



INSTALLATION INSTRUCTIONS

ALUMINUM COVER FOR AIR CONDITIONER CLUTCH – Mr. Gasket Part No. 5325

Read all instructions carefully before beginning installation. Installation on vehicles equipped with a mechanical cooling fan requires checking the distance between fan blades and compressor for adequate clearance for clutch cover.

GENERAL INFORMATION

The Mr. Gasket Aluminum Cover for Air Conditioner Clutch fits 1978-93 GM cars and trucks with a radial A/C compressor.

INSTALLATION PROCEDURE

Step 1

Clean threads on inside of the clutch using solvent and a small wire brush.

Step 2

Turn the ignition key forward WITHOUT STARTING ENGINE to accessory 12V power and slide the A/C - Heater lever to defrost. This will lock the compressor clutch. **NOTE: Before completing this step, unplug distributor to prevent module from burning up.**

Step 3

Apply thread locker onto end of threaded adapter that is counter-bored (right hand thread) and install into clutch. Use

adjustable pliers to tighten the adapter securely.

Step 4

Install 1/4"-28 set screw into threaded adapter using a 1/8" hex key wrench and securely tighten.

Step 5

Apply thread locker onto the end of threaded adapter and install clutch cover (left hand thread) onto adapter securely. Turn ignition key to OFF position.

Step 6

Allow thread locker 90 minutes to dry. Make sure to plug back in distributor.

QUESTIONS

Please call our Tech Support line at 1-216-688-8300, M – F, 9 – 5 EST. Please have the part number on hand when you call.



MR. GASKET IS A TRADEMARK OF PRESTOLITE PERFORMANCE
10601 Memphis Ave. #12, Cleveland, OH 44144
216.688.8300 FAX 216.688.8306 www.mr-gasket.com

FORM 53252012
06/12
Printed in U.S.A.

FORM 53252012



INSTALLATION INSTRUCTIONS

ALUMINUM COVER FOR AIR CONDITIONER CLUTCH – Mr. Gasket Part No. 5325

Read all instructions carefully before beginning installation. Installation on vehicles equipped with a mechanical cooling fan requires checking the distance between fan blades and compressor for adequate clearance for clutch cover.

GENERAL INFORMATION

The Mr. Gasket Aluminum Cover for Air Conditioner Clutch fits 1978-93 GM cars and trucks with a radial A/C compressor.

INSTALLATION PROCEDURE

Step 1

Clean threads on inside of the clutch using solvent and a small wire brush.

Step 2

Turn the ignition key forward WITHOUT STARTING ENGINE to accessory 12V power and slide the A/C - Heater lever to defrost. This will lock the compressor clutch. **NOTE: Before completing this step, unplug distributor to prevent module from burning up.**

Step 3

Apply thread locker onto end of threaded adapter that is counter-bored (right hand thread) and install into clutch. Use

adjustable pliers to tighten the adapter securely.

Step 4

Install 1/4"-28 set screw into threaded adapter using a 1/8" hex key wrench and securely tighten.

Step 5

Apply thread locker onto the end of threaded adapter and install clutch cover (left hand thread) onto adapter securely. Turn ignition key to OFF position.

Step 6

Allow thread locker 90 minutes to dry. Make sure to plug back in distributor.

QUESTIONS

Please call our Tech Support line at 1-216-688-8300, M – F, 9 – 5 EST. Please have the part number on hand when you call.



MR. GASKET IS A TRADEMARK OF PRESTOLITE PERFORMANCE
10601 Memphis Ave. #12, Cleveland, OH 44144
216.688.8300 FAX 216.688.8306 www.mr-gasket.com

FORM 53252012
06/12
Printed in U.S.A.