

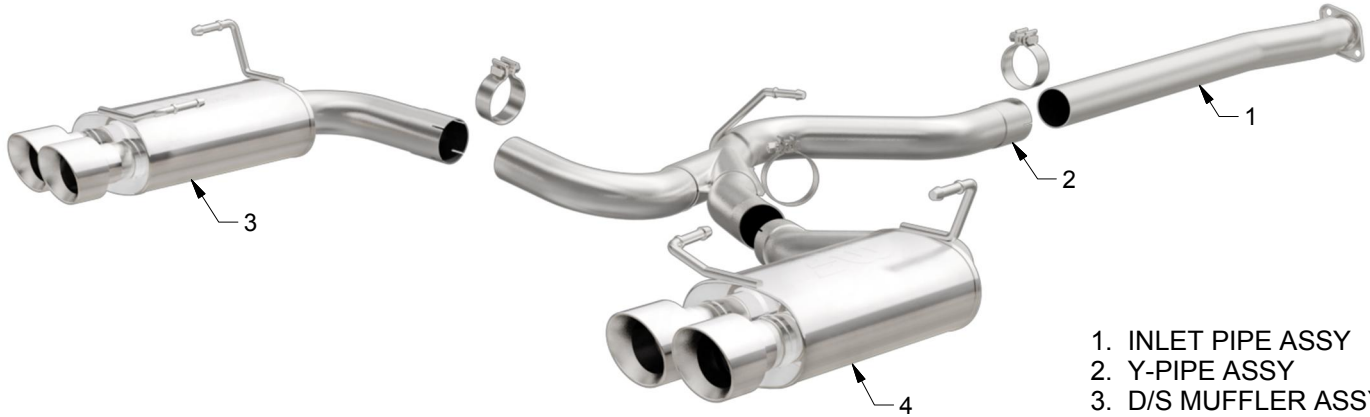


# INSTALLATION INSTRUCTIONS



2015 SUBARU WRX 2.0L | PART NO. 19221

## BILL OF MATERIALS:



- 1. INLET PIPE ASSY
- 2. Y-PIPE ASSY
- 3. D/S MUFFLER ASSY
- 4. P/S MUFFLER ASSY



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT

## SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## HARDWARE KIT:

- 1. [3] 3.00" Clamp

## MINIMUM REQUIRED TOOLS:



15mm



Hanger Tool (Or Pry Bar)

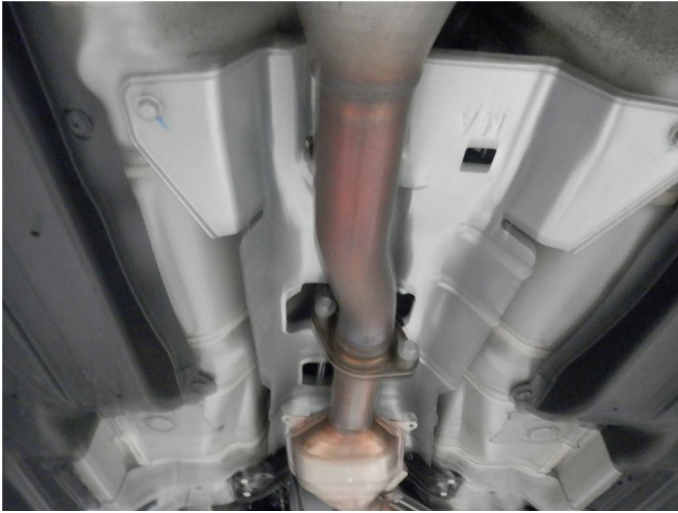
## MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

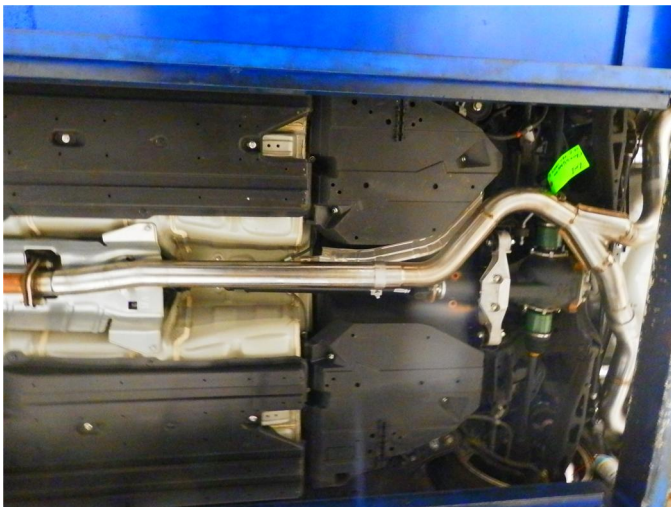
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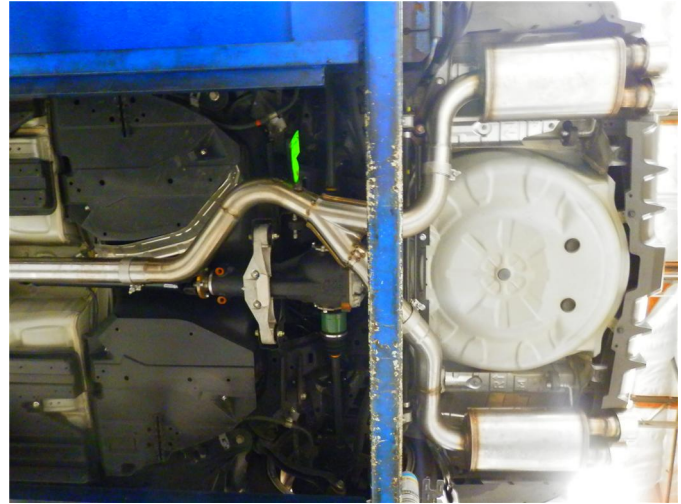
**Step 1.** Begin removing the OEM exhaust system by unbolting the flange on the outlet of the catalytic converter to the inlet pipe.



**Step 2.** Unbolt both flange junctions attaching the muffler assemblies. Next working front to rear extract the hangers from the rubber insulators and remove the OEM system. Retain insulators and clamps as they will be used to install the new system.



**Step 3.** Attach the Inlet Pipe Assembly to the catalytic converter outlet using the OEM hardware. Leave all clamps loose until final adjustment.



**Step 4.** Next attach the Y-Pipe Assembly to the Inlet Pipe Assembly using the supplied 3.00" clamp. Install both Muffler Assemblies in a similar fashion. Locate all welded hangers to the rubber insulators.



**Step 5.** Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.