



## ***Billet Gas Door Installation Instructions***

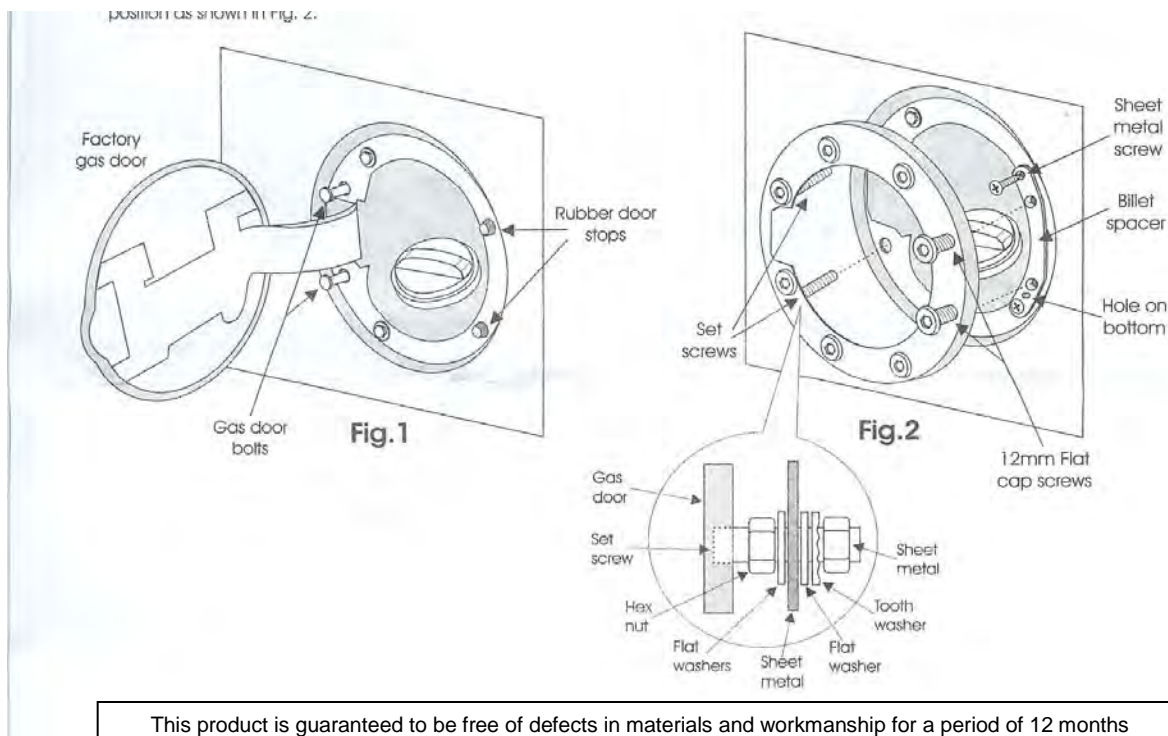
Part #	Application	Parts List
75010, 85010 & 87010	97-03 Ford F-150 (Except Super Crew), 00-09 Ford F-250/F-350, 99-05 Excursion/Expedition	Gas Door & Spacer 2ea-M6x12mm Flat Cap Screws 2ea-25mm Set Screws 2ea-Sheet Metal Screws 4ea-4mm Hex Nuts 4ea-Flat Washers 2ea-Tooth Lock Washers

**Note:** Some F250/350 models may require modification to allow clearance for the gas door hinge - 5 mm notch in sheet metal mounting panel.

### **Tools Needed:**

4mm Allen wrench - 8mm Socket - 8mm open-end wrench - 7/32 Socket - Phillips & Flat head screwdrivers.

- 1) Remove parts from the package and check against parts list- Note: Some parts may be preinstalled & require removal.
- 2) Read through instruction list and make sure you understand before proceeding.
- 3) Open gas door and remove the (2) factory gas door bolts and detach the factory gas door and bracket. Also remove the (2) rubber door stops (twist and pull) as shown in fig 1.
- 4) Install the Billet spacer with the (2) enclosed sheet metal screws into the holes which previously held the rubber door stops (see fig 2). Make sure the extra small hole on the spacer is located to the bottom see fig (2).
- 5) Prior to vehicle installation, attach the door latch bracket to the new billet gas door and check the latch and door are flush in the closed position. If needed, adjust the latch with the two Phillips screws.
- 6) Assemble the (2) set screws to the billet gas door, install the 4mm nuts and flat washers onto the set screws (see fig 2). Now slide the gas door into the original holes, use the (2) hex nuts to level and align the gas door with the truck bed.
- 7) Once aligned, install the (2) flat washers, lock washers and hex nuts to the (2) set screws on the back side of the vehicle sheet metal. Hand tighten to position.
- 8) Insert the (2) 12mm flat cap (allen head) screws into the billet spacer mounted on the right side. See fig 2.
- 9) Finalize alignment and test door operation. Tighten all screws. (If the original gas cap blocks the door operation, remove and relocate the gas cap into a horizontal position on the filler tube).



This product is guaranteed to be free of defects in materials and workmanship for a period of 12 months  
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