



## **PART#: 9426\8626 Installation Instructions**

### **Rampage Jeep Wrangler Unlimited 04-06 tube steps**

QTY	DESCRIPTION
1	side bar, left side
1	side bar right side
1	hardware kit

**NOTE:** Please read this information before installing. Check components received with components listed above.

**DRILLING IS REQUIRED** for installation of these side bars. To obtain correct installation we recommend you to follow these step by step installation instructions carefully. Please take care when installing this product to protect the finish and your investment.

Step One: Check contents of HW with the hardware listed below.

QTY	DESCRIPTION
10	3/8-16 x 1 1/4 hex cap screws, zinc plated GR5
10	3/8 flat washers, zinc plated
10	3/8 split lock washers, zinc plated
4	M12-1.75 x 40mm hex bolts, zinc plated GR5
4	12mm flat washers, zinc plated
4	12mm split lock washers, zinc plated
4	8mm x 1.25mm x 35mm hex head bolt plated
1	front support bracket, left side
1	front support bracket, right side
1	rear support bracket, left side
1	rear support bracket, right side
1	rear support bracket, left side backup plate
1	rear support bracket, right side backup plate

Step Two: Locate the left side bar, one front support bracket, left side, one rear support bracket, left side, two 3" plastic rings, two M12-1.75 x 40mm hex bolts, four 12mm flat washers and four 12mm lock washers. Secure the brackets and rings to the side bar as shown in fig #1. Fully tighten hardware at this time.

Step Three: Locate two 8mm x 1.25mm x 35mm (**some year models require the use of 3/8-16 bolts, extra 3/8 bolts and washers are included for these vehicles**). Place the side bar under the vehicle and support the side bar on jack stands. Position the support brackets into place as shown in fig #2 and #5. Remove the two bolts as shown in fig #2. Position the front support bracket up to the vehicle and secure the support bracket to the vehicle using the hardware listed in this step. Do not fully tighten hardware at this time.

Step Four: Installation of rear support bracket requires modifications to plastic inner fenderwell. Detach the fenderwell by removing the plastic pins that secure the wheel cover in place. Only remove the pins in the location shown in fig #5. Pull the fenderwell away just enough to gain access to the inside on the channel. Hold the support bracket against the bottom of the vehicle. Align the single hole in the support bracket with the hole in the vehicle. Mark the vehicle through the two remaining holes in the support bracket. Remove the side bar from the vehicle and place it aside for now.

Step Five: Locate one rear support bracket, left side backup plate, three 3/8-16 x 1 1/4 hex bolts, three 3/8 flat washers and three 3/8 lock washers. Center punch the vehicle where you marked. Drill two 3/8 holes in the vehicle where you marked. **"CAUTION" before drilling, be sure to check the back side of the drilling area for possible hazards or obstructions.** Place the rear support bracket, left side backup plate inside the channel. Position the side bar under the vehicle and secure the front and rear support brackets to the vehicle. Secure the rear support bracket to the vehicle using the hardware listed in this step. Trim the plastic fenderwell as needed to replace in the original position.

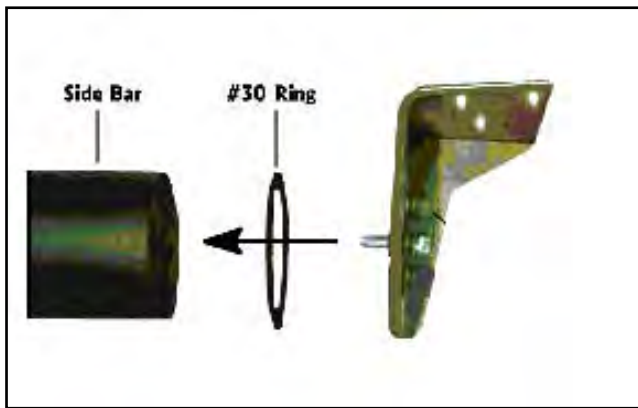


Fig #1



Fig #2



Fig #3



Fig #4



Fig #5

(Photos are for reference only, actual brackets may be a little different.)

Step Six: Repeat steps two through five on opposite side of vehicle.

Be sure to use all hardware supplied and tighten all bolts.

**IMPORTANT:** side bars have a 300 lb. weight capacity. To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish.

**Cleaning Instructions:** For stainless steel-aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap, window or glass cleaner may be used to clean stainless steel. For gloss black and chrome finishes-mild soap, window or glass cleaner may be used. Do not use any type of polish or wax that contains abrasive that could damage the finish. For texture coated finishes-mild soap on a damp sponge should be used. Do not apply polish or wax that requires to be applied or removed by means of buffing on texture coated finishes. This type of coating should only be protected with a spray on wax that does not require any removal or buffing. This type of wax is commonly used at car wash facilities.

Rampage Products  
 9225 Stellar Court Unit C, Corona, CA 92883-4919, U.S.A.  
 Phone: (951) 277-4949 Fax: (951) 277-2295 e-mail: info@rampageproducts.net  
 www.rampageproducts.com  
 Made in China