



Installation Instructions

Perma Shine Polished Stainless Tube Steps with Step Pads

Part No.516/5166

2004 -2006 Toyota Tundra Quad Cab Pick Up 4 Dr

Parts List:

2-Front Mount Brackets Pie Shaped	2-Rear Mount Brackets with large elongated slot
1-Driver Side Bar	1-Passenger Side Bar
8-10mm x 1.5" Hex Head (18mm) Bolts	8-10mm Hole Diameter Flat Washers
8-10mm Hole Diameter Lock Washers	4-10mm x 19mm Hex Nuts
2-Frame Locking Mount Plates with 10mm x 1.5" Bolt Studs	
4-2" Flat Washer/Spacers	

Installation:

1. Locate factory mounting floor board tabs under vehicle between frame rail and inside rocker body panel. There are two mounting locations for each side of the vehicle. It is important at this step to verify bracket alignment by checking that the L shaped portions of the mounting brackets that attach to the bars are oriented towards each other under the vehicle before hand tightening them to the vehicle.
2. Mount Front (slotted) and Rear mounting brackets in floor board tab locations and secure with hardware before tightening. Use 8mm bolts, nuts and washers to secure bracket into outside holes on tab. Next, use larger 10mm bolts, nuts and washers in middle holes on all brackets. Be sure to hand tighten only at this point to ensure proper alignment later.
3. Bolt front of Rampage High Endurance step bar to front bracket using remaining bolts, nuts and washers. Hand tighten only at this point. Repeat for rear brackets.
4. After insuring that all parts are properly aligned and step tube surface is level, tighten all bolts.
5. Repeat steps 1 through 5 for opposite side of vehicle to complete installation of Rampage Perma-Shine Tube Steps.

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