



**Installation Instructions
1984-1995 XJ (Cherokee)
Rear Tube Bumper
P/N: 11570.80**

- Hardware:** (2) Left and right mounting plates
(4) Hex head mounting bracket bolts
(8) Flat Washers
(4) Lock Washers



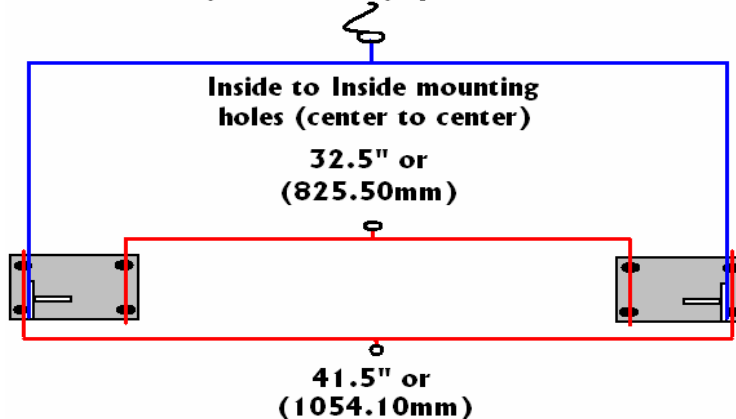
NOTE!

To obtain correct installation, we recommend that you follow the basic steps covered in these instructions. Please take care when assembling this product to protect the finish and to maintain a quality look to your new investment. If able have a second person help with the installation.

- Step (1):** A 15mm deep socket will be needed to remove the (8) factory mounting bolts from the XJ body (4 for each side). There is no need to remove the rear bumper cover.
Do Not Discard These Bolts. They Are To Be Reused.

- Step (2):** Install supplied tube bumper mounting brackets to the left and right side of the unitized frame. Align mounting brackets using supplied template.

**Bracket tube bumper outer mounting face.
Must be .75" from center of outer mounting holes
or 40.25" (1022.35mm) apart when mounted**





- Step (3):** Attach the tube bumper to the mounting bracket at the lower mounting holes using the supplied 18mm bolt, washer, and nut. **DO NOT TIGHTEN.** Have another person hold one side of the bumper during this step to avoid damage to the bumper's finish. Repeat step three for the other side. **DO NOT TIGHTEN.**
- Step (4):** Install the upper 18mm mounting bolts to the bumper and mounting plate. With all 4 bolts installed tighten bolts to allow just enough movement of the bumper to allow proper alignment. Check clearance of the rear door when closing. Adjust as needed.
- Step (5):** When all adjustments have been made tighten all bolts to secure rear bumper in correct position.



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