



## **Installation Instructions**

### **Perma Shine Polished Stainless Tube Steps with Step Pads**

**Part No. 936/9366**

**04-09 Nissan Titan Quad Cab Pick Up 4 Dr**

#### **Parts List:**

**2-Front Mount Brackets**

**1-Driver Side Bar**

**12-3/8" Flat Washers-Black**

**6-8mm 1.25 x25mm Hex Bolt-Zinc**

**2-Center Mount Brackets**

**1-Passenger Side Bar**

**12-5/16" Flat Washers-Zinc**

**2-Rear Mount Brackets**

**12-3/8" x 1" Button Head Bolts**

**6-8mm 1.25 Nuts-Zinc**

#### **Installation:**

1. Locate factory mounting locations on upper inside rocker panel of vehicle. There will be a factory-threaded hole along sloped surface of the pinch weld and the vertical rocker panel area will have a factory threaded bolt or "stud". There are three mounting locations for each side of the vehicle.
2. Mount pre-labeled Front, Center and Rear mounting brackets in their designated locations and secure with hardware before tightening. Use 8mm zinc nuts and 5/16" washers to secure bracket to vertically mounted stud. Use 8mm Zinc bolts and 5/16" zinc washers to secure lower portion of bracket to diagonal surface of pinch weld. Be sure to hand tighten only at this point to ensure proper alignment later.
3. Bolt front of Rampage Perma-Shine step bar to front bracket using (2) 3/8" x 1" button head bolts and black flat washers. Hand tighten only at this point. Repeat for center and rear brackets.
4. After insuring that all parts are properly aligned and step tube surface is level, tighten all bolts. Recommended torque 30ft-lbs.
5. Repeat steps 1 through 4 for opposite side of vehicle to complete installation of Rampage Perma-Shine Tube Steps.

Rampage Products

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