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| 1997-00<br>Fender   | Flare Installation  |         | Page 2  |
| Step 5.   | If so desired, now is a good time to clean the fender area which is covered by the fender flare.  | Step 6. | Place the new fender flare on a flat surface with<br>the outside edge facing down. Transfer the turn<br>signal assembly to the new fender flare,<br>remembering to install the retainer nut to retain<br>the turn signal housing.   |
| Step 7.   | Take the new fender<br>flare and align it to the<br>fender using the<br>existing flare and fender<br>screw holes. Starting<br>at the front of the<br>vehicle, begin loosely<br>installing the screws<br>into the fender.  | Step 8. | Once the screws have all been installed, you<br>may adjust the flare position for proper fender<br>alignment. Once you are satisfied with the flare<br>location, begin tightening the screws in order<br>from the front to the rear of the vehicle. Tighten<br>the screw snugly, taking care to not over-tighten.<br><i>NOTE: Due to variances in fenders and</i><br><i>manufacturing processes, your new fender</i><br>flares may or may not have locator pins, this is<br>to allow for maximum adjustability for alignment. |
| Step 9. Repeat for opposite side front fender. Installation is now complete for the front flares. |   |         |   |
| Front Fender Flare Extension Installation:  |   |         |   |
| Step 1.   | Remove the three (3) body-to-flare extension hex-headed washer screws located along inside of the extension. Place the screws on a flat surface (in order), replace hardware as necessary.*   |         |   |
| Step 2.   | Take the new flare extension and align it to the body using the existing flare and body mount screw holes.<br>Starting at the front of the vehicle, begin loosely installing the screws into the body. Adjust the front-to-rear-<br>location until it is just touching the fender flair (some gap may occur across the width of the extension, this is<br>normal). Starting at the front of the vehicle tighten the screw snugly, taking care to not over-tighten.  |         |   |
| Step 3.   | Repeat for opposite side flare extension. Installation is now complete for the front fender flare extensions.   |         |   |
| Rear Fender Flare Installation:   |   |         |   |
| NOTE:   | For ease of installation, we recommend removing the rear wheel well liner<br>for easy access to the fender flare hardware. The wheel well liner is held<br>in place by four (4) push-in black plastic fasteners located in the areas in<br>front and rear of the wheel well (facing downward). Once these fasteners<br>have been removed using the appropriate tool, it is now possible to<br>remove the wheel well liner, starting at either the front or rear of the liner<br>and working the liner out from the wheel well area.   |         |   |
| Step 1.   | Remove the inner fender-to-flare hex-headed washer screws located along<br>the inner lip of the stock fender flare. Work from the front of the vehicle<br>towards the back. The numbers 1, 2, and 8 screws are retained by body<br>mounted riv-nuts and require no special tools for removal. The numbers<br>3, 4, 5, 6, and 7 screws are held by rectangular black plastic retainers. To<br>prevent the retainers from spinning in place, use a pair of pliers to grip the<br>retainer while simultaneously turning the screw. Place the screws on a flat<br>surface (in order), replace hardware as necessary.* |         |   |



## 1997-06 TJ Fender Flare Installation

## Step 2. Supporting the flare with two hands, pull the flare directly away from the body.



**Step 3.** If so desired, now is a good time to clean the fender area which is covered by the fender flare.



Step 4. Take the new fender flare and align it to the fender using the existing flare and fender screw holes (do not worry about the inside flare lip, as it will self-align upon tighting of the hardware). Starting at the front of the vehicle, begin loosely installing the screws into the fender. Once all the screw have been installed, starting at the front of the vehicle tighten the screw snugly, taking care to not over-tighten. NOTE: Due to variances in bodies and manufacturing processes, your new fender flares may or may not have locator pins, this is to allow for maximum adjustability for alignment.



**Step 5.** Re-install the wheel well liner, working from the front of the wheel well to the rear, tucking the wheel well liner in along the way.

**Step 6.** Repeat for opposite side rear fender. Installation is now complete for the rear flares.

## LIMITED 90 DAY WARRANTY Applies to Rugged Ridge - Outland Automotive by Omix-Ada Inc. Products

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