



## **Installation Instructions**

**Streamline Step Bars for 2007-2011 Toyota Tundras**

**All cab styles use bracket kit part number 14709**

**2007-11 Double Cab uses 14080 or 16080 bars (80")**

**2007-11 Crew Cab uses 14090 or 16090 bars (90")**

### **Parts List:**

2 - Front Mounting Brackets

6 - Rear Mounting Brackets

32 - 8mm Locking Washers

16- 8mm Flat Washers

16 - 1" Bolts (Bracket mounting)

8 - 1.25" Carriage Bolts (Bar mounting)

8 - 13mm Nylock Nuts

8 - Clamping Top Plates

### **Installation of 14709 bracket kit:**

1) Remove contents from box and identify Front brackets for each side of the vehicle. Front brackets have an obtuse angle and one hole on each mounting surface. All other brackets have one mounting surface with holes adjacent to each other.

2) Locate factory pre-threaded holes under pinch weld of vehicle. These may have a plastic cap that will need to be removed with a standard screwdriver. Line up front bracket to factory holes and mount using 1" bolts with flat washers and lock washers. Repeat for all mounting bracket locations. Be sure to hand tighten only at this point to ensure proper alignment later.

3) Clamp Rampage Streamline step bars to brackets using Small Clamping Top Plate brackets, 1.25" Bar mounting carriage bolts, lock washers and nylock nuts. *Helpful tip:* Place top plate inside of bottom of Streamline bar and rotate to line up with main bracket attached to vehicle. The center pin on top plate bracket should line up with center hole on Main Bracket for safe and secure fastening of the Streamline step bar. Failure to properly align this pin in the center hole may keep the Step Bars from being securely fastened.

4) After insuring that all parts are properly aligned and step bar surface is level, tighten all bolts. Repeat steps 1 through 4 for opposite side of vehicle to complete installation of Rampage Streamline Side Steps.