



H/D TJ Wrangler Front Bumper
P/N: 11540.01
Installation Instructions.



- Supplied items:
- (1) H/D front bumper
 - (4) Small (one hole) bumper spacer
 - (4) Large (two hole) bumper spacer



NOTE: TWO PEOPLE WILL BE NEEDED TO MOUNT THIS BUMPER. WINCH WILL NEED TO BE INSTALLED FIRST!

Step #1: Install winch to mounting holes located in the front winch tray of the bumper. The holes are designed to allow for the mounting of most standard 10" x 5" winch foot prints. This bumper **IS NOT DESIGNED FOR USE WITH A WARN® M8274** front mount winch design.

Step #2: Remove front stock bumper. **DO NOT DISCARD OE MOUNTING HARDWARE.** Original OE bolts will be reused to install the new H/D bumper.

Step #3: Remove the OE front plastic "Jeep" frame cover. This is no longer needed.

Step #4: After the winch has been mounted to the bumper have another person help place the assemble onto frame rails. Take great care to avoid damage to the bumper and your vehicle when placing onto the front rails. Move bumper into the correct location for bolts.



Step #5: When holes are aligned inset the top rear OE bolt first. **DO NOT TIGHTEN.** At this time you can use the supplied spacers to adjust the height of the bumper to your desired location. The small single hole spacer is to be used for the lower mounting location, and the larger one hole and one slot spacer is for the top mounting location. Install the front OE bolt, **DO NOT TIGHTEN.**





- Step #6 The top spacer " if installed can be pushed into place with the slotted side towards the rear bolt. Have the second person lift up on the required side to help easy the insertion of the upper spacers. Up to (2) spacers can be installed per side - top, bottom or combination of both



- Step #7: With the top OE bolts in place install the lower OE bolts. (Insert lower spacers if needed) With the help of a second person slide the bumper from side to side until it is located in the center of the vehicle from left to right.

Note: on Rubicon and Sahara models the front flares should meet flush with the ends of the bumper.

Proper placement of spacers will allow you to rise or lower the bumper to your desired location and fitment to front fenders.

- Step #8: Torque all bolts down to 65 foot pounds.
NOTE: Re-torque all bolts after 300 miles.

- Step #9: Wire winch per manufactures recommendations.





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