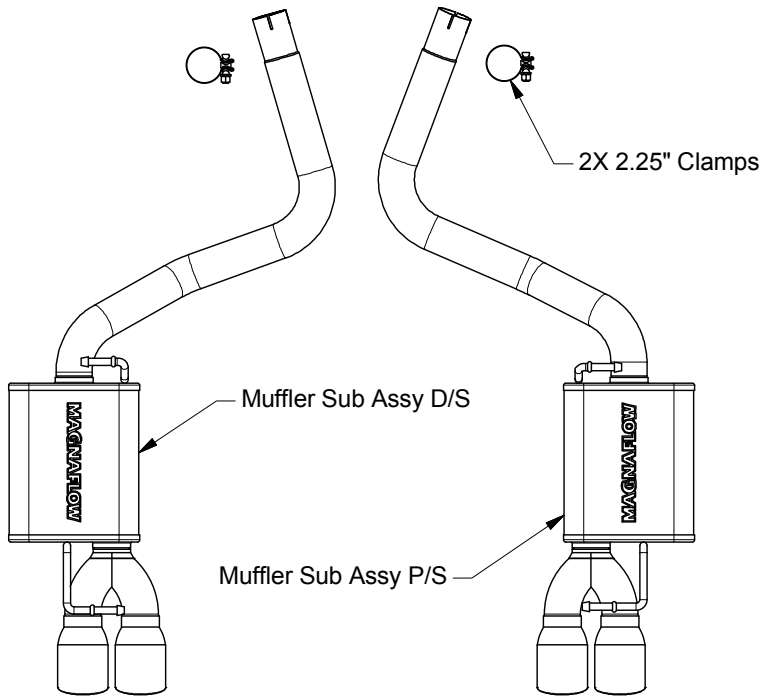


### 2011 Dodge Challenger R/T 5.7L Quad Tip



**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**Step 1:** (Carefully read all instructions before installation) Begin removal of the OEM exhaust system by cutting the main muffler outlet pipes 11.5" rearward of the muffler reinforcing brace as shown in Fig # 1. Detach all welded hangers from the rubber isolators. Retain all mounting hardware as it will be needed to mount your new MAGNAFLOW Axle Back system.

**Step 2:** Begin installation of your new system by slipping each muffler assembly inlet pipe over the cut OEM muffler outlet pipes. Loosely secure using the supplied clamps. Locate the welded hangers to the rubber isolators.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

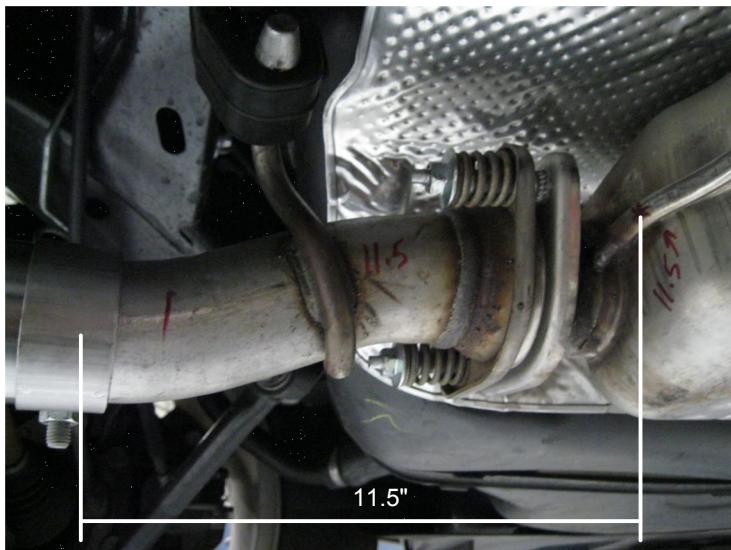


Fig # 1

**\*\* Magnaflow Performance Exhaust recommends professional installation on all their products**