MAGNAFLOW Exhaust PRODUCTS

Mufflers, Converters, Systems and Tips

1999-2003 FORD F-SERIES, V8 7.3L, CREW CAB / EXT. CAB

Downpipe

Inlet Pipe Assy

Connector Pipe

18" Extension Pipe

34" Extension Pipe

30" Extn. PIpe Assy.

"Y" Pipe Assy

P/S Hanger Clamp (Longer barbed end)

D/S Hanger Clamp

D/S Tailpipe Extension

P/S Tailpipe Extension

D/S Tailpipe Assy

P/S Tailpipe Assy

Hanger Assy
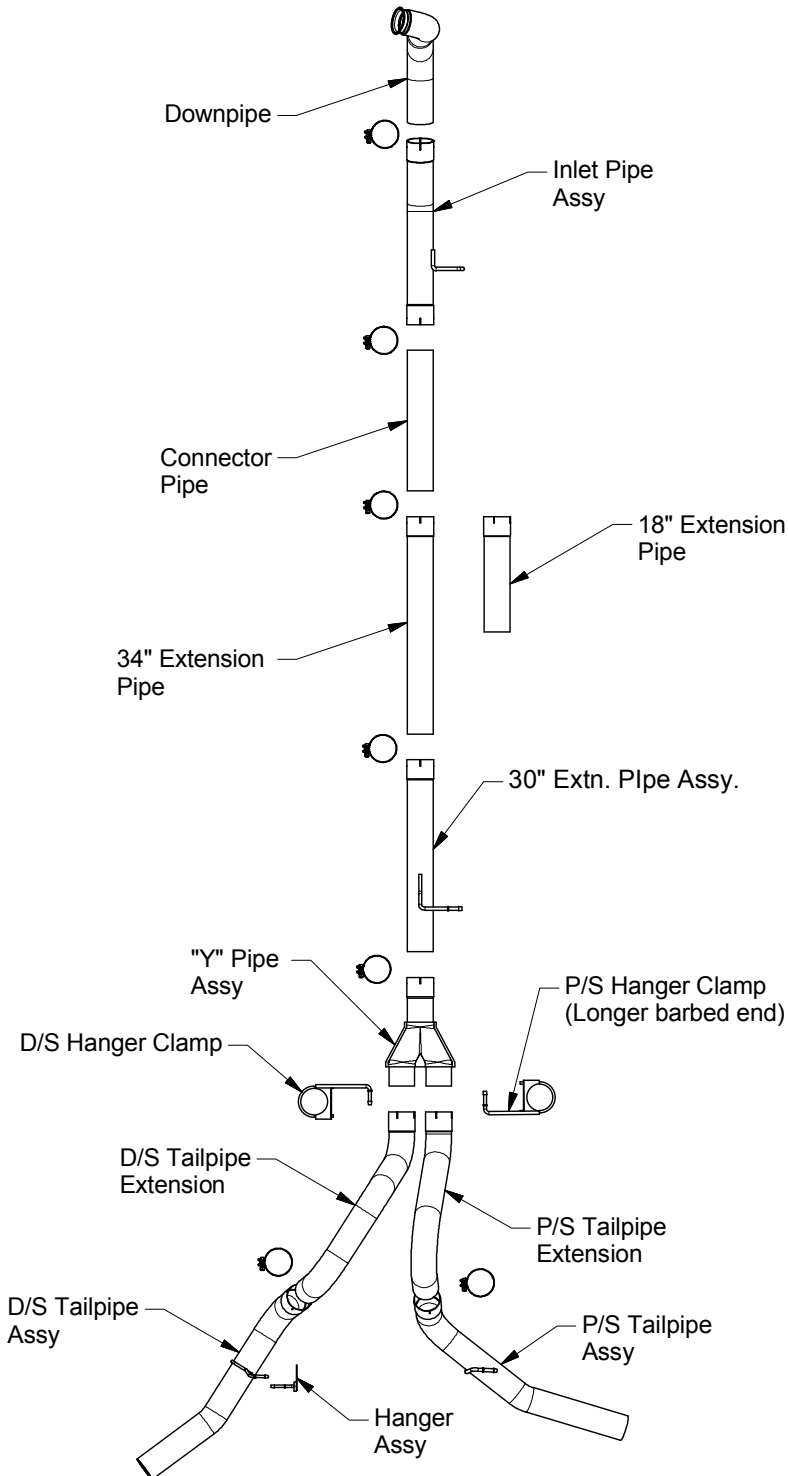
Warning: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation) Cut the OEM exhaust system in front of the transmission crossmember. Remove the clamp from the turbo-downpipe connection, but do not discard, as it will be reused. Remove the system from the vehicle, taking care not to damage the rubber insulators. You may need to cut the extension pipe in front of the muffler to aid in removal of the OEM system.

Step 2: Begin installation of the new system by fastening the new downpipe to the turbo reusing the OEM V-band clamp. Leave all fasteners and clamps loose for final adjustment of the complete system. Working rearwards, install the Extension Pipes as needed using the supplied clamps. The 34" pipe is for Crew Cab Long Bed models, and the 18" pipe is for Crew Cab Short Bed and Extended Cab Long Bed models. Other models may require trimming of an extension pipe. Install the 30" Extension Pipe Assembly, and Tailpipe Extensions and Assemblies in the same fashion using the supplied clamps and Hanger Assembly. The driver side hanger clamp is approximately .50" shorter than the passenger side hanger clamp on the barbed end. See Fig. 1 for installation of the hanger assembly. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.

** Magnaflow Performance Exhaust recommends professional installation on all their products